




Your PDF Guides


You can read the recommendations in the user guide, the technical guide or the installation guide for XEROX WORKCENTRE 6015. You'll find the answers to all your questions on the XEROX WORKCENTRE 6015 in the user manual (information, specifications, safety advice, size, accessories, etc.). Detailed instructions for use are in the User's Guide.

User manual XEROX WORKCENTRE 6015
User guide XEROX WORKCENTRE 6015
Operating instructions XEROX WORKCENTRE 6015
Instructions for use XEROX WORKCENTRE 6015
Instruction manual XEROX WORKCENTRE 6015



Xerox® WorkCentre® 6015
 User Guide
 Guide d'utilisation

Italiano Guida per l'utente	Svenska Användarhandbok	Fynsk Pínavýzročná návodní kniha
Deutsch Benutzerhandbuch	Dansk Betjeningvejledning	Türkçe Kullanıcı Kılavuzu
Español Guía del usuario	Čeština Uživatelská příručka	Ελληνικά Εγχειρίδιο χρήστη
Português Guia do usuário	Polski Przewodnik użytkownika	
Nederlands Gebruikershandleiding	Magyar Felhasználói útmutató	

xerox 



[You're reading an excerpt. Click here to read official XEROX WORKCENTRE 6015 user guide](http://yourpdfguides.com/dref/4278166)
<http://yourpdfguides.com/dref/4278166>

Manual abstract:

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...187 Error and Status Messages

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.....188 A Specifications 189 Printer Configurations and Options .*

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.190 Available Configurations

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...190 Physical Specifications ..

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.....192 Weights and Dimensions

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.....195 Power Supply Voltage and Frequency ...

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..196 Controller Specifications ...

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207 Material Safety Data Sheets

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209 C Recycling and Disposal 211 All Countries

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.....214 Collection and Disposal of Equipment and Batteries

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.....216 WorkCentre 6015 Color Multifunction Printer User Guide 9 Safety 1 This chapter includes: Electrical Safety .

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..... 17 Environmental, Health, and Safety Contact Information

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18 Your printer and the recommended supplies have been designed and tested to meet strict safety requirements. Attention to the following information ensures the continued safe operation of your Xerox® printer. WorkCentre 6015 Color Multifunction Printer User Guide 11 Safety Electrical Safety This section includes: General Guidelines...

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.. 13 General Guidelines WARNINGS: Do not push objects into slots or openings on the printer. Touching a voltage point or shorting out a part could result in fire or electrical shock. Do not remove the covers or guards that are fastened with screws unless you are installing optional equipment and are instructed to do so.

Turn off the printer when performing these installations. Disconnect the power cord when removing covers and guards for installing optional equipment. Except for user-installable options, there are no parts that you can maintain or service behind these covers. The following are hazards to your safety: The power cord is damaged or frayed. Liquid is spilled into the printer.

The printer is exposed to water. The printer emits smoke, or the surface is unusually hot. The printer emits unusual noise or odors. The printer causes a circuit breaker, fuse, or other safety device to activate. If any of these conditions occur, do the following: 1. Turn off the printer immediately. 2. Disconnect the power cord from the electrical outlet. 3. Call an authorized service representative.

Power Cord Use the power cord supplied with your printer. Plug the power cord directly into a properly grounded electrical outlet. Ensure that each end of the cord is connected securely. If you do not know if an outlet is grounded, ask an electrician to check the outlet. Do not use a ground adapter plug to connect the printer to an electrical outlet that does not have a ground connection terminal. WorkCentre 6015 Color Multifunction Printer User Guide 12 Safety WARNING: Avoid the potential of electrical shock by ensuring that the printer is grounded properly. Electrical products can be hazardous if misused. Only use an extension cord or power strip designed to handle the electrical current capacity of the printer. Verify that the printer is plugged into an outlet that is providing the correct voltage and power. Review the electrical specification of the printer with an electrician if necessary.

Do not place the printer in an area where people can step on the power cord. Do not place objects on the power cord. Do not plug or unplug the power cord while the power switch is in the On position. If the power cord becomes frayed or worn, replace it. To avoid electrical shock and damage to the cord, grasp the plug when unplugging the power cord.

The power cord is attached to the printer as a plug-in device on the back of the printer. If it is necessary to disconnect all electrical power from the printer, disconnect the power cord from the electrical outlet. Telephone Line Cord CAUTION: To reduce the risk of fire, use only No. 26 American Wire Gauge (AWG) or larger telecommunication line cord. WorkCentre 6015 Color Multifunction Printer User Guide 13 Safety Operational Safety Your printer and supplies were designed and tested to meet strict safety requirements.

These include safety agency examination, approval, and compliance with established environmental standards. Your attention to the following safety guidelines helps to ensure the continued, safe operation of your printer. Operational Guidelines Do not remove the paper source tray that you selected in either the print driver or control panel while the printer is printing. Do not open the doors when the printer is printing. Do not move the printer when it is printing. Keep hands, hair, neckties, and so on away from the exit and feed rollers. Covers, which require tools for removal, protect the hazard areas within the printer. Do not remove the protective covers. Ozone Release This printer produces ozone during normal operation. The amount of ozone produced is dependent on copy volume.

Ozone is heavier than air and is not produced in amounts large enough to harm anyone. Install the printer in a well-ventilated room. For more information in the United States and Canada, go to www.xerox.com/environment. In other markets, please contact your local Xerox® representative or go to www.xerox.com/environment_europe. Printer Location 14 Place the printer on a level, solid, non-vibrating surface with adequate strength to hold its weight. To find the weight for your printer configuration, see Physical Specifications on page 192.

Do not block or cover the slots or openings on the printer. These openings are provided for ventilation and to prevent overheating of the printer. Place the printer in an area where there is adequate space for operation and servicing. Place the printer in a dust-free area. Do not store or operate the printer in an extremely hot, cold, or humid environment.

Do not place the printer near a heat source. Do not place the printer in direct sunlight to avoid exposure to light-sensitive components. Do not place the printer where it is directly exposed to the cold air flow from an air conditioning system. Do not place the printer in locations susceptible to vibrations. For optimum performance, use the printer at the elevations specified in Elevation on page 194.

WorkCentre 6015 Color Multifunction Printer User Guide Safety Printer Supplies Use the supplies designed for your printer. The use of unsuitable materials can cause poor performance and a possible safety hazard. Follow all warnings and instructions marked on, or supplied with, the product, options, and supplies. Store all supplies in accordance with the instructions given on the package or container. Keep all supplies away from the reach of children. Never burn supplies. When handling supplies, avoid skin or eye contact. Eye contact can cause irritation and inflammation. Do not attempt to disassemble supplies, which can increase the risk of skin or eye contact. CAUTION: Use of non-Xerox® supplies is not recommended.

The Xerox® Warranty, Service Agreement, and Total Satisfaction Guarantee do not cover damage, malfunction, or degradation of performance caused by use of non-Xerox® supplies, or the use of Xerox® supplies not specified for this printer.



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The Total Satisfaction Guarantee is available in the United States and Canada. Coverage could vary outside these areas. Please contact your Xerox representative for details. WorkCentre 6015 Color Multifunction Printer User Guide 15 Safety Maintenance Safety Do not attempt any maintenance procedure that is not described in the documentation supplied with your printer. Do not use aerosol cleaners. Clean with a dry lint-free cloth only. For more information on the Xerox® supplies recycling program, go to: www.xerox.com/gwa.

16 WorkCentre 6015 Color Multifunction Printer User Guide Safety Printer Symbols The following safety symbols appear on the printer. Symbol Description Warning or Caution: Ignoring this warning could cause serious injury or even death. Ignoring this caution could damage property. Hot surface on or in the printer. Use caution to avoid personal injury.

Do not burn the item. Do not touch components with this symbol. Personal injury could result. Hot surface. Wait the indicated time before handling. WorkCentre 6015 Color Multifunction Printer User Guide 17 Safety Environmental, Health, and Safety Contact Information For more information on Environment, Health, and Safety in relation to this Xerox® product and supplies, contact the following customer help lines: United States: Canada: Europe: 1-800 828-6571 1-800 828-6571 +44 1707 353 434 For product safety information in the United States, go to www.xerox.com/environment. For product safety information in Europe, go to www.xerox.com/environment_europe. 18 WorkCentre 6015 Color Multifunction Printer User Guide Features 2 This chapter includes: Parts of the Printer....

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. 20 System Menus

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.. 38 Administration Features ...

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.. 41 WorkCentre 6015 Color Multifunction Printer User Guide 19 Features Parts of the Printer This section includes: Front View ...
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21 Front View 1. 2. 3. 4. 5.

6. 7. Bypass Tray Width Guides Output Tray Output Tray Extension Control Panel Automatic Document Feeder Available on WorkCentre 6015N/NI Color Multifunction Printer only. Side Door 8. 9. 10. 11. 12. 13. 14.

15. Document Glass Cleaning Rod Power Switch Front Cover Bypass Tray Main Tray Slide Bar/Length Guide USB Memory Port 20 WorkCentre 6015 Color Multifunction Printer User Guide Features Rear View 1. 2. 3. 4. 5. 6. 7. Rear Cover Transfer Roller Paper Chute Registration Roller Transfer Belt Fuser Roller Release Levers Rear Cover Release Lever Ethernet Connection Available on WorkCentre 6015N/NI Color Multifunction Printer only. 9.

USB Port 10. Line In/Out (fax/telephone) Available on WorkCentre 6015N/NI Color Multifunction Printer only. 11. Power Connector 8. Control Panel The control panel consists of a display, a keypad, and buttons you press to control the functions available on the printer.

The control panel: Displays the current operating status of the printer. Provides access to copy, print, scan, and fax features. Provides access to information pages. Prompts you to load paper, replace supplies, and clear jams. Displays errors and warnings.

For details, see Control Buttons and Indicators on page 22 WorkCentre 6015 Color Multifunction Printer User Guide 21 Features Control Panel Buttons and Indicators 1. One Touch keypad: Use to speed dial a phone number. Available on WorkCentre 6015N/NI Color Multifunction Printer only. 2. Copy, Scan, Print, and Fax buttons: Press to use the Copy, Scan, Print, and Fax menus on the display screen. Fax button available on WorkCentre 6015N/NI Color Multifunction Printer only. 3. Arrow Buttons: Press to move up, down, forward, and back through the menus. 4. Job Status button: Displays lists of the active or completed jobs on the touch screen.

5. System button: Switches the display to the System menus. 6. Alphanumeric keypad: Use to enter letters and numbers for names and phone numbers. 7. Redial/Pause button: Press to recall the last fax number used or to insert pauses in fax numbers. Available on WorkCentre 6015N/NI Color Multifunction Printer only. 8. Speed Dial button: Press to access directories of group or individual fax telephone numbers. Available on WorkCentre 6015N/NI Color Multifunction Printer only.

9. Wake Up/Power Saver button: This button is illuminated in Energy Saver mode. Push the button to exit Energy Saver mode. 10. Clear All button: Clears all current settings for print, copy, scan, or fax back to default settings. 11. Stop button: Cancels the current job. 12. Start button: Press to start a copy, scan, or fax job. 13.

Status indicator: The green or red light indicates printer status: Lights green when the printer is ready to receive data. Blinks green when the printer is busy receiving data. Lights red to indicate an error condition or warning that requires your attention. Blinks red when an error occurs that requires technical support. Off when the printer is in Energy Saver mode. 14. Cancel/Clear button: In menus, deletes a single character each time the button is pressed. 15. Address Book button: Press to access the fax and email address books. Available on WorkCentre 6015N/NI Color Multifunction Printer only.

16. OK button: Press to accept the selected setting. 17. Back/Return button: Press to navigate up one level in the menu. 18. Display Screen: Shows status messages, menus, and toner levels. 19. Color Mode button: Press to switch between Color and Black and White modes for your copy, fax, and scan jobs. 20. Black and White/Color indicators: The upper light indicates Black and White mode.

The lower light indicates Color mode. 22 WorkCentre 6015 Color Multifunction Printer User Guide Features Control Panel Symbols Symbol Name Copy Description Allows you to change job settings for copy jobs. Scan Allows you to change job settings for scan jobs. Print Prints from USB memory. Fax Allows you to change job settings for fax jobs.

Available on WorkCentre 6015N/NI Color Multifunction Printer only. Job Status Displays active jobs. System Displays or closes the System Menu screen. Address Book Allows you to access the printer address book. Available on WorkCentre 6015N/NI Color Multifunction Printer only.

Forward Arrow Moves one level down in menu selections or moves the cursor to the right when setting a value. Moves one level up in menu selections or moves the cursor to the left when setting a value. Displays the previous menu or item. Back Arrow Up Arrow Down Arrow Displays the next menu or item. OK Selects or executes the option or function displayed on the screen. WorkCentre 6015 Color Multifunction Printer User Guide 23 Features Symbol Name Return Description Navigates up one menu level. Power Saver Indicates the Energy Saver status. Controls exit from Energy Saver Mode. Stops the current operation. Stop Clear All Clears the current settings for print, copy, scan, or fax job to the default settings.



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Redial/Pause Recalls the last fax number used or inserts pauses in fax numbers. Available on WorkCentre 6015N/NI Color Multifunction Printer only. Speed Dial Allows you to access directories of group or individual fax telephone numbers. Available on WorkCentre 6015N/NI Color Multifunction Printer only. 24 WorkCentre 6015 Color Multifunction Printer User Guide Features System Menus This section includes: Information Pages.....

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28 Default Settings Menu

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... 37 To access the control panel system menus, press the System button. Menu Information Pages Billing Meters Admin Menu Functions Allows you to print various reports and lists. For details, see Information Pages on page 26. Displays the printed paper counts on the control panel. For details, see Billing Meters on page 26. Set up administrative options: Fax Book: Create or delete address book entries. Network: Configure the network settings for the printer. Available on WorkCentre 6015N/NI Color Multifunction Printer only. Fax Settings: Configure default fax settings. Available on WorkCentre 6015N/NI Color Multifunction Printer only. System Setup: Configure system settings, such as the Alarm and Power Saver Timer. Maintenance: Reset default settings or adjust color registration, bias transfer roller, and fuser temperature.

Secure Settings: Set printer security settings. Scan to Email: Enables and disables the ability to edit the From field. USB Setup: Enable or disable the USB port. Note: For details, see Admin Menu on page 28. Defaults Settings Allows you to define default settings.

For details, see: Copy Defaults on page 35 Scan Defaults on page 36 Fax Defaults on page 36 Print from USB Defaults on page 37 Allows you to define the size and type of paper loaded in each tray. Allows you to select the language that appears on the control panel. Tray Settings Panel Language WorkCentre 6015 Color Multifunction Printer User Guide 25 Features Information Pages Use the Information Pages to print various reports and lists. Report or List System Settings Panel Settings Job History Contents Printer status, including hardware configuration and network information. Print this report to verify network information and to check page count. Prints settings results for the printer, including default settings, tray settings, network setup, fax settings, and system settings. Information on previous printing jobs, including the date, time, job type, input port, document name, output color, paper size, number of pages, number of sheets, and results. The status of a maximum of 20 jobs can be printed on the Job History Report. Information about System Fail and Paper Jam errors. A sample document for checking the printer performance.

Information about the previous fax job to help you determine fax protocol problems. Error History Demo Page Protocol Monitor Available on WorkCentre 6015N/NI Color Multifunction Printer only. Address Book Available on WorkCentre 6015N/NI Color Multifunction Printer only. Fax Activity Available on WorkCentre 6015N/NI Color Multifunction Printer only. A list of individual and group email entries. A list of faxes sent and received by job number, remote station, start time, duration, pages, mode, contents, and results. 26 WorkCentre 6015 Color Multifunction Printer User Guide Features Billing Meters The Meter Readings menu shows the number of processed print jobs. The meter is divided according to the color mode. You cannot reset the meter readings; they track the total number of pages printed for the life of the printer. Item Total Impressions Color Impressions Black Impressions Description The total number of pages printed.

The total number of pages printed in color. The total number of pages printed in black and white. See also: Checking Page Counts on page 163 WorkCentre 6015 Color Multifunction Printer User Guide 27 Features Admin Menu This section includes: Fax Book ...

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.... 30 System Setup .
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32 Secure Settings

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..... 34 Use the Admin Menu to access the configuration settings of the printer. Fax Book Use this menu to create, edit, and delete speed dial and group dial numbers. Note: Available on WorkCentre 6015N/NI Color Multifunction Printer only.

Item Speed Dial Group Dial Description Create, edit, and delete speed dial address book entries. Create, edit, and delete speed dial group entries. Network Use this menu to configure printer settings for jobs sent to the printer through a network port. Notes: Available on WorkCentre 6015N/NI Color Multifunction Printer only. You cannot select this setting during printing.

To activate menu setting changes, restart the printer. After changing settings, turn Off the printer, then turn it On again. 28 WorkCentre 6015 Color Multifunction Printer User Guide Features Wired Network Setup This menu provides the selections for setting up the printer for wired Ethernet network connections. Notes: Item Ethernet TCP/IP This menu is the default network menu for the WorkCentre 6015N Color Multifunction Printer. This menu appears on the WorkCentre 6015NI Color Multifunction Printer only when the printer is connected to a wired network connection.

Description Specifies the Ethernet communication speed and the modes. Specifies the TCP/IP settings for the network. IP Mode: Dual Stack or IPv4 Mode. IPv4: Get IP Address, IP Address, Subnet Mask, or Gateway Address Select Enable when using the protocol. Select Disable to make the protocol unavailable. LPR: The default setting is Enable. Port9100: The default setting is Enable. WSD: The default setting is Enable. SNMP: The default setting is Enable. Email Alerts: The default setting is Enable.

CentreWare Internet Services: The default setting is Enable. LLTD: The default setting is Enable. Bonjour (mDNS): The default setting is Enable. Initializes network data stored in non-volatile memory. After executing this function and restarting the printer, all network settings are reset to their default values.

Protocol Initialize NVM Wireless Network Setup This menu provides the selections for setting up the printer for wireless network connections. Note: This menu appears on the WorkCentre 6015NI Color Multifunction Printer when the printer is not connected to a wired network connection. Item Status Wireless Setup Description Displays the status of the wireless network connection. Specifies the method used for setting up the wireless connection: Manual Setup WPS Resets the wireless network settings to the default settings. Specifies the TCP/IP settings for the network.

IP Mode: Dual Stack or IPv4 Mode. IPv4: Get IP Address, IP Address, Subnet Mask, or Gateway Address Reset Wireless TCP/IP WorkCentre 6015 Color Multifunction Printer User Guide 29 Features Item Protocol Description Select Enable when using the protocol.



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Select Disable to make the protocol unavailable. LPR: The default setting is Enable. Port9100: The default setting is Enable.

WSD: The default setting is Enable. SNMP: The default setting is Enable. Email Alerts: The default setting is Enable. CentreWare Internet Services: The default setting is Enable. LLTD: The default setting is Enable.

Bonjour (mDNS): The default setting is Enable. Initializes network data stored in non-volatile memory. After executing this function and restarting the printer, all network settings are reset to their default values. Initialize NVM Fax Settings Use this menu to specify fax settings. Note: Available on WorkCentre 6015N/NI Color Multifunction Printer only. Item Ans Select Description Specifies the receiving mode: TEL Mode: Automatic fax reception is turned Off. You can receive a fax by picking up the handset of the external phone, then pressing the remote receive code. You can also set OnHook to On to start the Fax after you hear fax tones from the remote device. FAX Mode: Automatically receives faxes. TEL/FAX Mode: When the printer receives an incoming fax, the external telephone rings for the time specified by Auto Ans, then the printer automatically receives the fax.

If the incoming data is not a fax, the printer beeps. Ans/FAX Mode: The printer can share one telephone line with an answering machine. In this mode, the printer monitors the fax signal and picks up the line if there are fax tones. If the phone communication in your country is serial, this mode is not available. DRPD Mode: Before using the Distinctive Ring Pattern Detection (DRPD) option, distinctive ring service must be installed on your telephone line by the telephone company. After the telephone company provides a separate number with a distinctive ring pattern, configure the fax setup to monitor for that specific ring pattern. Auto Answer Fax When FAX Mode is enabled, specifies how long the printer waits before answering an incoming call. Specify values from 0255 seconds. When TEL/FAX Mode is enabled, specifies how long the printer waits before answering an incoming call. Specify values from 0255 seconds.

When Ans/FAX Mode is enabled, specifies how long the printer waits before answering an incoming call. Specify values from 0255 seconds. Specifies the volume of the external phone. Specifies the ring volume for incoming faxes. Auto Ans.

TEL/FAX Auto Ans. Ans/FAX Line Monitor Ring Tone Volume 30 WorkCentre 6015 Color Multifunction Printer User Guide Features Item Line Type Dialing Type Interval Timer Number of Redial Redial Delay Junk Fax Filter Remote Receive Description Specifies the default line type: PSTN or PBX. Specifies the dialing type. Specifies the interval timer from 3255 seconds. Specifies the number of attempts made to redial a fax number from 09.

Specifies the interval between redial attempts from 115 minutes. When set to On, accepts incoming faxes only from numbers registered in the Address Book. When set to On, you can elect to receive a fax by pressing the remote receive code on the external telephone. Press the remote receive code after you pick up the telephone handset. Specifies the tone in two digits from 0099, when Remote Receive is set to On. When set to On, each outgoing fax includes a header, including the company name, fax number, and the date and time the fax was sent. When set to Off, no header information is included in the outgoing faxes.

Note: Many countries have fax regulations that require Send Headers in each outgoing fax. The regulations specify the information that must be included in the header. Remote Rcv Tone Send Header Company Name Your Fax Number Fax Cover Page DRPD Pattern Prefix Dial Prefix Dial Num Discard Size ECM Extel Hook Threshold Modem Speed Fax Activity Fax Transmit Fax Broadcast Country Specifies the sender name that is recorded in the sender report.

Specifies your telephone number, which is printed at the top of each page sent from your printer. When set to On, automatically prints a fax cover page. When set to Off, does not print a fax cover page. Specifies a distinctive ring pattern for use with DRPD service. Your telephone company specifies the DRPD Patterns. Specifies if you want to add the prefix number when you send a fax. Specifies the prefix dial number, up to five digits. This number dials before any auto dial number is started. Specifies if the printer discards any excess data at the bottom of the page. If Error Correction Mode (ECM) is set to On, it attempts to correct errors in the fax transmission from problems, such as a noisy telephone line.

The default setting is On. Specifies the threshold value for the external telephone. Specifies the fax modem speed. Turns Auto Print On or Off. Specifies the fax transmit mode.

Specifies the fax broadcast mode. Specifies the country in which the fax is installed. WorkCentre 6015 Color Multifunction Printer User Guide 31 Features System Setup Use this menu to configure general settings of the printer. For example, time to Energy Saver mode, alarm settings, and so on. Item Power Saver Timer Description Specifies the transitional time for Energy Saver Modes 1 and 2.

Energy Saver Mode 1 (Low Power): 560 min. The default setting is 60 minutes. Energy Saver Mode 2 (Sleep): 160 min. The default setting is 1 minute. For details, see Energy Saver Mode on page 38. Specifies the time the printer waits for further control panel input before resetting the Copy, Scan, or Fax settings and returning to standby mode. You can cancel a printing process when a fault occurs while printing. Set the time until the print job is canceled: On: Specifies the amount of time that the printer waits for additional data before it cancels the job. The default setting is 60 seconds. Off: Cannot cancel.

You can cancel a printing process when it fails to print after a specified amount of time. Set the time until the print job is canceled: On: Specifies the amount of time that the printer waits before it cancels the job. The default setting is 30 seconds. Off: Cannot cancel. Specifies the date and time, and the format of the settings: Set Date and Time. Date Format: Select yy/mm/dd, mm/dd/yy, or dd/mm/yy. Time Format: Select 12H or 24H format. Time Zone: Allows you to set your time zone by geographic region. Specifies what prompts an alarm when an error occurs in the printer, and sets the sound volume to Off, Min, Middle, or Max: Panel Select Tone: The default setting is Off. Panel Alert Tone: The default setting is Off.

Auto Clear Alert: The default setting is Off. Job Tone: The default setting is Middle. Alert Tone: The default setting is Middle. Out of Paper: The default setting is Middle. All Tones: The default setting is Off.

Set the units for the custom paper size to millimeters or inches. Millimeter (mm): The paper size is displayed in millimeters. The default setting is mm. Inch (""): The paper size is displayed in inches. Turns the Low Toner alert message On or Off.



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Turns the Power On Wizard On or Off. Auto Reset Fault Timeout Job Timeout Clock Settings Alert Tone mm/inch Low Toner Alert Msg Power On Wizard 32
WorkCentre 6015 Color Multifunction Printer User Guide Features Maintenance Use this menu to find firmware information, make adjustments, and reset
defaults. Item F/W Version Adjust Paper Type Adjust BTR Adjust Fuser Auto Regi Adjust Adjust ColorRegi Clean Developer Toner Refresh BTR Refresh
Initialize NVM Description Displays the latest firmware version. Adjusts the paper type settings to match the paper loaded in the paper tray. Specifies the bias
transfer roller (BTR) voltage for printing on the selected paper type. Specifies the optimum Fusing Unit voltage for printing on the selected paper type.
Adjusts the color registration automatically. The default setting is On. Corrects the color registration. For details, see Color Registration on page 157.

Rotates the developer motors and stirs the toner cartridges to clear old toner from the developers. Rotates the developer and stirs the toner in the selected
color developer. Specifies when to execute a routine to refresh the BTR to prevent curling and improve paper separation. Initializes the settings stored in the
non-volatile memory (NVM) except for the network settings. The NVM stores the printer settings even after the power is turned off. After executing this
function and restarting the printer, all the menu settings are reset to their default values. Note: You cannot select this setting during printing. Adjust Altitude
Adjusts the altitude of the printer to obtain optimal printing results. Secure Settings Use this menu for controlling access to printer features. Item Panel Lock
Service Lock Description When enabled, access to the Admin Menu requires a password.

For details, see Changing the Panel Lock Password on page 143. Specifies if a function is unlocked and available to everyone, locked from everyone, or
password locked, requiring a password for access: Copy Fax Available on WorkCentre 6015N/NI Color Multifunction Printer only. Scan Print from USB
Note: Panel Lock must be enabled before setting the service locks. Secure Receive Turns Secure Receive Set On or Off. WorkCentre 6015 Color Multifunction
Printer User Guide 33 Features Scan to Email Use this menu to enable and disable the ability to edit the From field when an image is scanned to an email
address.

Item Edit From Field Description Enables or disables the edit From field function. USB Setup Use this menu to configure the USB port. Item Port Status
Description Enables or disables the USB port. 34 WorkCentre 6015 Color Multifunction Printer User Guide Features Default Settings Menu This section
includes: Copy Defaults ..

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. 36 Fax Defaults

... 36 Print from USB Defaults

..... 37 Use the Default Settings menu to set default behaviors for Copy, Scan, Fax, and Print from USB functions. Copy Defaults Use this menu to set default copying behaviors. For details, see *Selecting the Default Copy Settings* on page 101.

Item Color Collated Reduce/Enlarge Document Size Document Type Lighten/Darken Sharpness Auto Exposure Description Specifies Black and White or Color output. Turns collation On or Off. Reduces or enlarges the copies. Specifies the size of the original. Specifies the type of the original. Lightens or darkens the output. Specifies the sharpness of the copies. Turns Auto Exposure On or Off when copying. Auto Exposure suppresses the document background of off-white colored paper and show-through when copying 2-sided thin paper. Adjusts the red levels of your copies. Adjusts the green levels of your copies. Adjusts the blue levels of your copies. Adjusts the gray balance of the copies to neutral gray. Use to copy two original

page images onto one side of a sheet of paper: Off Auto (Autoscale) ID Card Copy Manual (Manual Scale) Turns On or Off the copy margins for the top and bottom of the page. Turns On or Off the copy margins for the left and right of the page.

Turns On or Off the copy margins for the middle of the page. Use to create a gutter in the middle of the page when you print using the N-up feature.

WorkCentre 6015 Color Multifunction Printer User Guide 35 Color Balance Red Color Balance Green Color Balance Blue Gray Balance N-up Margin Top/Bottom Margin Left/Right Margin Middle Features Scan Defaults Use this menu to set default scanning behaviors. For details, see Adjusting Scanning Settings on page 118. Item Scan to Network File Format Color Color Button Set Description Selects the scan destination: Computer (Network) or Server (FTP).

Selects the file type of the scanned image. Specifies Black and White or Color output. Adjusts the Color Mode settings: B&W button: Black and White or Grayscale Color Button: Color or Color (Photo) Selects the scan resolution. Specifies the size of the original. Lightens or darkens the output. Specifies the sharpness of the scanned images. Turns Auto Exposure On or Off when copying. Auto Exposure suppresses the document background of off-white colored paper and show-through when copying 2-sided thin paper. Turns On or Off the copy margins for the top and bottom of the page. Turns On or Off the copy margins for the left and right of the page.

Turns On or Off the copy margins for the middle of the page. Use to create a gutter in the middle of the page when you print using the N-up feature. Sets the TIFF file format: TIFF V6 or TTF2. Specifies the amount of image compression: Lower, Normal, or Higher. Sets limits on the size of attachments that can be emailed from 5016384 KB. Resolution Document Size Lighten/Darken Sharpness Auto Exposure Margin Top/Bottom Margin Left/Right Margin Middle TIFF File Format Image Compression Max Email Size Fax Defaults Use this menu to set default faxing behaviors. For details, see Changing the Default Fax Job Settings on page 140. Note: Available on WorkCentre 6015N/NI Color Multifunction Printer only. Item Resolution Document Type Lighten/Darken Delayed Start 36 Description Specifies the resolution of the fax. Specifies if the document is a text or photo document.

Lightens or darkens the output. Specifies the time delay before sending a fax job, up to 23 hours and 59 minutes. WorkCentre 6015 Color Multifunction Printer User Guide Features Print from USB Defaults Use this menu to set default behaviors for printing from USB. Item Layout Description Specifies the layout options. Tray Settings Tray Settings configures the paper size and paper type settings for the main paper tray.

If the type of paper that is loaded is different from the setting, print quality can be reduced or paper jams can occur. If the size of the paper that is loaded is different from the tray setting, it can cause a mismatch error. Specify the correct paper type and size. Item Paper Size Description Specifies the paper size and orientation for the main tray.



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For details, see Supported Paper on page 72, and Setting Paper Types and Sizes on page 79.

Paper Type Specifies the type of paper loaded in the main tray. For details, see Supported Paper on page 72, and Setting Paper Types and Sizes on page 79. Turn On to display the message that prompts you to set the paper size and type every time you load paper in the tray. The default setting is Off. Display Screen Panel Language Panel Language allows you to set the language that appears on the control panel display. WorkCentre 6015 Color Multifunction Printer User Guide 37 Features Energy Saver Mode This section includes: Setting the Power Saver Timer.....

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..... 38 Exiting Energy Saver Mode ...

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..... 38 You can set the time the printer spends idle in ready mode before it automatically transitions to a lower power level. You can also turn off the automatic transition. Setting the Power Saver Timer 1. 2. 3.

4. 5. On the printer control panel, press the System button. To select Admin Menu, press the arrow buttons, then press OK. To select System Setup, press the arrow buttons, then press OK. At Power Saver Timer, press OK. Press the arrow buttons to select one of the following: Power Saver Mode 1: Reduces power consumption to 15 W or less when the printer is left idle. Set the timer from 560 minutes. The default setting is 60. Power Saver Mode 2: Disables control panel and all sensors after the printer enters Mode 1. Reduces power consumption to 7 W or less. Set the timer from 160 minutes. The default setting is 1. Press OK. To select the desired time, press the arrow buttons, then press OK to save the changes. To return to Ready, press the Return button four times. 6. 7. 8. Exiting Energy Saver Mode The printer automatically cancels Energy Saver mode when it receives data from a connected computer. To exit Energy Saver mode manually, press the Power Saver button on the control panel. 38 WorkCentre 6015 Color Multifunction Printer User Guide Features Administration Features This section includes: Information Pages.....

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..... 39 CentreWare Internet Services

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..... 39 Information Pages Your printer has a printable set of information pages.

These include configuration and font information, demonstration pages, and more. System Settings Page The System Settings page lists printer information such as default settings, installed options, network settings including IP address, and font settings. Use the information on this page to help you configure network settings for your printer, and to view page counts and system settings. To print the System Settings page: 1. On the printer control panel, press the System button.

2. At Information Pages, press OK. 3. Select System Settings using the arrow buttons. 4.

Press OK. CentreWare Internet Services CentreWare Internet Services is the administration and configuration software installed on the embedded Web server in the printer. It allows you to configure and administer the printer from a Web browser. Note: Available on WorkCentre 6015N/NI Color Multifunction Printer only. CentreWare Internet Services requires: A TCP/IP connection between the printer and the network in Windows, Macintosh, UNIX, or Linux environments. TCP/IP and CentreWare Internet Services enabled on the printer. A network-connected computer with a Web browser that supports JavaScript. WorkCentre 6015 Color Multifunction Printer User Guide 39 Features Accessing CentreWare Internet Services At your computer, open a Web browser, type the IP address of the printer in the address field, then press Enter or Return. If you do not know the IP address of your printer, see Finding the IP Address of Your Printer on page 55. 40 WorkCentre 6015 Color Multifunction Printer User Guide Features More Information You can obtain more information about your printer from these sources: Resource Installation Guide Quick Use Guide Video Tutorials Recommended Media List Technical support information for your printer; includes online Technical Support, Online Support Assistant, and driver downloads.

Information Pages Order supplies for your printer A resource for tools and information, including interactive tutorials, printing templates, helpful tips, and customized features to meet your individual needs. Local sales and support center Printer Registration Xerox Direct online store ® Location Packaged with the printer. Packaged with the printer. www.xerox.com/office/WC6015docs United States: www.xerox.com/paper Europe: www.xerox.com/europaper www.xerox.com/office/WC6015support Print from the control panel menu. www.xerox.com/office/WC6015supplies www.xerox.com/office/businessresourcecenter www.xerox.com/office/worldcontacts www.xerox.com/office/register www.direct.xerox.com/ Xerox® Welcome Center If you need assistance during or after printer installation, visit the Xerox® website for online solutions and support at www.xerox.com/office/worldcontacts. If you require further assistance, contact the experts at the Xerox® Welcome Center. If a local representative telephone number was provided during printer installation, record the telephone number in the following space.

_____ Xerox® Canada Welcome Center: 1-800-93-XEROX (1-800-939-3769) If you need additional help using your printer: 1. Refer to this User Guide.

2. Contact the Key Operator. 3. Visit our customer website at www.xerox.com/office/WC6015support. WorkCentre 6015 Color Multifunction Printer User Guide 41 Features The Welcome Center wants to know the following information: The nature of the problem. The serial number of the printer. The fault code. The name and location of your company.

Locating the Serial Number You need the printer serial number to order supplies or to contact Xerox for assistance. The serial number is located on a tag on the rear door of the printer. The serial number also appears in the System Settings Page. To print the System Settings Page: 1. On the printer control panel, press the System button.

2. At Information Pages, press OK. 3. Select System Settings using the arrow buttons. 4.

Press OK. 42 WorkCentre 6015 Color Multifunction Printer User Guide Installation and Setup 3 This chapter includes: Installation and Setup Overview

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..... 44 Selecting a Location for the Printer.

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.. 45 Connecting the Printer

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..... 46 *Configuring Network Settings* .

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.. 52 *Setting the Date and Time* ...

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. 58 *Installing the Software*

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..... 59 *Setting Up Scanning ...*

..... 64 *See also: Installation Guide packaged with your printer. Online Support Assistant at www.xerox.com/office/WC6015support*

WorkCentre 6015 Color Multifunction Printer User Guide 43 Installation and Setup Installation and Setup Overview Before printing, your computer and the printer must be plugged in, turned on, and connected. Configure the initial settings of the printer, then install the driver software and utilities on your computer. You can connect to your printer directly from your computer using USB, or connect over a network using an Ethernet cable or wireless connection.



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Hardware and cabling requirements vary for the different connection methods. Routers, network hubs, network switches, modems, Ethernet cables, and USB cables are not included with your printer and must be purchased separately. Xerox recommends an Ethernet connection because it is typically faster than a USB connection, and it provides access to CentreWare Internet Services. Note: If the Software and Documentation disc is not available, you can download the latest drivers from www.xerox.com/office/WC6015drivers.

See also: *Selecting a Location for the Printer* on page 45 *Choosing a Connection Method* on page 46 *Connecting the Printer* on page 46 *Configuring Network Settings* on page 52 *Installing the Software* on page 59 44 *WorkCentre 6015 Color Multifunction Printer User Guide Installation and Setup Selecting a Location for the Printer* 1. Select a dust-free area with temperatures from 1032°C (5090°F), and relative humidity 1585%. Note: Sudden temperature fluctuations can affect print quality. Rapid heating of a cold room can cause condensation inside the printer, directly interfering with image transfer. 2. Place the printer on a level, solid, non-vibrating surface with adequate strength for the weight of the printer. The printer must be horizontal with all four feet in solid contact with the surface. To find the weight for your printer configuration, see *Physical Specifications* on page 192. After positioning the printer, you are ready to connect it to the power source and computer or network. See also: *Total Space Requirements* on page 192 *Clearance Requirements* on page 192 *WorkCentre 6015 Color Multifunction Printer User Guide 45 Installation and Setup Connecting the Printer* This section includes: *Selecting a Connection Method* .

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..... 46 Connecting to a Wired Network ..

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..... 47 Connecting to a Wireless Network ...

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. 47 Connecting to a Computer Using USB...

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..... 51 Connecting to a Telephone Line ..

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. 51 Selecting a Connection Method The printer can be connected to your computer using a USB cable or an Ethernet cable. The method you select depends on how your computer is connected to the network. A USB connection is a direct connection and is the easiest to set up. An Ethernet connection is used for networking.

If you are using a network connection, it is important to understand how your computer is connected to the network. For details, see About TCP/IP and IP Addresses on page 52. Note: Hardware and cabling requirements vary for the different connection methods. Routers, network hubs, network switches, modems, Ethernet cables, and USB cables are not included with your printer and must be purchased separately. Network: If your computer is connected to an office network or home network, use an Ethernet cable to connect the printer to the network. You cannot connect the printer directly to the computer. It must be connected through a router or hub. An Ethernet network can be used for one or more computers and supports many printers and systems simultaneously. Ethernet connection is typically faster than USB and allows you direct access to the settings of the printer using CentreWare Internet Services. Wireless Network: If your computer includes a wireless router or wireless access point, you can connect the printer to the network with a wireless connection.

A wireless network connection provides the same access and services as a wired connection provides. A wireless network connection is typically faster than USB and allows direct access to the setting of the printer using CentreWare Internet Services. USB: If you connect the printer to one computer and do not have a network, use a USB connection. A USB connection offers fast data speeds, but typically not as fast as an Ethernet connection. In addition, a USB connection does not provide access to CentreWare Internet Services. Telephone: To send and receive faxes, the multifunction printer must be connected to a dedicated telephone line. 46 WorkCentre 6015 Color Multifunction Printer User Guide Installation and Setup Connecting to a Wired Network Note: Available on WorkCentre 6015N/Ni Color Multifunction Printer only. To connect the printer to a wired network: 1. Ensure that the printer is turned off. 2.

Attach a Category 5 or better Ethernet cable from the printer to the network or router socket. Use an Ethernet hub or router, and two or more Ethernet cables. Connect the computer to the hub or router with one cable, then connect the printer to the hub or router with the second cable. Connect to any port on the hub or router except the uplink port. 3.

Attach the power cord, then plug in the printer and turn it on. 4. Set or automatically discover the network IP address of the printer. For details, see *Assigning the IP Address of the Printer* on page 53. *Connecting to a Wireless Network Note: Available on WorkCentre 6015NI Color Multifunction Printer only.*

A wireless local area network (LAN) provides the means to connect two or more devices in a LAN without a physical connection. The printer can connect to a wireless LAN that includes a wireless router or wireless access point. Before connecting the printer to a wireless network, the wireless router must be configured with a service set identifier (SSID), a passphrase, and security protocols. *Resetting Wireless Settings* If the printer was previously installed in a wireless network environment, it could retain setup and configuration information. To prevent the printer from trying to connect to the previous network, perform the following steps: 1. On the printer control panel, press the System button. 2. To select Admin Menu, press the arrow buttons, then press OK. 3. To select Wireless, press the arrow buttons, then press OK.

4. To select Reset Wireless, press the arrow buttons, then press OK. 5. To select Yes, press the arrow buttons, then press OK. *WorkCentre 6015 Color Multifunction Printer User Guide 47 Installation and Setup Connecting to a Network With a Wi-Fi Protected Setup-Compliant Router Wi-Fi Protected Setup (WPS) is a network standard for setting up a wireless network. The WPS protocols allow you with no wireless network experience to set up devices in a secure wireless network. With a WPS-certified router, you can use tools in the router and the printer to connect the printer to the network. In order to use the tools, the wireless router must be configured properly and must be compliant with the WPS. Push Button Connection (PBC) is the easiest way to connect the printer to a wireless network. It automatically connects when you push a button on the router and on the printer.*

After the router and printer exchange information, the printer accepts the security and configuration information from the router and connects to the network. The PBC is a moderately secure way to connect the printer to the network. You do not need to enter any information to make the network connection. PIN (Personal Identification Number) automatically connects the printer to wireless router by using a common PIN.



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The printer generates and prints a PIN for use in the setup process.

When you enter the PIN into the router, the router broadcasts network information using the PIN. When both devices recognize the PIN, the router provides the security and configuration information to the printer, which uses it to connect to the network. To connect to a WPS wireless network using the PBC method: Note: The wireless router must be connected and properly configured for the network before you install the printer. 1. Push the PBC button on the wireless router.

The router begins broadcasting setup information for 120 seconds. Note: If the wireless router does not have a physical PBC button, use your computer to push the virtual button in the router control panel. For details, see your router documentation. 2. 3. 4. 5. 6. 7. On the printer control panel, press the System button.

To select Network, press the arrow buttons, then press OK. To select Wireless Setup, press the arrow buttons, then press OK. To select WPS, press the arrow buttons, then press OK. To select Push Button Control, press the arrow buttons, then press OK. To select Yes, press the arrow buttons, then press OK. The printer communicates with the router to resolve setup and configuration information. The counter starts counting down from 100. When the printer has the correct information, it connects to the router and restarts with the proper setup and configuration information. To connect to a WPS wireless network using the PIN method: Note: The wireless router must be connected and properly configured for the network before you install the printer. 1. 2. 3. On the printer control panel, press the System button. To select Admin Menu, press the arrow buttons, then press OK. To select Network, press the arrow buttons, then press OK.

48 WorkCentre 6015 Color Multifunction Printer User Guide Installation and Setup 4. 5. 6. 7. 8.

To select Wireless Setup, press the arrow buttons, then press OK. To select WPS, press the arrow buttons, then press OK. To select PIN Code, press the arrow buttons, then press OK. To select Print PIN, press the arrow buttons, then Press OK. The PIN is printed at the top of the PIN Code Print. At your computer, open the router control panel and select Add WPS Client. Note: For details, see your router documentation. 9. Select PIN Method. Note: The following steps can vary with different router manufacturers.

10. 11. 12. 13. 14. 15. 16. 17. Enter the PIN from the PIN Code Print into the Client PIN field, then click Next. On the printer control panel, press the System button.

To select Admin Menu, press the arrow buttons, then press OK. To select Network, press the arrow buttons, then press OK. To select Wireless Setup, press the arrow buttons, then press OK. To select WPS, press the arrow buttons, then press OK. To select PIN Code, press the arrow buttons, then press OK.

To select Start Configuration, press the arrow buttons, then press OK. The printer communicates with the router to resolve setup and configuration information. The counter starts counting down from 100. When the printer has the correct information, it connects to the router and restarts with the proper setup and configuration information. Connecting to a Wireless Network Manually When connecting to a wireless network that does not include a WPS-compliant router, you must set up and configure the printer manually.

Before starting, you must get the setup and configuration information, such as name and passphrase, from the router. After you collect the network information, you can set up the printer from the control panel or from CentreWare Internet Services. The easiest manual connection is by using CentreWare Internet Services. To record the network information from the wireless router: 1. On your computer, use your Web browser to open the control panel for the wireless router. 2. Click Wireless Settings. 3. Record the following information. The network name and passphrase are case sensitive.

Ensure that you record them exactly as they appear in the wireless router control panel. Name (SSID) Security Options (Encryption Type) Passphrase Note: The wireless router must be connected and properly configured for the network before you install the printer. For details, see your router documentation.

WorkCentre 6015 Color Multifunction Printer User Guide 49 Installation and Setup To connect to a wireless network manually from the printer control panel: 1. On the printer control panel, press the System button. 2. To select Admin Menu, press the arrow buttons, then press OK. 3. To select Network, press the arrow buttons, then press OK. 4.

To select Wireless Setup, press the arrow buttons, then press OK. 5. To select Manual Setup, press the arrow buttons, then press OK. 6. At Enter Network (SSID), enter the name (SSID) of the network, then press OK.

7. To select Infrastructure or AdHoc, press the arrow buttons, then press OK. Note: Infrastructure provides the greatest selection of security options. AdHoc provides only WEP encryption in most networks. To select the Encryption Type, use the arrow buttons, then press OK.

Enter the passphrase using the keypad. Use multiple keystrokes to select each character and character case or number. To erase a character, press the Clear button for each character starting from the right. 10. Press OK. If the printer does not connect to the network within 90 seconds, check the network information and try again. 8. 9. To connect to a wireless network manually using CentreWare Internet Services: 1. At your computer, open a Web browser, type the IP address of the printer in the address field, then press Enter or Return.

Note: If you do not know the IP address of your printer, see Finding the IP Address of Your Printer on page 55. 2. 3. 4. 5. Click the Properties button. In the Properties pane at the left of the window, click Wireless Lan. In the SSID field, enter the network name (SSID). To select the Network Type, use the drop-down menu to select Infrastructure or AdHoc. Note: Infrastructure provides the greatest selection of security options.

AdHoc provides only WEP encryption in most networks. 6. 7. 8. 9.

10. 11. To select Encryption, use the drop-down list to select the match the security option of the router. To remove the five dots in the Passphrase field, select them, then press Backspace. Enter the network passphrase in the Passphrase field.

To remove the five dots in the Re-enter Passphrase field, select them, then press Backspace. Enter the network passphrase in the Re-enter Passphrase field. Click Save Changes. 50 WorkCentre 6015 Color Multifunction Printer User Guide Installation and Setup 12. Disconnect the Ethernet cable from the printer.

13. Turn off the printer, then turn it on again. When the printer restarts, it uses the information from CentreWare Internet Services to connect with the wireless router. Print a System Settings Page to check the connection information. If the printer does not successfully connect with the wireless network, check your network information and try again.



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