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You can read the recommendations in the user guide, the technical guide or the installation guide for XEROX 6605. You'll find the answers to all your questions on the XEROX 6605 in the user manual (information, specifications, safety advice, size, accessories, etc.). Detailed instructions for use are in the User's Guide.

**User manual XEROX 6605**  
**User guide XEROX 6605**  
**Operating instructions XEROX 6605**  
**Instructions for use XEROX 6605**  
**Instruction manual XEROX 6605**

FreeFlow® Accxes® Print Server V15.0  
August 2010  
701P50918



Xerox® FreeFlow® Accxes® Print Server  
and Web Printer Management Tool  
Setup Guide



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**Manual abstract:**

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.....5-2 Installation.

.5-2 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® iii Table of Contents iv Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® Introduction 1 The purpose of this guide is to provide experienced System Administrators with the required information for setting up a Xerox Wide Format Printer within a variety of network environments. FreeFlow Accxes® Version 15.0 supports the following printers: · 6204® · 6279® · 6604/6605 Solution™ · 6622 Solution™ · 7142 Although not all tasks are required for setup within every network environment, the typical communications setup tasks include: · Installing the print drivers · Setting up the remote printer, including changing the password and setting the printer defaults in the Web Printer Management Tool · Printing a printer configuration test print. · Installing the Accxes Client Tools (ACT) on user workstations, which enables users to send print jobs that can override the default printer settings. · Installing the Account Management Tool (AMT) on one workstation, from which media usage data and scanner usage data are retrieved from the printers controller. ® Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® 1-1 Introduction System Requirements There are several important system requirements for setting up network printing, including: · A working knowledge of your network operating environment · A workstation with the appropriate operating system software installed · The proper TCP/IP protocol settings configured for network connectivity · Network cabling that is compliant with Ethernet specifications for the environment in which the printer is installed Small Networks For small networks consisting of several network-connected devices/workstations and a single hub, it is necessary to set up the printer with an individual IP Address and a Subnet Mask. The Subnet Mask must match all the other local area network-connected workstations in use. Unless a router (Gateway) is being used to gain access to the larger wide area network, a default Gateway address is not needed. Larger Networks For Larger Networks consisting of many network-connected devices/workstations, with multiple hubs and routers, it is mandatory to set up the printer with an individual IP Address and Subnet Mask.

The Subnet Mask must match the subnet that the printer is on. The Gateway address is the router address that the printer uses to gain access to the larger, wide area network. NOTE The IP address and Subnet Mask can be setup automatically using the Dynamic Host Configuration Protocol (DHCP). This is accomplished once the network connection is configured via DHCP. Refer to Chapter 2 in this guide for details. Prerequisite Knowledge, and then sends the information to the printer. Web Printer Management Tool Overview As part of the FreeFlow Accxes firmware, the Web Printer Management Tool is accessed from your workstation using any of the following web browser software: · Internet Explorer 8.0 (minimum or greater is required) · Mozilla Firefox 3.6 (minimum or greater is required) · Apple Safari 5.0 (minimum or greater is required) · Google Chrome 5.0 (minimum or greater is required) Later versions of the above software releases are applicable as well. The instructions provided are specifically written for the most commonly used Windows Internet Explorer browser and differ if you are using another browser software. It is assumed that System Administrators have a basic knowledge of their browser software. The Web Printer Management Tool enables three major functions: · Print job management and job status tracking · Remote control over the printer default settings · A method to enable job accounting for printed, copied, and scanned jobs. A System Administrator can track media usage data and save it to the FreeFlow Accxes controller job log file. The data is then retrievable via an external account server, such as the Account Management Tool (AMT).

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1-4 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® Getting Started with the Web Printer Management Tool  
This section of the Setup Guide provides detailed instructions on how to use the Web Printer Management Tool. 2 At installation, the Service Representative configures machine settings and outputs a Test Print page with the final configuration information. This Test Print page provides useful information regarding the printer software and features configured for your customized Wide Format environment. It can be found in the same location as the Service Log.

Once you have changed the default settings to your liking, reprint the Test Page to keep current details for future references. The IP Address of the printer is often required information. NOTE The IP Address is needed several times in this Setup Guide. Keep the Test Print page handy as you proceed. Prerequisites to Accessing Web Printer Management Tool · Check and change your browser setting, so that it does not try to access the FreeFlow Accxes controller through a proxy server. · Configure your Network Connections. Verify these settings and configurations are correct prior to accessing the Web Printer Management Tool. Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® 2-1 Getting Started with the Web Printer Management Tool Check Proxy Connections Internet Explorer To deselect a Proxy connection in Internet Explorer, perform the following steps: 1. In the Web browser, select Tools > Internet Options. 2.

Click the Connections tab. 3. Click LAN Settings. 4. In the Proxy server section, deselect the Use a proxy server for your LAN check box. 5. Click OK. Firefox To deselect a Proxy connection in Firefox, perform the following steps: 1. In the Web browser, select Tools > Options. 2.

Select Advanced. 3. Select the Network tab. 4. Select Settings.

5. Select No Proxy. 6. Click OK twice to finish. Configure your Network Connections TCP/IP Prior to communicating with your FreeFlow Accxes scanner and printer, the FreeFlow Accxes controller needs to be configured to the network.

The TCP/IP communication parameters include: · NetMask · Ethernet TCP/IP Address · Ethernet TCP/IP Gateway Check your Configuration Test Print to see that the TCP/IP settings are correct for your system. On the Web Printer Management Tool 1. Select Configuration > Network. 2-2 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® Getting Started with the Web Printer Management Tool 2. Check the TCP/IP settings. NOTE The Speed/Duplex setting of Auto provides the fastest speed. Keep this setting unless you have a specific need that requires a modification. NOTE If both IPv4 and IPv6 protocols are available on the user network, traffic can be sent either way. To activate IPv6, the user needs an IPv6 capable router with the Router Advertisement Protocol running. Accxes supports auto configuration of IPv6 addresses by way of the IPv6 capable router.

Therefore, the user does not have to do anything with the controller if there is an IPv6 capable router on the network. If DNS is enabled, IPv6 addresses can be addressed by name. See the online Help for detailed information on these topics. On the 6204 Printer User Interface 1. Select Menu > Setup > Network Settings > TCP/IP. 2. Enter the IP Address, Subnet Mask, and Gateway, and select Save. On the 6279, 6604/6605, and 6622 Printer User Interface From the Services menu, select Machine Info > Administration > Network Setup. Enable DHCP On the Web Printer Management Tool 1. Select Configuration > Network.

Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® 2-3 Getting Started with the Web Printer Management Tool 2. Mark the DHCP enable check box. NOTE Enter a Host Name if you use DHCP with Dynamic DNS. See the Web Printer Management Tool Help for more information. On the 6204 Printer User Interface Select Menu > Setup > Network Settings > DHCP.

On the 6279, 6604/6605, and 6622 Printer User Interface From the Services menu, select Machine Info > Administration > Network Setup. On the 7142 Operator Panel Press the Menu key followed by the Back or Next keys to the Network setup option. Starting the Web Printer Management Tool Perform the following steps at your workstation: 1. Launch your Web browser. If your browser starts up in Mail or News mode, go to the browser mode.

2. In the browser URL box, enter the http:// followed by your printer IP address, such as http://13.152.45.46. NOTE If DHCP and Dynamic DNS are enabled, users can enter the name instead of the IP Address. 3. Press the Enter key. The application opens. 2-4 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® Getting Started with the Web Printer Management Tool Viewing the Printer Queue Tab Set Job Queue This is the main display, which shows active and inactive jobs.

There can be up to 256 jobs in the printer spool queue. Hold Queue When Administration Managed Queue is enabled, all print jobs submitted are placed in the Hold Queue, therefore do not print automatically. If the System Administrator has set password protection, users will not see the Cancel, Release, Hold or Reprint job options. If a print job is in progress when getting placed on hold, it is stopped. Held jobs can then be scheduled for printing at a later time. Jobs can also be placed on hold should there be a media mismatch condition, allowing the printer to continue printing the next job in queue. To enable the Hold feature, go to System Defaults > Media and select the Mismatch Queue check box. NOTE If Immediate Image Overwrite is enabled, jobs are not placed on Hold. If Job Reprint is enabled, jobs are not placed on Hold. Active Queue This tab shows only the jobs in progress, allowing you to cancel or change priority on any or all jobs simultaneously.

Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® 2-5 Getting Started with the Web Printer Management Tool Reprint Queue This tab shows the jobs available for reprint. Completed copy and print jobs are available for reprint if the Administrator has enabled the job reprint feature. Job parameters may be edited before reprinting by clicking Edit. Reprinting can be enabled on the Configuration > Miscellaneous page.

Thumbnail creation can also be enabled, allowing users to view a small preview of the first page of a scanned image.

NOTE If Immediate Image Overwrite is enabled on the Configuration > Security page, jobs are not reprintable. NOTE See the online Help for additional reprint information. TotalAccxes Queue The TotalAccxes Queue option allows users to monitor the activity of remote printers enabled by the TotalAccxes feature.



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By defining a scan destination as a TotalAccxes printer, scanned images can be sent directly to that printer or can be held in the TotalAccxes queue for preview. Once previewed, the scanned images copy count can be modified and then released for printing to the TotalAccxes printer or the image can be deleted.

In addition, active or completed TotalAccxes jobs are listed. **Click Utilities > Password.** 2. Enter the new printer password and then enter it again to verify. 4. Click Update Printer. This access only remains open for several minutes and then times out. To scan to a FTP destination: 1. Select Configuration > Scan to FTP.

2. The Synergix Scanner is a detached scanner for example. Select Configuration > TotalAccxes. The feature has two modes: · Immediate Image Overwrite (IIO): Provides for immediate deletion and verification of image data no longer needed by FreeFlow Accxes. It has minimal impact on print and copy times because only areas of the disk that have been written are deleted and verified. · On-Demand Image Overwrite (ODIO): Restarts the system and completely eliminates from the hard drive files that are already scanned in and files that are scanned in the future. 2-10 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide Getting Started with the Web Printer Management Tool In the Web Printer Management Tool 1. Select Configuration > Security. 2.

Change Immediate Image Overwrite if desired. Selecting Enabled prevents Instant Access, TotalAccxes and Job Reprint capability. CAUTION Immediate Image Overwrite deletes the data from the hard drive as soon as the job is complete. NOTE Select the Help file for more information. 3. Select Start to Initiate On-Demand Image Overwrite if desired. CAUTION On-Demand Image Overwrite deletes everything on the hard drive when started. NOTE ODIO can take more than one hour to complete. InstantAccxes InstantAccxes provides publicly shared Instant Folders (networked folders) that can be set up with specific print options to automate document printing. Once InstantAccxes is configured and enabled, Instant Folders show up within your Microsoft Windows® Network Neighborhood.

InstantAccxes is officially supported on Microsoft Windows and Apple Mac OS X. Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide 2-11 Getting Started with the Web Printer Management Tool One can configure up to 10 separate Instant Folders with unique print options, which are applied automatically to all documents found within an Instant Folder. Drag and drop individual documents to an Instant Folder and InstantAccxes locates the document, applies the print options assigned to the Instant Folder, and places the file or set of files into the FreeFlow Accxes printer queue. Documents are identified by the Instant Folder name for easy identification within the FreeFlow Accxes printer queue. Once the file is successfully added into the FreeFlow Accxes queue, the document is removed from the Instant Folder. NOTE InstantAccxes cannot be enabled if Immediate Image Overwrite has been enabled. To enable InstantAccxes: 1. Select the Applications tab. 2. Select the Enable InstantAccxes checkbox.

3. Enter the NetBIOS name that should appear on your Windows network in the Server Name field. 4. Select Configuration > Network and select the DHCP enable checkbox, then enter the same NetBIOS name in the Host Name field. This setup improves the connection and access between the controller and the Windows network. NOTE See the Help system for descriptions of the other fields required for setup. 2-12 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide Configuration and Settings Test Print The first task with all network environment setups is printing the Configuration Test Print and the Settings Test Print. You can print them using the Web Printer Management Tool or the Printer User Interface. The purpose of doing this is to provide a record of current system settings for the use of daily operations, network communications setup and restoration of desired parameters in cases of unexpected change (such as the accidental use of the Restore Factory Default Utility). NOTE Test print sets should be saved when the initial installation is complete and default settings are defined, and any time the default settings are changed.

These should be stored with the machine Service Log. 3 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide 3-1 Configuration and Settings Test Print Test Print From the Web Printer Management Tool 1. Select Utilities > Test Print. 2. Select from the options on the screen.

From the 6279, 6604/6605, and 6622 Printer 1. Select Machine Information > Print Reports from the User Interface Services screen. 2. Select from the options on the screen. NOTE The PostScript test print is only available if the PostScript feature key is installed on your printer. Configuration Test Print Sample The main features of the Configuration Test Print are shown in the sample below and described on the following pages. 3-2 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide Configuration and Settings Test Print NOTE This report is a sample of the printout. Configuration Test Print Details The key information in the sections of the configuration test print are listed below. Controller Configuration Digital Document System (DDS) Enable: When DDS is enabled, the Accxes controller configures itself for use with a scanner. The LVX/UXC controller has DDS automatically enabled. Immediate Image Overwrite (IIO): Provides for immediate deletion and verification of image data no longer needed by FreeFlow Accxes. It has minimal impact on print and copy times because only areas of the disk that have been written are deleted and verified. Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide 3-3 Configuration and Settings Test Print NOTE Enabling IIO does not provide security for previously processed images. For full deletion and verification, On-Demand Image Overwrite is recommended in conjunction with enabling IIO. Advanced Network Status: The Advanced Network hardware address is the embedded NIC card.

Status of the 10/100/1000 Ethernet Card/Port: · Ready shows that this is the printers currently active TCP/IP network interface. · Disabled shows that the port is not enabled. Disabled indicates a problem and requires a service call. RAM: The amount of Random Access Memory. BSP Version: The version of Linux Kernel Firmware: The version of Accxes, 15.0 Optional Controller Features This section lists the standard features and those that require a feature key license to activate.



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The following is a list of the optional feature keys. Xerox Wide Format Printers and Scan Systems Job Accounting Feature Key: Job accounting tracks media usage data. The Account Management Tool (AMT), or some other external accounting tool, is used to assign a User ID, Account ID and Print ID. It then collects and tallies the stored data from the printers.

PostScript Feature Key: Enables the interpretation of Adobe Post Script 3, PDF up to 1.7 Disk Image Overwrite Feature Key: Enables the security options for overwriting image data on the hard drive OS Enablement Feature Key: Enables the LVX/UXC controller to print, copy and scan. Scan to Net Feature Key: Enables the creation of an electronic file from a scanned image. Scan to Print Feature Key: Enables scanning to create a preview, and send the scanned image to the printer when the Scan-to-Net feature is present. 3-4 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® Configuration and Settings Test Print AutoCAD: Supports the DWF file format generated by Autodesk applications OtherCAD: Supports the DGN file format Raster: Supports the PNG, GIF, JPEG 2000 and BMP file formats Generic Folder Interface Key (GFI): Supports finishing as an option, if the feature key is present, enabled and a finishing accessory is attached.

Print Engine Configuration This section shows the IOT hardware address; the paper roll drawers that are present; the language; the attached finisher if present; resolution (DPI); power saver minutes and media usage. 6279 9-D: 7-D is the default print engine configuration. 6204 5-D: Use to enable 5-D size prints per minute (ppm) printing speed. Requires an Advanced Network Hardware Address and a Machine ID. 4-D is the default. 6604: Prints 4-D size prints per minute. 6605: Prints 5-D size prints per minute. 7142: High Speed 360 dpi, 426 sqft/hr. Installed Media This section lists the size and type of media installed in the printer. Communication Parameters This section lists the TCP/IP Address, Subnet Mask and Default Gateway. Scanner Configuration This section lists the scanner type, firmware level and color and speed key enablement status. 6279 Wide Format Color Enablement Key: Enables color scanning 6279 Scanner Speed Key: Enables 6 inches per second (ips) for monochrome and 2 inches per second (ips) for color. Without this added feature, the default is 4 ips for monochrome and 1 ips for color. Finisher Configuration This section lists finisher information if a finisher is present. Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® 3-5 Configuration and Settings Test Print Settings Test Print Sample The Settings test print (a sample is shown below) lists system settings and processing defaults.

See the tables of navigational paths for these settings and defaults in the next chapter. See the Web Printer Management Tool Help file for further information. NOTE This report is a sample of the printout. System Settings This section lists the settings for your machine, such as language, toner density, error and banner page information, CalComp, PostScript, HPGL, CGM, Versatec, VDS, TIFF and VCGL parameters. 3-6 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® Configuration and Settings Test Print Processing Defaults This section lists label parameters, margin information, folder information, collation, media information, mirroring, rotation, scaling and stamps information. Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® 3-7 Configuration and Settings Test Print 3-8 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® Printer Setup Configuration Settings 4 In the Web Printer Management Tool, select the following navigational paths to get to the option. Then select Help for more information. Table 4.1 Configuration Settings Options System Configuration Details Active User Setup Date/Time Thumbnail Creation Job Reprint Enable Job Reprint Policy Administrator Managed Queues Display Units (metric or English) Time-out (for Page Refresh) Accxes, Printer and Scanner Features Network SNMP DDS Toner Density Language Media Usage Fonts Accounting Mode ® ® ® Navigational Path in the Web Printer Management Tool Configuration > Details Configuration > Miscellaneous Configuration > Miscellaneous Configuration > Miscellaneous Configuration > Miscellaneous Configuration > Miscellaneous Configuration > Miscellaneous Configuration > Miscellaneous Configuration > Features Configuration > Network Configuration > SNMP Configuration > Printer Configuration > Printer Configuration > Printer Configuration > Printer Configuration > Accounting 4-1 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide Printer Setup Options Disk Image Overwrite Scan to Net (FTP Destination) TotalAccxes Navigational Path in the Web Printer Management Tool Configuration > Security Configuration > Scan to Net Configuration > TotalAccxes Emulation Settings In the Web Printer Management Tool, select the following navigational paths to get to the option. Then select Help for more information.

Table 4.2 Emulation Settings Options HPGL CalComp VDS CGM VCGL TIFF Postscript (if present) Fonts (True Type) Pen Patterns Pen Palettes ICC Profiles (7142 only) Navigational Path in the Web Printer Management Tool Emulation > HPGL Emulation > Calcomp 906/907 Emulation > VDS Emulation > CGM Emulation > VCGL Emulation > TIFF Emulation > Postscript Emulation > Fonts Emulation > Pen Patterns Emulation > Pen Palettes Emulation > ICC Profiles Configuring System Defaults In the Web Printer Management Tool, select the following navigational paths to get to the option. Select Help for more information. 4-2 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® Printer Setup Table 4.3 System Defaults Options Banner Page Diagnostic Page Error Page Finishing Justification Margins Collation Copies Maximum Plot Length Media Size Media Size Detect Set Media Source Media Type Mismatch Queue Settings Media Specific Settings (Mismatch Mode) Oversize Margin Undersize Margin Maximum Plot Length Line Scale Mode Mirror Image Single Bit Scale Mode Rotation Scaling Contrast Document Type Lightness Print Quality Mode Render Mode Vector Halftone Raster Halftone Navigational Path in the Web Printer Management Tool System Defaults > Miscellaneous System Defaults > Miscellaneous System Defaults > Miscellaneous System Defaults > Margins System Defaults > Margins System Defaults > Media System Defaults > Media System Defaults > Media System Defaults > Media System Defaults > Media System Defaults > Media System Defaults > Media System Defaults > Transform System Defaults > Transform System Defaults > Transform System Defaults > Transform System Defaults > Rendering System Defaults > Rendering System Defaults > Rendering System Defaults > Rendering System Defaults > Rendering System Defaults > Rendering Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® 4-3 Printer Setup Options Finline Grayscale Rendering Finline Pixel Threshold Vector Minimum Line Width Plot Nesting Single Page Job Stamps Labels Navigational Path in the Web Printer Management Tool System Defaults > Rendering System Defaults > Rendering System Defaults > Rendering System Defaults > Composition System Defaults > Composition System Defaults > Stamps System Defaults > Plot Labels Utility Settings Select the following navigational paths to get to the option.



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Select Help for more information. Table 4.4 Utility Settings Options File Upload Test Prints Factory Default Settings Password Restart Controller Shut down Controller Help files (Viewing) Remote Printer (7142 only) Navigational Path in the Web Printer Management Tool Utilities > Upload Utilities > Test Print Utilities > Reset Printer Defaults Utilities > Password Utilities > Shutdown Utilities > Shutdown Help Utilities > Remote Printer 4-4 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® Driver and Client Software Installation Client Tools Overview Overview 5 The FreeFlow Accxes Client Tools (ACT) application runs on a Windows, Linux, Mac OS X or Solaris workstation. The tools enable a user to send print jobs, retrieve scanned files over the network and save images. Selections made in Accxes Client Tools temporarily override the default settings of the FreeFlow Accxes supported printer and scanner.

Installation For installation instructions, see the Xerox FreeFlow Accxes Drivers and Client Software Installation Guide. The ACT and AMT software can be installed at the same time. Account Management Tool Overview Overview The FreeFlow Accxes Account Management Tool (AMT) also runs on a Windows, Linux, Mac OS X or Solaris workstation. This application is used to retrieve job accounting data from multiple printers that use FreeFlow Accxes firmware, version 6.2 or greater. Installation For installation instructions, see the Xerox FreeFlow Accxes Drivers and Client Software Installation Guide. The Accxes Client Tools and Account Management Tool software can be installed at the same time. Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® 5-1 Driver and Client Software Installation Drivers HP-GL/2, AutoCAD and PostScript Drivers are supported by the Accxes controller. Installation For installation instructions, see the Xerox FreeFlow Accxes Drivers & Client Software Installation Guide. 5-2 Xerox FreeFlow Accxes Print Server and Web Printer Management Tool Setup Guide ® ® ® .



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