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User manual TOSHIBA RAS-16GKV-E2
User guide TOSHIBA RAS-16GKV-E2
Operating instructions TOSHIBA RAS-16GKV-E2
Instructions for use TOSHIBA RAS-16GKV-E2
Instruction manual TOSHIBA RAS-16GKV-E2

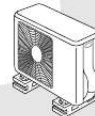
TOSHIBA SERVICE MANUAL

FILE NO. SVM-06032

AIR CONDITIONER

SPLIT WALL TYPE

RAS-10GKV-E2 / RAS-10GAV-E2
RAS-13GKV-E2 / RAS-13GAV-E2
RAS-16GKV-E2 / RAS-16GAV-E2
RAS-10NKV-A2 / RAS-10NAV-A2
RAS-13NKV-A2 / RAS-13NAV-A2
RAS-16NKV-A2 / RAS-16NAV-A2
RAS-10NKVX-T / RAS-10NAVX-T
RAS-13NKVX-T / RAS-13NAVX-T



June, 2006



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Manual abstract:

@@SVM-06032 CONTENTS 1. @@@@HOW TO DIAGNOSE THE TROUBLE 11. HOW TO REPLACE THE MAIN PARTS 11-1 Indoor Unit 11-2 Microcomputer 11-3 Outdoor Unit 12. EXPLODED VIEWS AND PARTS LIST 12-1 12-2 12-3 12-4 12-5 12-6 12-7 12-8 12-9 Indoor Unit (E-Parts Assy) Indoor Unit (For RAS-10,13,16GKV-E2 / NKV-E2) Indoor Unit (For RAS-10,13NKVX-T) Outdoor Unit (For 10 Series) Outdoor Unit (For 13 Series) Outdoor Unit (For 16 Series) Outdoor Unit (E-Parts Assy) (For 10 Series) Outdoor Unit (E-Parts Assy) (For 13 Series) Outdoor Unit (E-Parts Assy) (For 16 Series) -2- 1. SPECIFICATIONS 1-1. Specifications RAS-10GKV-E2 / RAS-10GAV-E2, RAS-10NKV-A2 / RAS-10NAV-A2 Unit model FILE NO. SVM-06032 RAS-10GKV-E2 / RAS-10GAV-E2 RAS-10NKV-A2 / RAS-10NAV-A2 (kW) (kW) (kW) (kW) Operation mode Running current Power consumption Power factor Operation mode Running current Power consumption Power factor 2.5 0.9 - 3.0 3. 2 0.9 - 4.0 220- 240V- 1Ph- 50Hz Cooling Heating 0.15 0.15 30 30 87 87 Cooling Heating 3. 33 3.69 730 810 95 95 3.29/3.81 38/39 34/35 27/29 46/47 RAS-10GKV-E2, RAS-10NKV-A2 275 790 218 10 20 540/610 RAS-10GAV-E2, RAS-10NAV-A2 530 660 240 30 750 Cooling capacity Cooling capacity range Heating capacity Heating capacity range Power supply Indoor Electric characteristics Outdoor (A) (W) (%) (A) (W) (%) COP (Cooling / Heating) Operation noise Indoor High (Cooling / Heating) (dB A) Medium (Cooling / Heating) (dB A) Low (Cooling / Heating) (dB A) Outdoor (Cooling / Heating) (dB A) Indoor unit Unit model Dimension Height (mm) Width (mm) Depth (mm) Net weight (kg) Fan motor output (W) Air flow rate (Cooling / Heating) (m3/h) Outdoor unit Unit model Dimension Height (mm) Width (mm) Depth (mm) Net weight (kg) Compressor Motor output (W) Type Single rotary type with DC-inverter variable speed control Model DA89X1F-23FZ Fan motor output (W) 20 Air flow rate (Cooling / Heating) (m3/h) 1320/1320 Piping connection Type Flare connection Indoor unit Liquid side 6.35 Gas side 9. 52 Outdoor unit Liquid side 6.35 Gas side 9.52 Maximum length (Per unit) 10 (m) Maximum chargeless length (m) 10 Maximum height difference (m) 8 Refrigerant Name of refrigerant R410A Weight (kg) 0.64 Wiring connection Power supply 3 Wires:includes earth (Outdoor) Interconnection 4 Wires:includes earth Usable temperature range Indoor (Cooling / Heating) (C) 21 - 32 / Up to 27 C Outdoor (Cooling / Heating) (C) 15 - 43 / - 10 - 24 The specification may be subject to change without notice for purpose of improvement. 3 FILE NO. SVM-06032 RAS-10NKVX-T / RAS-10NAVX-T Unit model RAS-10NKVX-T / RAS-10NAVX-T Cooling capacity Cooling capacity range Heating capacity Heating capacity range Power supply Indoor Electric characteristics Outdoor (kW) (kW) (kW) (kW) Operation mode Running current Power consumption Power factor Operation mode Running current Power consumption Power factor Cooling 0.15 30 91 Cooling 3.64 760 95 2.5 0.9 - 3. 0 3.2 0.9 - 4.0 220- 1Ph- 50Hz Heating 0.15 30 91 Heating 4.02 840 95 (A) (W) (%) (A) (W) (%) COP (Cooling / Heating) Operation noise Indoor 3.29/3.81 High (Cooling / Heating) (dB A) 38/39 Medium (Cooling / Heating) (dB A) 34/35 Low (Cooling / Heating) (dB A) 27/29 Outdoor (Cooling / Heating) (dB A) 46/47 Indoor unit Unit model RAS-10NKVX-T Dimension Height 275 (mm) Width 790 (mm) Depth 218 (mm) Net weight (kg) 10 Fan motor output (W) 20 Air flow rate (Cooling / Heating) 540/610 (m3/h) Outdoor unit Unit model RAS-10NAVX-T Dimension Height (mm) 530 Width (mm) 660 Depth (mm) 240 Net weight (kg) 30 Compressor Motor output (W) 750 Type Single rotary type with DC-inverter variable speed control Model DA89X1F-23FZ Fan motor output (W) 20 Air flow rate (Cooling / Heating) (m3/h) 1320/1320 Piping connection Type Flare connection Indoor unit Liquid side 6.35 Gas side 9.52 Outdoor unit Liquid side 6. 35 Gas side 9.52 Maximum length (Per unit) 10 (m) Maximum chargeless length (m) 10 Maximum height difference (m) 8 Refrigerant Name of refrigerant R410A Weight (kg) 0.64 Wiring connection Power supply 3 Wires:includes earth (Outdoor) Interconnection 4 Wires:includes earth Usable temperature range Indoor (Cooling / Heating) (C) 21 - 32 / Up to 27 C Outdoor (Cooling / Heating) (C) 15 - 43 / - 10 - 24 The specification may be subject to change without notice for purpose of improvement. 4 FILE NO. SVM-06032 RAS-13GKV-E2 / RAS-13GAV-E2, RAS-13NKV-A2 / RAS-13NAV-A2 Unit model RAS-13GKV-E2 / RAS-13GAV-E2 RAS-13NKV-A2 / RAS-13NAV-A2 (kW) (kW) (kW) (kW) Operation mode Running current Power consumption Power factor Operation mode Running current Power consumption Power factor 3. 5 1.1- 4.0 4.2 1.1- 5. 8 220- 240V- 1Ph- 50Hz Cooling Heating 0.15 0.15 30 30 87 87 Cooling Heating 4.70 4.97 1040 1100 96 96 3.27/3.72 39/39 33/34 26/28 48/50 RAS-13GKV-E2, RAS-13NKV-A2 275 790 218 10 20 590/620 RAS-13GAV-E2, RAS-13NAV-A2 550 780 270 36 750 Cooling capacity Cooling capacity range Heating capacity Heating capacity range Power supply Indoor Electric characteristics Outdoor (A) (W) (%) (A) (W) (%) COP (Cooling / Heating) Operation noise Indoor High (Cooling / Heating) (dB A) Medium (Cooling / Heating) (dB A) Low (Cooling / Heating) (dB A) Outdoor (Cooling / Heating) (dB A) Indoor unit Unit model Dimension Height (mm) Width (mm) Depth (mm) Net weight (kg) Fan motor output (W) Air flow rate (Cooling / Heating) (m3/h) Outdoor unit Unit model Dimension Height (mm) Width (mm) Depth (mm) Net weight (kg) Compressor Motor output (W) Type Single rotary type with DC-inverter variable speed control Model DA89X1F-23FZ Fan motor output (W) 43 Air flow rate (Cooling / Heating) (m3/h) 2410/2410 Piping connection Type Flare connection Indoor unit Liquid side 6.35 Gas side 9.52 Outdoor unit Liquid side 6.35 Gas side 9. 52 Maximum length (Per unit) 15 (m) Maximum chargeless length (m) 15 Maximum height difference (m) 10 Refrigerant Name of refrigerant R410A Weight (kg) 0.8 Wiring connection Power supply 3 Wires:includes earth (Outdoor) Interconnection 4 Wires:includes earth Usable temperature range Indoor (Cooling / Heating) (C) 21 - 32 / Up to 27 C Outdoor (Cooling / Heating) (C) 15 - 43 / - 10 - 24 The specification may be subject to change without notice for purpose of improvement. 5 FILE NO. SVM-06032 RAS-13NKVX-T / RAS-13NAVX-T Unit model RAS-13NKVX-T / RAS-13NAVX-T Cooling capacity Cooling capacity range Heating capacity Heating capacity range Power supply Indoor Electric characteristics Outdoor (kW) (kW) (kW) (kW) Operation mode Running current Power consumption Power factor Operation mode Running current Power consumption Power factor 3.5 1.1- 4.0 4.2 1.1- 5.8 220V- 1Ph- 50Hz Cooling Heating 0. 15 0.15 30 30 91 91 Cooling Heating 4.85 5.13 1040 1100 97 97 3.27/3. 72 39/39 33/34 26/28 48/50 RAS-13NKVX-T 275 790 218 10 20 590/620 RAS-13NAVX-T 550 780 270 36 750 (A) (W) (%) (A) (W) (%) COP (Cooling / Heating) Operation noise Indoor High (Cooling / Heating) (dB A) Medium (Cooling / Heating) (dB A) Low (Cooling / Heating) (dB A) Outdoor (Cooling / Heating) (dB A) Indoor unit Unit model Dimension Height (mm) Width (mm) Depth (mm) Net weight (kg) Fan motor output (W) Air flow rate (Cooling / Heating) (m3/h) Outdoor unit Unit model Dimension Height (mm) Width (mm) Depth (mm) Net weight (kg) Compressor Motor output (W) Type Single rotary type with DC-inverter variable speed control Model DA89X1F-23FZ Fan motor output (W) 43 Air flow rate (Cooling / Heating) (m3/h) 2410/2410 Piping connection Type Flare connection Indoor unit Liquid side 6.



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35 Gas side 9.52 Outdoor unit Liquid side 6.35 Gas side 9.52 Maximum length (Per unit) 15 (m) Maximum chargeless length (m) 15 Maximum height difference (m) 10 Refrigerant Name of refrigerant R410A Weight (kg) 0.

8 Wiring connection Power supply 3 Wires:includes earth (Outdoor) Interconnection 4 Wires:includes earth Usable temperature range Indoor (Cooling / Heating) (C) 21 - 32 / Up to 27 C Outdoor (Cooling / Heating) (C) 15 - 43 / - 10 - 24 The specification may be subject to change without notice for purpose of improvement. 6 FILE NO. SVM-06032 RAS-16GKV-E2 / RAS-16GAV-E2, RAS-16NKV-A2 / RAS-16NAV-A2 Unit model RAS-16GKV-E2 / RAS-16GAV-E2 RAS-16NKV-A2 / RAS-16NAV-A2 (kW) (kW) (kW) (kW) Operation mode Running current Power consumption Power factor Operation mode Running current Power consumption Power factor 4.62 1.2- 5.2 5.9 1.3- 7.4 220- 240V - Ph - 50Hz Cooling Heating 0.2 0.

2 30 30 65 65 Cooling Heating 7.20 7.60 1590 1700 96 97 2.85/3.41 45/44 40/40 34/34 51/53 RAS-16GKV-E2, RAS-16NKV-A2 275 790 218 10 30 760/780 RAS-16GAV-E2, RAS-16NAV-A2 550 780 270 39 1100 Twin rotary type with DC-inverter variable speed control Cooling capacity Cooling capacity range Heating capacity Heating capacity range Power supply Indoor Electric characteristics Outdoor (A) (W) (%) (A) (W) (%) COP (Cooling / Heating) Operation noise Indoor High (Cooling / Heating) (dB A) Medium (Cooling / Heating) (dB A) Low (Cooling / Heating) (dB A) Outdoor (Cooling / Heating) (dB A) Indoor unit Unit model Dimension Height (mm) Width (mm) Depth (mm) Net weight (kg) Fan motor output (W) Air flow rate (Cooling / Heating) (m3/h) Outdoor unit Unit model Dimension Height (mm) Width (mm) Depth (mm) Net weight (kg) Compressor Motor output (W) Type Model Fan motor output (W) Air flow rate (Cooling / Heating) (m3/h) Piping connection Type Indoor unit Liquid side Gas side Outdoor unit Liquid side Gas side Maximum length (Per unit) (m) Maximum chargeless length (m) Maximum height difference (m) Refrigerant Name of refrigerant Weight (kg) Wiring connection Power supply Interconnection Usable temperature range Indoor (Cooling / Heating) (C) Outdoor (Cooling / Heating) (C) DA130A1F-24F 43 2410/2410 Flare connection 6.35 12.7 6.35 12.7 15 15 10 R410A 0.95 3 Wires:includes earth (Outdoor) 4 Wires:includes earth 21 - 32 / Up to 27 C 15 - 43 / - 10 - 24 The specification may be subject to change without notice for purpose of improvement.

7 FILE NO. SVM-06032 1-2. Operation Characteristic Curve RAS-10GAV-E2, RAS-13GAV-E2 RAS-10NAV-A2, RAS-13NAV-A2 <Cooling> 6 6 RAS-13GAV-E2 RAS-13NAV-A2 <Heating> 5 RAS-10GAV-E2 RAS-10NAV-A2 RAS-13GAV-E2 RAS-13NAV-A2 5 4 Current (A) 4 Current (A) 3 3 RAS-10GAV-E2 RAS-10NAV-A2 2 1 Conditions Indoor : DB 27oC/WB 19oC Outdoor : DB 35oC Air flow : High Pipe length : 5 m Voltage : 230V 2 1 Conditions Indoor : DB 20oC Outdoor : DB 7oC/WB 6oC Air flow : High Pipe length : 5 m Voltage : 230V 0 0 20 40 60 80 Compressor speed (rps) 100 0 0 20 40 60 80 Compressor speed (rps) 100 RAS-10NAVX-T, RAS-13NAVX-T <Cooling> 6 6 RAS-13NAVX-T <Heating> 5 5 4 Current (A) RAS-13NAVX-T 3 Current (A) RAS-10NAVX-T 4 3 RAS-10NAVX-T 2 1 Conditions Indoor : DB 27oC/WB 19oC Outdoor : DB 35oC Air flow : High Pipe length differs from that of R22 (3) If a refrigeration gas leakage occurs during installation/servicing, be sure to ventilate fully. If the refrigerant gas comes into contact with fire, a poisonous gas may occur. (4) When installing or removing an air conditioner, do not allow air or moisture to remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture of personal injury may be caused. 2-2. Refrigerant Piping Installation 2-2-1. Piping materials and joints used For the refrigerant piping installation, copper pipes and joints are mainly used. Copper pipes and joints suitable for the refrigerant must be chosen and installed. Furthermore, it is necessary to use clean copper pipes and joints whose interior surfaces are less affected by contaminants. (1) Copper Pipes It is necessary to use seamless copper pipes which are made of either copper or copper alloy and it is desirable that the amount of residual oil is less than 40 mg/10 m. Do not use copper pipes having a collapsed, deformed or discolored portion (especially on the interior surface). Otherwise, the expansion valve or capillary tube may become blocked with contaminants. As an air conditioner using R410A incurs pressure higher than when using R22, it is necessary to choose adequate materials. Thicknesses of copper pipes used with R410A are as shown in Table 2-2-1. Never use copper pipes thinner than 0.8 mm even when it is available on the market. 10 FILE NO. SVM-06032 Table 2-2-1 Thicknesses of annealed copper pipes Thickness (mm) Nominal diameter 1/4 3/8 1/2 5/8 Outer diameter (mm) 6.

35 9.52 12.70 15.88 R410A 0.80 0.80 0.80 1.00 R22 0.80 0.80 0.

80 1.00 (2) Joints For copper pipes, flare joints or socket joints are used. Prior to use, be sure to remove all contaminants. a) Flare Joints Flare joints used to connect the copper pipes cannot be used for pipings whose outer diameter exceeds 20 mm. In such a case, socket joints can be used. Sizes of flare pipe ends, flare joint ends and flare nuts are as shown in Tables 2-2-3 to 2-2-6 below. b) Socket Joints Socket joints are such that they are brazed for connections, and used mainly for thick pipings whose diameter is larger than 20 mm. Thicknesses of socket joints are as shown in Table 2-2-2. Table 2-2-2 Minimum thicknesses of socket joints Nominal diameter 1/4 3/8 1/2 5/8 2-2-2. Processing of piping materials When performing the refrigerant piping installation, care should be taken to ensure that water or dust does not enter the pipe interior, that no other oil other than lubricating oils used in the installed air conditioner is used, and that refrigerant does not leak. When using lubricating oils in the piping processing, use such lubricating oils whose water content has been removed. When stored, be sure to seal the container with an airtight cap or any other cover. (1) Flare Processing Procedures and Precautions a) Cutting the Pipe By means of a pipe cutter, slowly cut the pipe so that it is not deformed. b) Removing Burrs and Chips If the flared section has chips or burrs, refrigerant leakage may occur. Carefully remove all burrs and clean the cut surface before installation. c) Insertion of Flare Nut 11 Reference outer diameter of copper pipe jointed (mm) 6.35 9.52 12.70 15.88 Minimum joint thickness (mm) 0.

50 0.60 0.70 0.80 d) Flare Processing Make certain that a clamp bar and copper pipe have been cleaned. By means of the clamp bar, perform the flare processing correctly. Use either a flare tool for R410A or conventional flare tool. Flare processing dimensions differ according to the type of flare tool. When using a conventional flare tool, be sure to secure "dimension A" by using a gauge for size adjustment.



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D A Fig. 2-2-1 Flare processing dimensions FILE NO.

SVM-06032 Table 2-2-3 Dimensions related to flare processing for R410A Outer diameter (mm) 6.35 9.52 12.70 15.88 A (mm) Thickness (mm) 0.

8 0.8 0.8 1.0 Flare tool for R410A clutch type 0 to 0.5 0 to 0.5 0 to 0.5 0 to 0.5

5 0 to 0.5 0 to 0.5 Conventional flare tool Clutch type 1.0 to 1.5 1.0 to 1.5 1.0 to 1.5 1.0 to 1.5

5 Wing nut type 1.5 to 2.0 1.5 to 2.0 2.0 to 2.5 2.0 to 2.5 Nominal diameter 1/4 3/8 1/2 5/8 Table 2-2-4 Dimensions related to flare processing for R22 Outer diameter (mm) 6.35 9.

52 12.70 15.88 A (mm) Thickness (mm) 0.8 0.8 0.

8 1.0 Flare tool for R410A clutch type 0 to 0.5 0 to 0.5 0 to 0.5 0 to 0.5

5 Conventional flare tool Clutch type 0.5 to 1.0 0.5 to 1.0 0.5 to 1.0 0.5 to 1.0 Wing nut type 1.0 to 1.

5 1.0 to 1.5 1.0 to 2.0 1.0 to 2.0 Nominal diameter 1/4 3/8 1/2 5/8 Table 2-2-5 Flare and flare nut dimensions for R410A Nominal diameter 1/4 3/8 1/2 5/8 Outer diameter (mm) 6.35 9.52 12.70 15.

88 Thickness (mm) 0.8 0.8 0.8 1.0 Dimension (mm) A 9.

1 13.2 16.6 19.7 B 9.2 13.

5 16.0 19.0 C 6.5 9.7 12.9 16.0 D 13 20 23 25 Flare nut width (mm) 17 22 26 29 Table 2-2-6 Flare and flare nut dimensions for R22 Nominal diameter 1/4 3/8 1/2 5/8 3/4 Outer diameter (mm) 6.35 9.52 12.70 15.

88 19.05 Thickness (mm) 0.8 0.8 0.8 1.0 1.0 Dimension (mm) A 9.0 13.0 16.2 19.

7 23.3 B 9.2 13.5 16.0 19.

0 24.0 C 6.5 9.7 12.9 16.

0 19.2 D 13 20 23 34 Flare nut width (mm) 17 22 24 27 36 12 FILE NO. SVM-06032 Fig. 2-2-2 Relations between flare nut and flare seal surface (2)

Flare Connecting Procedures and Precautions a) Make sure that the flare and union portions do not have any scar or dust, etc. b) Correctly align the processed flare surface with the union axis. c) Tighten the flare with designated torque by means of a torque wrench. The tightening torque for R410A is the same as that for conventional R22. Incidentally, when the torque is weak, the gas leakage may occur. When it is strong, the flare nut may crack and may be made non-removable. When choosing the tightening torque, comply with values designated by manufacturers.

Table 2-2-7 shows reference values. Note: When applying oil to the flare surface, be sure to use oil designated by the manufacturer. If any other oil is used, the lubricating oils may deteriorate and cause the compressor to burn out. Table 2-2-7 Tightening torque of flare for R410A [Reference values] Nominal diameter 1/4 3/8 1/2 5/8 Outer diameter (mm) 6.35 9.52 12.70 15.88 Tightening torque Nm (kgfm) 14 to 18 (140 to 180) 33 to 42 (330 to 420) 50 to 62 (500 to 620) 63 to 77 (630 to 770) Tightening torque of torque wrenches available on the market Nm (kgfm) 16 (160), 18 (180) 42 (420) 55 (550) 65 (650) 13 FILE NO. SVM-06032 2-3. Tools 2-3-1.

Required tools The service port diameter of packed valve of the outdoor unit in the air conditioner using R410A is changed to prevent mixing of other refrigerant. To reinforce the pressure-resisting strength, flare processing dimensions and opposite side dimension of flare nut (For 12.70 copper pipe) of the refrigerant piping are lengthened. The used refrigerating oil is changed, and mixing of oil may cause a trouble such as generation of sludge, clogging of capillary, etc. Accordingly, the tools to be used are classified into the following three types.

(1) Tools exclusive for R410A (Those which cannot be used for conventional refrigerant (R22)) (2) Tools exclusive for R410A, but can be also used for conventional refrigerant (R22) (3) Tools commonly used for R410A and for conventional refrigerant (R22) The table below shows the tools exclusive for R410A and their interchangeability. Tools exclusive for R410A (The following tools for R410A are required.) Tools whose specifications are changed for R410A and their interchangeability R410A air conditioner installation No. Used tool Usage Existence of new equipment for R410A Yes Yes Whether conventional equipment can be used *(Note 1) *(Note 1) *(Note 1) Conventional air conditioner installation Whether new equipment can be used with conventional refrigerant 1 2 Flare tool Pipe flaring Copper pipe gauge Flaring by for adjusting projection conventional flare margin tool Torque wrench (For 12.70) Gauge manifold Charge hose Connection of flare nut Evacuating, refrigerant charge, run check, etc. 3 4 5 6 7 8 9 ! Yes Yes Yes Yes Yes Yes (Note 2) Vacuum pump adapter Vacuum evacuating Electronic balance for refrigerant charging Refrigerant cylinder Leakage detector Charging cylinder Refrigerant charge Refrigerant charge Gas leakage check Refrigerant charge (Note 1) When flaring is carried out for R410A using the conventional flare tools, adjustment of projection margin is necessary. For this adjustment, a copper pipe gauge, etc. are necessary. (Note 2) Charging cylinder for R410A is being currently developed. General tools (Conventional tools can be used.) In addition to the above exclusive tools, the following equipments which serve also for R22 are necessary as the general tools. (1) Vacuum pump (4) Reamer (9) Hole core drill (65) Use vacuum pump by (5) Pipe bender (10) Hexagon wrench attaching vacuum pump adapter. (6) Level vial (Opposite side 5 mm) (2) Torque wrench (For 6.35) (7) Screwdriver (+,) (11) Tape measure (3) Pipe cutter (8) Spanner of Monkey wrench (12) Metal saw Also prepare the following equipments for other installation method and run check. (1) Clamp meter (3) Insulation resistance tester (2) Thermometer (4) Electrocope 14 FILE NO.

SVM-06032 2-4. Recharging of Refrigerant When it is necessary to recharge refrigerant, charge the specified amount of new refrigerant according to the following steps. Recover the refrigerant, and check no refrigerant remains in the equipment. When the compound gauge's pointer has indicated -0.1 Mpa (-76 cmHg), place the handle Low in the fully closed position, and turn off the vacuum pump's power switch. Connect the charge hose to packed valve service port at the outdoor unit's gas side. Connect the charge hose to the vacuum pump adapter. Keep the status as it is for 1 to 2 minutes, and ensure that the compound gauge's pointer does not return. Open fully both packed valves at liquid and gas sides. Set the refrigerant cylinder to the electronic balance, connect the connecting hose to the cylinder and the connecting port of the electronic balance, and charge liquid refrigerant.

(For refrigerant charging, see the figure below.) Place the handle of the gauge manifold Low in the fully opened position, and turn on the vacuum pump's power switch. Then, evacuating the refrigerant in the cycle. 1 Never charge refrigerant exceeding the specified amount. 2 If the specified amount of refrigerant cannot be charged, charge refrigerant bit by bit in COOL mode.

3 Do not carry out additional charging. When additional charging is carried out if refrigerant leaks, the refrigerant composition changes in the refrigeration cycle, that is characteristics of the air conditioner changes, refrigerant exceeding the specified amount is charged, and working pressure in the refrigeration cycle becomes abnormally high pressure, and may cause a rupture or personal injury.

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(INDOOR unit) (Liquid side) (OUTDOOR unit) Opened (Gas side) Refrigerant cylinder (With siphon pipe) Check valve Closed Open/Close valve for charging Service port Electronic balance for refrigerant charging Fig. 2-4-1 Configuration of refrigerant charging 15 FILE NO. SVM-06032 1 Be sure to make setting so that liquid can be charged.

2 When using a cylinder equipped with a siphon, liquid can be charged without turning it upside down. It is necessary for charging refrigerant under condition of liquid because R410A is mixed type of refrigerant. Accordingly, when charging refrigerant from the refrigerant cylinder to the equipment, charge it turning the cylinder upside down if cylinder is not equipped with siphon. [Cylinder with siphon] Gauge manifold OUTDOOR unit [Cylinder without siphon]

Gauge manifold OUTDOOR unit Refrigerant cylinder Electronic balance Refrigerant cylinder Electronic balance Siphon R410A refrigerant is HFC mixed refrigerant. Therefore, if it is charged with gas, the composition of the charged refrigerant changes and the characteristics of the equipment varies. Fig. 2-4-2 2-5. Brazing of Pipes 2-5-1. Materials for brazing (1) Silver brazing filler Silver brazing filler is an alloy mainly composed of silver and copper. It is used to join iron, copper or copper alloy, and is relatively expensive though it excels in solderability.

(2) Phosphor bronze brazing filler Phosphor bronze brazing filler is generally used to join copper or copper alloy. (3) Low temperature brazing filler Low temperature brazing filler is generally called solder, and is an alloy of tin and lead. Since it is weak in adhesive strength, do not use it for refrigerant pipes. 1 Phosphor bronze brazing filler tends to react with sulfur and produce a fragile compound water solution, which may cause a gas leakage. Therefore, use any other type of brazing filler at a hot spring resort, etc., and coat the surface with a paint. 2 When performing brazing again at time of servicing, use the same type of brazing filler. 2-5-2. Flux (1) Reason why flux is necessary By removing the oxide film and any foreign matter on the metal surface, it assists the flow of brazing filler. In the brazing process, it prevents the metal surface from being oxidized.

By reducing the brazing filler's surface tension, the brazing filler adheres better to the treated metal. 16 FILE NO. SVM-06032 (2) Characteristics required for flux Activated temperature of flux coincides with the brazing temperature. Due to a wide effective temperature range, flux is hard to carbonize. It is easy to remove slag after brazing.

The corrosive action to the treated metal and brazing filler is minimum. It excels in coating performance and is harmless to the human body. As the flux works in a complicated manner as described above, it is necessary to select an adequate type of flux according to the type and shape of treated metal, type of brazing filler and brazing method, etc. (3) Types of flux Noncorrosive flux Generally, it is a compound of borax and boric acid. It is effective in case where the brazing temperature is higher than 800C.

Activated flux Most of fluxes generally used for silver brazing are this type. It features an increased oxide film removing capability due to the addition of compounds such as potassium fluoride, potassium chloride and sodium fluoride to the borax-boric acid compound. (4) Piping materials for brazing and used brazing filler/flux Piping material Used brazing filler Used flux Do not use Paste flux Vapor flux From Nitrogen cylinder Nitrogen gas cylinder 2-5-3. Brazing As brazing work requires sophisticated techniques, experiences based upon a theoretical knowledge, it must be performed by a person qualified. In order to prevent the oxide film from occurring in the pipe interior during brazing, it is effective to proceed with brazing while letting dry Nitrogen gas (N₂) flow. Never use gas other than Nitrogen gas. (1) Brazing method to prevent oxidation 1 Attach a reducing valve and a flow-meter to the Nitrogen gas cylinder. 2 Use a copper pipe to direct the piping material, and attach a flow-meter to the cylinder. 3 Apply a seal into the clearance between the piping material and inserted copper pipe for Nitrogen in order to prevent backflow of the Nitrogen gas. 4 When the Nitrogen gas is flowing, be sure to keep the piping end open.

5 Adjust the flow rate of Nitrogen gas so that it is lower than 0.05 m³/Hr or 0.02 Mpa (0.2 kgf/cm²) by means of the reducing valve. 6 After performing the steps above, keep the Nitrogen gas flowing until the pipe cools down to a certain extent (temperature at which pipes are touchable with hands). 7 Remove the flux completely after brazing. M Flow meter Stop valve Copper - Copper Phosphor copper Copper - Iron Iron - Iron Silver Silver 1 Do not enter flux into the refrigeration cycle. 2 When chlorine contained in the flux remains within the pipe, the lubricating oil deteriorates. Therefore, use a flux which does not contain chlorine. 3 When adding water to the flux, use water which does not contain chlorine (e.

g. distilled water or ion-exchange water). 4 Remove the flux after brazing. Pipe Nitrogen gas Rubber plug Fig. 2-5-1 Prevention of oxidation during brazing 17 FILE NO.

SVM-06032 3. CONSTRUCTION VIEWS 3-1. Indoor Unit Front panel Air inlet Air filter Heat exchanger 790 218 275 60 Air outlet 48 6 Knock out system Knock out system 64 53 120 590 Hanger 80 Drain hose (0.54m) Hanger 320 Connecting pipe (0.43m) (Flare 6.

35) Connecting pipe (0.33m) (For 10,13 series ; Flare 9.52 For 16 series ; Flare 12.7) 235 215 For stud bolt (8~10) For stud bolt (6) 620 235 215 Minimum distance to ceiling 65 or more Hanger 26 48 45 275 190 Minimum distance to ceiling Minimum distance to ceiling 45 170 or more 170 or more Hanger 90 150 160 160 Hanger 32 40 57 18 90 150 Installation plate outline Center line Wireless remote control 18 160 6 60 FILE NO. SVM-06032 3-2. Outdoor Unit RAS-10GAV-E2, RAS-10NAV-A2, RAS-10NAVX-T A 97 A Detail Drawing (Back Leg) 660 6 Hole 50 36 B Detail Drawing (Front Leg) R 15 R 5.5 273.5 273.5 265 6 Hole 11x14 Hole 25 Drain outlet B 2-11x14 hole (for 8-10 anchor bolt) 273.5 265 59.

5 36 50 R 15 660 Fan guard Cover PV 420 Z 530 242 500 660 97.5 56 (11) 273.5 (pitch) 297 (12.5) 126 48 Liquid side (Flare 6.35) Gas side (Flare 9.52) 54 Z View Service port Installation dimension 45 or more 500 Air inlet 600 or more 273.5 100 or more Air outlet 100 or more 4x11x14 Long holes (for 8-10 anchor bolt) 19 FILE NO. SVM-06032 3-3. Outdoor Unit RAS-13GAV-E2, RAS-13NAV-A2, RAS-13NAVX-T RAS-16GAV-E2, RAS-16NAV-A2 A A Detail drawing (Back Leg) 600 6 Hole 310 302 52 36 32.5 115 125 B Detail drawing (Front Leg) 310 302 36 52 102 310 302 R15 6 Hole 11 x 14 Hole R5.



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5 30 Drain outlet B 2-11 x 14 Hole (For 8-10 anchor bolt) R15 436 FAN GUARD COVER PV 550 Z 270 265 600 780 90 62 310 330 Electrical part cover Liquid side (Flare 6.35) Gas side (Flare 9.52 : For 13k Series) (Flare 12.7 : For 16k Series) 120 75 Z View Installation dimension 100 or more 310 600 Air inlet 600 or more Service port 100 or more Air outlet 600 or more 54 4 x 11 x 14 Long holes (For 8 - 10 anchorbolt) 20 FILE NO. SVM-06032 4.

WIRING DIAGRAM 4-1. Indoor Unit (For 10,13 Series) COLOR INDICATION BRW RED WHI YEL BLU BLK GRY PNK ORN GRN&YEL GRN : : : : : : : : : : BROWN RED WHITE YELLOW BLUE BLACK GRAY PINK ORANGE GREEN & YELLOW GREEN TERMINAL BLOCK 2 1 BLK WHI RED CN21 INDOOR OUTDOOR UNIT UNIT BLK BLK CN01 (BLU) CN24 CN23 HEAT EXCHANGER SENSOR CN03 (WHI) (TC) BLK BLK 11 22 LINE FILTER Power supply circuit 5 CN07 (WHI) +12 VDC +5 VDC FUSE THERMO SENSOR (TA) 11 22 T3.15A 250VAC F01 R04 3 Fan Motor Drive circuit BLU BLU BLU BLU BLU BLU BLU BLU BLU 10 10 10 WHI 11 11 11 11 INFRARED RAYS RECEIVING AND INDICATING PARTS 1 2 3 4 5 6 7 8 9 CN25 (WHI) 1 2 3 4 5 6 7 8 9 CN13 (WHI) 11 22 33 44 55 WHI YEL YEL YEL YEL 11 22 33 44 55 1 2 3 4 5 6 7 8 9 1 2 3 4 5 6 7 8 9 LOUVER MOTOR CN11 123 123 CN10 5 5 3 3 BLK 1 1 RED 6 YEL GRY BRW MAIN P.C. BOARD WP-004 150C 123456 12345 6 AC FAN MOTOR MCC-861 1 4 1234 HA JEM-A CN08 Simple Check for Failure Diagnosis Check Item Diagnosis Result 1 Check to see if the OPERATION indicator goes on OPERATION and off when the main switch or breaker is turned on.

INDICATOR (Check the primary and secondary voltage of the transformer.) 2 Check the power supply voltage between 1 and 2 . (Refer to the name plate.) TERMINAL (Check the primary and secondary voltage of the BLOCK transformer.) Check the fluctuating voltage between 2 and 3 . (15~60VDC) FUSE Check to see if the fuse blows out. 3.15A (Check the R04 of the varistor.) 3 4 DC5V Check the voltage at the No.4 pin on CN13 connector of the infrared receiver.

(Check the transformer and the power supply circuit of the rated voltage.) 5 Check the voltage at the white lead of the lower DC12V motor. (Check the transformer and the power supply circuit of the rated voltage.) 6 (AC 220~240V) Check the voltage at the No.1 pin on CN10 connector and CN24. (Check the F01) Refer to the service data for the detailed failure diagnosis. 21 WHI FILE NO. SVM-06032 4-2. Indoor Unit (For 16 Series) COLOR INDICATION BRW : RED : WHI : YEL : YEL : BLU : BLK : GRY : PNK : ORN : GRN&YEL : GRN : BROWN RED WHITE YELLOW BLUE BLACK GRAY PINK ORANGE GREEN & YELLOW GREEN TERMINAL BLOCK 2 BLK 123 WHI RED CN21 INDOOR OUTDOOR UNIT UNIT BLK BLK CN01 (BLU) CN24 CN23 HEAT EXCHANGER SENSOR CN03 (WHI) (TC) BLK BLK 11 22 6 CN10 (WHI) FAN MOTOR RED BLK WHI YEL BLU 11 FUSE THERMO SENSOR (TA) 11 22 T3.15A 250VAC F01 3 LINE FILTER DC5V DC12V 3 4 5 6 3 4 5 6 DC MOTOR CN13 (WHI) BLU BLU BLU BLU BLU BLU BLU BLU BLU BLU 10 10 10 WHI 11 11 11 11 INFRARED RAYS RECEIVING AND INDICATING PARTS 1 2 3 4 5 6 7 8 9 CN25 (WHI) 1 2 3 4 5 6 7 8 9 1 2 3 4 5 6 7 8 9 1 2 3 4 5 6 7 8 9 R05 DB01 ~ ~ + POWER SUPPLY CIRCUIT 5 CN07 (WHI) + R04 MAIN P.

C. BOARD MCC-867or MCC-5014 1234 HA JEM-A CN08 C03 1 2 3 4 5 1 2 3 4 5 WHI YEL YEL YEL YEL 11 22 33 44 55 MCC-861 LOUVER MOTOR 1 4 Simple Check for Failure Diagnosis Check Item Diagnosis Result 1 Check to see if the OPERATION indicator goes on OPERATION and off when the main switch or breaker is turned on. INDICATOR (Check the primary and secondary voltage of the transformer.) Check the power supply voltage between 1 and 2 . (Refer to the name plate.)) TERMINAL (Check the primary and secondary voltage of the BLOCK transformer.) Check the fluctuating voltage between 2 and 3 . (15 60VDC) 2 ~ 3 FUSE Check to see if the fuse blows out. 3.15A (Check the R04 of the varistor.)) 4 Check the voltage at the No.4 pin on CN13 connector DC5V of the infrared receiver. (Check the transformer and the power supply circuit of the rated voltage.) 5 DC12V Check the voltage at the white lead of the louver motor. (Check the transformer and the power supply circuit of the rated voltage.) ~ Refer to the service data for the detailed failure diagnosis. 22 Check the voltage at the No.1 pin on CN10 DC325V connector. (Check the DB01, R05 and C03.) (DC310 340V) 6 4-3.

Outdoor Unit RAS-10GAV-E2, RAS-10NAV-A2, RAS-10NAVX-T 23 FILE NO. SVM-06032 4-4. Outdoor Unit RRAS-13GAV-E2, RAS-13NAV-A2, RAS-13NAVX-T RAS-16GAV-E2, RAS-16NAV-A2 24 FILE NO. SVM-06032 FILE NO. SVM-06032 5. SPECIFICATION OF ELECTRICAL PARTS 5-1. Indoor Unit (For 13NKV) No. 1 2 3 4 5 6 7 8 9 10 11 12 13 Parts name Fan motor (for indoor) Thermo. sensor (TA-sensor) AC-AC transformer (T01) Microcomputer Heat exchanger sensor (TC-sensor) Line filter (L01) Diode (DB01) Capacitor (C50) Fuse (F01) Regulator IC (IC08) Regulator IC (IC11) Varistor (R21, R109) Louver motor Type SKF-220-20-4A-1 ----- TT-10 Specifications AC Motor with 150C thermo fuse 10 k at 25C 187 - 276V, 6VA PD780024AGK ----- SS11V-06270 KBP06M 10 k at 25C 27 H, AC 0.64A 1. 5A, 420V ELXV350ELL222ML35S BET 3.15A, 250VAC NJM7812 NJM7805 TND15G561K 220 F, 35V T3.15A, 250 V 12VDC, 1.5A max 5VDC, 1.5A max 560V DC 12V 24BYJ48 5-2.

Inoor Unit (For 16NKV) No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 Parts name Fan motor (for indoor) Thermo. sensor (TA-sensor) DC-DC transformer (T01) Microcomputer Heat exchanger sensor (TC-sensor) Line filter (L01) Diode (DB01) Capacitor (C03) Fuse (F01) Power supply IC (IC01) Regulator IC (IC01) Varistor (R21, R109) Resistor (R01) Louver motor Type ICF-340-30-2 ----- SWT-70 PD780024AGK ----- SS11V-06270 D3SBA60 KMH450VSSN120M25C FCU250V, 3.15A STR-L472 NJM78M15FA TND15G561K RF-5TK4R7 24BYJ48 Specifications DC 340 V, 30 W 10 k at 25C DC 390 V, Secondary DC 15 V, 12 V, 7 V 10 k at 25C 27mH, AC 0.6A 4A, 600 V 120F, 450 V T3. 15A, 250 V 15DC, 1.5A max 560 V 4.7 , 5 W DC 12V 25 FILE NO. SVM-06032 5-3. Outdoor Unit (RAS-10GAV-E2, RAS-10NAV-A2, RAS-10NAVX-T) No. 1 Parts name SC coil L01 Model name ADR2516-0R6TB 0.6mH, 15A Rating 10A, 2mH Primary side DC280V, Secondary side 7.0 V x 1, 12 V x 1, 17V x 2 L=19mH, 10A (Noise filter) 2 3 L03 ADR2510-020T4B SWT-72 CH-51-Z-T DC-DC transformer Reactor 4 5 6 7 8 9 10 11 12 13 Outside fan motor HF-240-20B-2R G5NB-1A (Inverter attached) (Inverter attached) (Inverter attached) JX0-6B For protection of switching power source For protection of inverter input overcurrent LLQ2G761KHUBTF GT20J321 DA89X1C-23FZ PW-2AL 20W Coil DC12V Contact AC250V-1.



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5A 10k (25C) 10k (25C) 62k (20C) 20A, AC250V 3.15A, AC250V 25A, AC250V 760F, DC 400 V x 3 pieces 20A, 600 3-phases 4-poles 750W OFF: 125 4C, ON: 90 5C Fan control relay Outside air temp.

sensor (TO sensor) Heat exchanger temp. sensor (TE sensor) Discharge temp. sensor (TD sensor) Terminal block (6P) Fuse Electrolytic capacitor IGBT Compressor Compressor thermo. 14 15 16 17 Rectifier 4-way valve coil Running capacitor (for fan motor) D25XB60-4001 - DS451155NPQB 20A, 600V AC220-240V AC 450V~, 1.5F 26 FILE NO. SVM-06032 5-4. Outdoor Unit (RAS-13GAV-E2, RAS-13NAV-A2, RAS-13NAVX-T) No. 1 Parts name SC coil L01 Model name ADR2516-0R6TB 15A, 0.6mH Rating 20A, 0.15mH Primary side DC280V, Secondary side 7.

0 V x 1, 12 V x 1, 17V x 2 L=10mH, 16A x 2 (Noise filter) 2 3 L03 ADR2510-020T4B SWT-72 CH-57-Z-T DC-DC transformer Reactor 4 5 6 Outside fan motor ICF-140-43-4R (Inverter attached) (Inverter attached) (Inverter attached) (Inverter attached) JXO-6B For protection of switching power source For protection of inverter input overcurrent DC140V, 43W 10 k (25C) 62k (20C) 10k (25C) 10k (25C) 30A, 600VAC 3.15A, AC250V 25A, AC250V 760 F, DC 400V x 3 pieces 20A, 600V 3-phases 4-poles 750W Fan control relay (TS sensor) Discharge temp. sensor (TD sensor) Outside air temp. sensor (TO sensor) Heat exchanger temp. sensor (TE sensor) Terminal block (6P) Fuse Electrolytic capacitor IGBT Compressor 7 8 9 10 11 12 LLQ2G761KHUBTF GT20J321 DA89X1C-23FZ 13 14 15 16 Rectifier Compressor thermo 4-Way Valve coil D25XB60-4001 PW -2AL VHV-01AJ503C1 20A, 600V OFF : 1254C, on : 905C AC220-240V~ 27 FILE NO.

SVM-06032 5-5. Outdoor Unit (RAS-16GAV-E2, RAS-16NAV-A2) No. 1 Parts name SC coil L01 Model name ADR2516-0R6TB 15A, 0.6m H Rating 20A, 0.15mH Primary side DC280V, Secondary side 7.

0 V x 1, 12 V x 1, 17V x 2 L=10mH, 16A x 2 DC140 V, 43 W 10 k (25C) 62 k (20C) 10 k (25C) 10 k (25C) (Noise filter) 2 3 4 5 L03 ADR2520-R15TB SWT-72 CH-57-Z-T ICF-140-43-4R (Inverter attached) (Inverter attached) (Inverter attached) (Inverter attached) DC-DC transformer Reactor Outside fan motor Suction temp. sensor (TS sensor) Discharge temp. sensor (TD sensor) Outside air temp. sensor (TO sensor) Heat exchanger temp. sensor (TE sensor) Terminal block (6P) Fuse Electrolytic capacitor IGBT 6 7 8 9 10 11 12 JXO-6B For protection of switching power source For protection of inverter input overcurrent LLQ2G761KHUBTF GT20J321 30A, 600 VAC 3.15A, AC 250 V 25A, AC 250 V 760F, DC 400 V x 3 pieces 20A, 600V 13 14 15 16 Compressor Rectifier Compressor thermo 4-Way valve coil DA130A1F-24F D25XB60-4001 PW-2AL VHV-01AJ503C1 3-phases 4-poles 1100 W 20A, 600V OFF : 1254 C, ON : 905C AC 220 - 240V 28 FILE NO. SVM-06032 6. REFRIGERANT CYCLE DIAGRAM 6-1. Refrigerant Cycle Diagram RAS-10GKV-E2 / RAS-10GAV-E2 RAS-10NKV-A2 / RAS-10NAV-A2 RAS-10NKVX-T / RAS-10NAVX-T INDOOR UNIT Indoor heat exchanger T1 Temp. measurement Cross flow fan P Pressure measurement Gauge attaching port Vacuum pump connecting port Deoxidized copper pipe Outer dia.

: 9.52mm Thickness : 0.80mm Deoxidized copper pipe Outer dia. : 6.35mm Thickness : 0.80mm Sectional shape of heat insulator Allowable pipe length Allowable height difference : 8m Max. : 10m 4-way valve Muffler TD Compressor DA89X1F-23FZ TS Outdoor heat exchanger Temp. measurement TO Split capillary 1.0x600 T2 TE Propeller fan 1.0x600 Refrigerant amount : 0.

64kg NOTE: Gas leak check position Refrigerant flow (Cooling) Refrigerant flow (Heating) OUTDOOR UNIT Note : The maximum length of the pipe for this air conditioner is 10 m. The additional charging of refrigerant is unnecessary because this air conditioner is designed with charge-less specification. - 29 - FILE NO. SVM-06032 RAS-13GKV-E2 / RAS-13GAV-E2 RAS-13NKV-A2 / RAS-13NAV-A2 RAS-13NKVX-T / RAS-13NAVX-T INDOOR UNIT Indoor heat exchanger T1 Temp. measurement Cross flow fan P Pressure measurement Gauge attaching port Vacuum pump connecting port Allowable pipe length Allowable height difference : 10m Strainer NOTE : Deoxidized copper pipe Outer dia.

: 6.35 mm Thickness : 0.8 mm Sectional shape of heat insulator Max. : 15 m Deoxidized copper pipe Outer dia. : 9.

52 mm Thickness : 0.8 mm Muffler 4-way valve (CHV-0213) Muffler TD Pulse modulating valve at liquid side (SEV16RC3) Compressor DA89X1F-23FZ TS TO Outdoor heat exchanger Split capillary 1.5 x 200s 1.5 x 200s TE Temp. measurement T2 Propeller fan Refrigerant amount : 0.8 kg Gas leak check position Refrigerant flow (Cooling) Refrigerant flow (Heating) OUTDOOR UNIT Note : The maximum length of the pipe for this air conditioner is 15 m. The additional charging of refrigerant is unnecessary because this air conditioner is designed with charge-less specification. 30 FILE NO. SVM-06032 RAS-16GKV-E2 / RAS-16GAV-E2 RAS-16NKV-A2 / RAS-16NAV-A2 INDOOR UNIT Indoor heat exchanger T1 Temp. measurement Cross flow fan P Pressure measurement Gauge attaching port Vacuum pump connecting port Allowable pipe length Allowable height difference : 10m Strainer NOTE : Deoxidized copper pipe Outer dia.

: 6.35 mm Thickness : 0.8 mm Sectional shape of heat insulator Max. : 15 m Deoxidized copper pipe Outer dia. : 12.7 mm Thickness : 0.8 mm Muffler 4-way valve (CHV-0213) Muffler TD Pulse modulating valve at liquid side (SEV16RC3) Compressor DA130A1F-24F TS TO Outdoor heat exchanger Split capillary 1.5 x 200s 1.5 x 200s TE Temp. measurement T2 Propeller fan Refrigerant amount : 0.

95 kg Gas leak check position Refrigerant flow (Cooling) Refrigerant flow (Heating) OUTDOOR UNIT Note : The maximum length of the pipe for this air conditioner is 15 m. The additional charging of refrigerant is unnecessary because this air conditioner is designed with charge-less specification. 31 FILE NO. SVM-06032 6-2. Operation Data RAS-10GKV-E2 / RAS-10GAV-E2 RAS-10NKV-A2 / RAS-10NAV-A2 RAS-10NKVX-T / RAS-10NAVX-T <Cooling> Temperature condition (C) Indoor 27/19 Outdoor 35/24 Standard pressure P (MPa) 1.

1 Heat exchanger pipe temp. T1 (C) 13.5 T2 (C) 49 Indoor fan mode High Outdoor Compressor fan revolution mode (rps) High 54 <Heating> Temperature condition (C) Indoor 20/15 Outdoor 7/6 Standard pressure P (MPa) 2.4 Heat exchanger pipe temp. T1 (C) 40 T2 (C) 0 Indoor fan mode High Outdoor Compressor revolution fan mode (rps) High 70 RAS-13GKV-E2 / RAS-13GAV-E2 RAS-13NKV-A2 / RAS-13NAV-A2 RAS-13NKVX-T / RAS-13NAVX-T <Cooling> Temperature condition (C) Indoor 27/19 <Heating> Temperature condition (C) Indoor 20/15 Outdoor 7/6 Standard pressure P (MPa) 2. 5 to 2.7 Heat exchanger pipe temp. T1 (C) 42 to 44 T2 (C) 0 to 3 Indoor fan mode High Outdoor fan mode High Compressor revolution (rps) 80 Outdoor 35/24 Standard pressure P (MPa) 0.8 to 1.0 Heat exchanger pipe temp.



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T1 (C) 9 to 11 T2 (C) 49 to 45 Indoor fan mode High Outdoor fan mode High Compressor revolution (rps) 77 - 32 - FILE NO. SVM-06032 RAS-16GKV-E2 / RAS-16GAV-E2 RAS-16NKV-A2 / RAS-16NAV-A2 <Cooling> Temperature condition (C) Indoor 27/19 Outdoor 35/24 Standard pressure P (MPa) 0.9 to 1.2 Heat exchanger pipe temp. T1 (C) 79 to 10 T2 (C) 50 to 45 Indoor fan mode High Outdoor fan mode High Compressor revolution (rps) 77 <Heating> Temperature condition (C) Indoor 20/15 Outdoor 7/6 Standard pressure P (MPa) 2.

7 to 2.9 Heat exchanger pipe temp. T1 (C) 42 to 46 T2 (C) 0 to 3 Indoor fan mode High Outdoor fan mode High Compressor revolution (rps) 82 Note : (1) Measure surface temperature of heat exchanger pipe around center of heat exchanger path U bent. (Thermistor thermometer) (2) Connecting piping condition : 5m - 33 - FILE NO. SVM-06032 7. CONTROL BLOCK DIAGRAM 7-1. Indoor Unit Indoor Unit Control Panel M.C.U Heat Exchanger Sensor Functions Louver Control 3-minute Delay at Restart for Compressor Motor Revolution Control Operation Display Timer Display Filter Sign Display PRE DEF. Sign Display Indoor Fan Motor Louver Motor Temperature Sensor Infrared Rays Signal Receiver Initializing Circuit Infrared Rays 36. 7KHz Processing (Temperature Processing) Timer Serial Signal Communication Clock Frequency Oscillator Circuit Remote Control Power Supply Circuit Louver ON/OFF Signal Noise Filter Driver Louver Motor Serial Signal Transmitter/Receiver From Outdoor Unit Serial Signal Communication REMOTE CONTROL Infrared Rays Remote Control Operation () Operation Mode Selection AUTO, COOL, DRY, HEAT, FAN ONLY Temperature Setting Fan Speed Selection ON TIMER Setting OFF TIMER Setting Louver Auto Swing Louver Direction Setting ECO Hi power Filter Reset 34 For INDOOR UNIT MICRO-COMPUTER BLOCK DIAGRAM 220 - 240 V 50/60 Hz MCC813 (P.C.B) M.C.U Rotor position detect circuit Gate drive circuit Gate drive circuit Over current detect circuit Over current sensor Rotor position detect circuit OUTDOOR UNIT Indoor unit send/receive circuit 7-2. Outdoor Unit (Inverter Assembly) Discharge temp. sensor Outdoor air temp. sensor 35 High Power factor Correction circuit Clock frequency 16MHz Input current sensor Converter (AC DC) Over current sensor Driver circuit of P.M.V. Relay circuit Over current sensor Suction temp. sensor Heat exchanger temp. sensor PWM synthesis function Input current release control IGBT over-current detect control Outdoor fan control High power factor correction control Inverter output frequency control A/D converter function P.M.V. control Discharge temp. control 4-way valve control Signal communication to indoor unit Noise Filter Inverter (DC AC) Outdoor Fan motor Inverter (DC AC) Compressor P.M.V : Pulse Modulating Valve M.C.

U : Micro Control Unit 4-way valve FILE NO. SVM-06032 P.M.V. FILE NO. SVM-06032 8. OPERATION DESCRIPTION 8-1. Outline of Air Conditioner Control This air conditioner is a capacity-variable type air conditioner. The capacity proportional control compressor which can change the motor speed is mounted. The indoor unit motor drive circuit is mounted to the indoor unit. The compressor and the inverter to control outdoor unit motor are mounted to the outdoor unit. The entire air conditioner is mainly controlled by the indoor unit controller. The indoor unit controller drives the indoor fan motor based upon command sent from the remote control, and transfers the operation command to the outdoor unit controller. The outdoor unit controller receives operation command from the indoor unit side, and controls the outdoor fan and the pulse modulating valve. (P. M.V) Besides, detecting revolution position of the compressor motor, the outdoor unit controller controls speed of the compressor motor by controlling output voltage of the inverter and switching timing of the supply power (current transfer timing) so that motors drive according to the operation command. And then, the outdoor unit controller transfers reversely the operating status information of the outdoor unit to control the indoor unit controller. (1) Role of indoor unit controller The indoor unit controller judges the operation commands from the remote controller and assumes the following functions. Judgment of suction air temperature of the indoor heat exchanger by using the indoor temp. sensor (TA sensor) Temperature setting of the indoor heat exchanger by using heat exchanger sensor (TC sensor) (Prevent-freezing control) Louver motor control Indoor fan motor operation control LED (Light Emitting Diode) display control Transferring of operation command signal (Serial signal) to the outdoor unit Reception of information of operation status (Serial signal including outside temp. data) to the outdoor unit and judgment/display of error (2) Role of outdoor unit controller Receiving the operation command signal (Serial signal) from the indoor controller, the outdoor unit performs its role. Compressor operation Operations followed to judgment of serial control signal from indoor Operation control of side. outdoor fan motor P.M.V. control Detection of inverter input current and current release operation Over-current detection and prevention operation to IGBT module (Compressor stop function) Compressor and outdoor fan stop function when serial signal is off (when the serial signal does not reach the board assembly of outdoor control by trouble of the signal system). Transferring of operation information (Serial signal) from outdoor unit to indoor unit Detection of outdoor temperature and operation revolution control Defrost control in heating operation (Temp. measurement by outdoor heat exchanger and control for 4-way valve and outdoor fan) As the compressor adopts four-pole brushless DC motor, the frequency of the supply power from inverter to compressor is two-times cycles of the actual number of revolution. - 36 - FILE NO.

SVM-06032 (3) Contents of operation command signal (Serial signal) from indoor unit controller to outdoor unit controller The following three types of signals are sent from the indoor unit controller. Operation mode set on the remote control Compressor revolution command signal defined by indoor temperature and set temperature (Correction along with variation of room temperature and correction of indoor heat exchanger temperature are added.) For these two types of signals ([Operation mode] and [Compressor revolution]), the outdoor unit controller monitors the input current to the inverter, and performs the followed operation within the range that current does not exceed the allowable value. Temperature of indoor heat exchanger by indoor heat exchanger sensor (Minimum revolution control) (4) Contents of operation command signal (Serial signal) from outdoor unit controller to indoor unit controller The following signals are sent from the outdoor unit controller.



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8-1-1. Capacity control The cooling and heating capacity is varied by changing compressor motor speed. The inverter changes compressor motor speed by changing AC 220-240 V power to DC once, and controls capacity by changing supply power status to the compressor with transistor module (includes 6 transistors). The outline of the control is as follows: The revolution position and revolution speed of the motor are detected by detecting winding electromotive force of the compressor motor under operation, and the revolution speed is changed so that the motor drives based upon revolution speed of the operation command by changing timing (current transfer timing) to exchange inverter output voltage and supply power winding. Detection of the revolution position for controlling is performed 12 times per 1 revolution of compressor. The range of supply power frequency to the compressor differs according to the operation status (COOL, HEAT, DRY).

Table 8-1-1 Compressor revolution range Operation mode Model name Compressor revolution (rps) The current operation mode RAS-10GKV COOL 21 to 64 RAS-10NKV The current compressor revolution HEAT 21 to 83 RAS-10NKVX Outdoor temperature Existence of protective circuit operation RAS-13GKV 20 to 88 COOL For transferring of these signals, the indoor unit RAS-13NKV 20 to 90 RAS-13NKVX HEAT controller monitors the contents of signals, and judges existence of trouble occurrence. 13 to 91 COOL RAS-16GKV Contents of judgment are described below. RAS-16NKV Whether distinction of the current operation 13 to 106 HEAT status meets to the operation command signal Whether protective circuit operates 8-1-2. Current release control When no signal is received from the outdoor unit controller, it is assumed as a trouble. The outdoor main circuit control section (Inverter assembly) detects the input current to the outdoor unit.

If the current value with compressor motor speed instructed from indoor side exceeds the specified value, the outdoor main circuit control section controls compressor motor speed by reducing motor speed so that value becomes closest to the command within the limited value. 8-1-3. Power factor improvement control Power factor improvement control is performed mainly aiming to reduce the current on much power consumption of cooling/heating operation. Controlling starts from the time when input power has reached at a certain point. To be concrete, IGBT of the power factor improvement circuit is used, and the power factor is improved by keeping IGBT on for an arbitrary period to widen electro-angle of the input current.

37 - FILE NO. SVM-06032 8-1-4. Prevent-freezing control The indoor heat exchanger sensor detects refrigerant vapor temperature in COOL/DRY operation. If the temperature is below the specified value, compressor motor speed is reduced so that operation is performed in temperature below the specified value to preventfreezing of indoor heat exchanger. 8-1-5. P.M.V. (Pulse Modulating Valve) Using P.M.

V., refrigerant flow of refrigeration cycle is varied for the optimum temperature. After the power has been turned on, when a serial operation signal is received from indoor at the first time, or when PMV alarm is detected and the equipment is reactivated, move the valve once until it hits on the stopper for positioning of the valve. In this case, ticktack sound may be heard. 8-1-6. Louver control (1) Vertical air flow louvers Positions of vertical air flow louvers are automatically controlled according to the operation status (AUTO (A), COOL (), DRY (), HEAT() and FAN ONLY ()). Besides, positions of vertical air flow louvers can be arbitrarily set by pushing the [FIX] button. (2) Swing If the [SWING] button is pressed during running operation, vertical air flow louvers start swinging. When the [SWING] button is pushed, swinging stops. 8-1.

7. Indoor fan control (1) The indoor fan is operated by the stepless speed change motor. (2) For air flow level, speed of the indoor fan motor is controlled in five steps (LOW, LOW+, MED, MED+ and HIGH). If AUTO mode is selected, the fan motor speed is automatically controlled by the difference between the preset temperature and the room temperature. LOW+ = LOW+MED 2 MED+ = MED+HIGH 2 Table 8-1-2 FAN TAP Cooling OPERATION MODE

RAS-10GKV Series RAS-10NKV Series Model UH H H M M M L L L L L- UL SL SL 660 260 660 260 860 380 SL 640 240 550 180 750 310 Fan only Dry Heat rpm Air flow volume (m3/h) rpm Air flow volume (m3/h) rpm Air flow volume (m3/h) RAS-13GKV Series RAS-13NKV Series RAS-16GKV Series RAS-16NKV Series UH H 1300 1250 1200 1140 630 610 570 540 1210 1350 1290 620 650 590 1600 780 1560 760 LL- UL LL UL M 1060 1000 880 860 810 750 720 490 460 390 380 350 310 290 1110 1010 930 880 810 780 720 520 460 420 390 350 330 290 1430 1330 700 640 1230 600 1130 1030 920 530 470 410 38 FILE NO.

SVM-06032 8-1-8. Outdoor fan control Although the outdoor fan motor drives the outdoor fan by non-step variable system of the revolution speed, the revolution speed is restricted to three steps on the convenience of controlling. If a strong wind is lashing outside of the room, the operation may be continued as the outdoor fan stops in order to protect the outdoor fan motor. If a fan lock occurred due to entering of foreign matter, the air conditioner stops and an alarm is displayed. <COOL, DRY> Table 8-1-3 RAS-13GAV / RAS-16GAV RAS-13NAV / RAS-16NAV RAS-13NAVX / RAS-16NAVX To 13.

8 390 390 390 390 700 To 34.7 840 700 390 700 390 390 700 840 840 700 From 35.3 840 840 TO 38C Outdoor temp. sensor TO TO < 38C TO < 15C TO 38C ECONO. operation TO is abnormal TO < 38C TO < 15C Model name Compressor revolution (rps) <HEAT> Table 8-1-4 RAS-13GAV / RAS-16GAV RAS-13NAV / RAS-16NAV RAS-13NAVX / RAS-16NAVX To 16.8 390 650 390 390 390 To 57.4 650 650 390 650 650 From 58.0 840 840 650 650 840 TO 5C TO < 5C TO < 5C Model name Compressor revolution (rps) Outdoor temp. sensor TO ECONO. operation TO is abnormal 39 FILE NO.

SVM-06032 (1) Cooling capacity control The cooling capacity and room temperature Turning [ON] the breaker flashes the operation are controller by changing the compressor lamp. (1Hz) motor speed according to both the difference This is the display of power-ON (or notification of between the temperature detected by the room power failure). temperature sensor and the temperature set by When pushing [] button of the [TEMP] button and also any change in room remote control, receive sound is issued from the temperature. main unit, and the next operations are performed When compressor has been activated or together with opening the vertical air flow louvers. reactivated, it operates with Max.41 rps for 2 minutes, with Max.90 rps from 2 minutes to 3 8-2-1. Cooling operation minutes, and with Max.88 rps after 3 minutes (The Remote Control [MODE] Button is Set to passed. the COOL Position) When room temperature is lower than set temperature, indoor fan motor is operated at Once the setting is made, the operation mode is fan speed L as shown in Fig.



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8-2-1 while the memorized in the microcomputer so that the same outdoor unit stops. operation can be effected thereafter simply by pushing [] button. (2) Prevent-freezing control A cooling operation signal is transmitted to If temperature of indoor heat exchanger detected outdoor unit. by the indoor heat exchanger sensor is 5C lower, The outdoor unit controls the outdoor fan relay compressor motor speed is gradually lowered to R01, R02 and R03, and the compressor motor prevent freezing of the indoor heat exchanger. If speed according to the operation command signal temperature is 7C or higher, return the operation sent from the indoor unit.

to the above item (1). When [FAN] button is set to AUTO, the indoor fan motor operates as shown in Fig. 8-2-1. When (3) Current release control, [FAN] button is set to LOW, LOW+ The input current of compressor and outdoor fan + MED, MED, HIGH, the motor (Precisely inverter main circuit control motor operates with a constant air flow. section) which occupy most of air conditioner input is detected by the outdoor current sensor, and C compressor motor speed is gradually lowered so +3 that current value does not exceed 9.

0A if current M+ value exceeds 9.0A. When the current value +2.5 lowers to 8.5A, return the operation to the above *1 +2 item (1). 8-2. Description of Operation Circuit (Room temp.) - (Set temp.) +1.5 +1 +0.

5 0 -0.5 *1 *1 L In normal operation Set temp. RAS-10GAV / RAS-13GAV RAS-10NAV / RAS-13NAV RAS-10NAVX / RAS-13NAVX / RAS-16GAV / RAS-16NAV Comp. motor speed down 8.5 / 9.0 NOTE : *1: Calculated from difference in motor speed of M+ and L, and controlled. Fig. 8-2-1 Setting of air flow [Fan AUTO] 8.0 / 8.5 Normal control Comp.

motor speed keep Table 8-2-2 40 FILE NO. SVM-06032 (4) Limit for maximum compressor motor speed by indoor fan speed When outdoor temperature sensor detected 32C or lower, and indoor heat exchanger sensor detected 17C or lower, the maximum compressor motor speed is limited by the indoor fan speed. For example, the compressor motor speed is limited as described in the table below. Table 8-2-1 Air flow rate RAS-10GKV RAS-10NKV RAS-10NKVX (rps) RAS-13GKV RAS-13NKV RAS-13NKVX (rps) RAS-16GKV RAS-16NKV 5) Control 5 (E zone) : Normal down of motor speed. When TD detect value is 112C or higher, operating motor speed is down.

6) Control 6 (F zone) : Operation stop zone If TD detect value exceeds 117C during operation, stop the operation immediately. Then, restart the operation when TD detect value becomes 105C or lower. TD Zone (C) F 117 112 E D (rps) HIGH 54 48 41 35 28 77 65 53 30 30 Operation stop zone Normal down zone of motor speed Slow down of motor speed Release of motor speed M+ MED. L, L UL, SUL 108 rps : round per second (5) Louver control The vertical air flow louvers are automatically set to horizontal or cool memory position. When temperature of indoor heat exchanger becomes 5C or lower by the prevent-freezing control and the compressor is turned off, the vertical air flow louvers close once and then return to the position of previous time.

(6) Discharge temperature control (Common control to cooling and heating) The discharge temperature of refrigerant gas from the compressor is detected by the discharge temperature sensor, and controls operating compressor motor speed. 1) Control 1 (A zone) : Normal operation zone When TD detect value is 98C or lower, the operation is performed with operating motor speed instructed by the serial signal. 2) Control 2 (B zone) : Slow-up zone of motor speed When TD detect value is 98C or higher, operating motor speed is slowly up. 3) Control 3 (C zone) : Keep zone When TD detect value is 105C or higher, operating motor speed is not changed if raising operation speed. 4) Control 4 (D zone) : Slow down zone of motor speed. When TD detect value is 108C or higher, operating motor speed is slowly down. temperature is changed also. 105 C Keep zone : Motor speed is not changed. 98 B Slow-up zone of motor speed A Normal operation zone Fig. 8-2-3 Compressor motor speed control (7) ECONO operation control When the [ECO] button is pushed, ECONO operation is performed by restraining air flow and compressor motor speed.

The set temperature is changed also. 1) The set temperature increased 0.5C per hour up to 2C starting from the set temperature when ECONO has been received. 2) Indoor air flow is controlled between L+ and UL. The compressor motor speed in control as shown in Fig. 8-2-4 Compressor motor speed Indoor RAS-10GAV RAS-13GAV RAS-16GAV RAS-10NAV RAS-13NAV RAS-16NAV Fan RAS-10NAVX RAS-13NAVX L+ 4.0 3.5 3.0 2.5 2.0 1.5 1.0 0.5 0.0 -0.

5 -1.0 -1.5 -2.0 32 rps 40 rps 34 rps Room temp. - Set temp.

(oC) L 22 - 32 rps 22 - 40 rps 13 - 34 rps L22 rps UL OFF 22 rps 13 rps Fig. 8-2-4 - 41 - FILE NO. SVM-06032 (8) COMFORT SLEET operation control. When the [COMFORT SLEEP] button is pushed, the ECONO operation activate together with the timer OFF function. Each time of pressing [COMFORT SLEEP] button the off timer setting changes in the sequence of 1, 3, 5 or 9 hours. (9) Hi POWER operation control. When the [Hi POWER] button is pushed Hi Power operation is performed by change set temperature and air flow (display on the remote control does not change). 1) Changing of set temperature. Setting temperature drop (C) -2.0 -2.

5 -3.0 -3.5 -4.0 -4.5 Hi Power Start 15 30 45 60 and After Time (min) 2) Changing of air flow (Fan setting : AUTO) When the Hi POWER is started, the fan of the indoor unit operates at higher air flow level than normal air flow AUTO (normal air flow AUTO is shown in Fig. 8-2-1). Because of the difference between room temperature and set temperature are increased automatically. 3) Changing of air flow (Fan setting : One of 5 levels) When the Hi POWER is started, the fan of the indoor unit operates at higher consecutive air flow level. (Fan speed on the display of remote control does not change) 4) Changing of louver positing If the room temperature is higher than setting temperature by 3.5 C or more, the louver is automatically set to the maximum air flow position. If it is not, position of louver is not change. When room temperature is reach to setting temperature. The louver moves back to set position. (10) QUIET operation control. When the [QUIET] button is pushed, the fan is restricted the revolution speed at L- level until the [QUIET] button is pushed once again (cancel QUIET operation).

Remarks : QUIET operation is appropriate to work with less cooling load condition. Because of the fan speed L- may cause not enough the cooling capacity. o Fig. 8-2-5 - 42 - FILE NO. SVM-06032 8-2-2.

DRY operation (The Remote Control [MODE] Button is Set to the DRY Position) [Basic control] Set temp. 0 -0.5 -1 -1.5 -2 LOW Once the setting is made, the operation mode is *1 memorized in the microcomputer so that the same *2 operation can be effected thereafter simply by pushing [] button. M+ Dry operation signal is transmitted to outdoor unit.



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