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You can read the recommendations in the user guide, the technical guide or the installation guide for HUSQVARNA CARDINAL 6310. You'll find the answers to all your questions on the HUSQVARNA CARDINAL 6310 in the user manual (information, specifications, safety advice, size, accessories, etc.). Detailed instructions for use are in the User's Guide.

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User guide HUSQVARNA CARDINAL 6310  
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**THETFORD** *Loving leisure*

## Repair instruction

<b>Description:</b> C4 Flush mechanism	
<b>Part number:</b> 21066 Inlet tube / 20292-62 Flush tube / 21065 Bellow/2029162 Flush mechanism	
Look for Service Centers, Point of Sale addresses and other information on: <a href="http://www.thetford.eu">www.thetford.eu</a>	
<b>Version:</b>	V2
<b>Date:</b>	05/09/2011
<b>Tools required:</b>	

1. 21066 Inlet tube / 20292-62 Flush tube / 21065 Bellow

**A** Lift the flush cap up with your finger (1)



**B** Push cylinder (2) down and turn it to the left to take it out. After this, the bellow cap (3) and housing (4) can be taken out.



09/11

Description: Leaflet  
21039

1



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### Manual abstract:

After this, the bellow cap (3) and housing (4) can be taken out. @@ Can be pulled down. @@ For replacing the Bellow see following instructions. D Bellow is fitted into the housing with PTI (kind of kit). Depress bellow firmly loose (1) and pull it out (2). When placing the new bellow, hold the parts in position as on the photo. Lug on the housing has to be on the right side. Lug Press the bellow into the housing and, assemble inlet tube and flush tube. 09/11

Description: Leaflet 21039 2 Rib inside E Bring nozzle back into the hole and press it up (you will hear a click). Note : Rib on nozzle has to go through the hole, to the inside of the toilet bowl.

Rib Toilet bowl Push housing in by hand F Turn the lug (1) on the housing, against the lug (2) on the actual Cassette toilet. G Cylinder can only be pressed in one way (single rib has to face the backside of the toilet). 2 x double rib single rib 1 x single rib H Push the cylinder in and turn it to the right. A Lift the flush cap up with your finger (1) B Flush mechanism can be pulled out by hand. C Inside view, nozzle (2) has to be taken out.

Can be pulled down. 2. D Bring nozzle from new flush mechanism back into the hole and press it up (you will hear a click). Note : Rib on nozzle has to go through the hole, to the inside of the toilet bowl. Rib inside Rib toilet bowl 09/11 Description: Leaflet 21039 4 E Turn the lug (1) on the housing, against the lug (2) on the actual Cassette toilet.

09/11 Description: Leaflet 21039 5 Repair instruction Description: Blade fuse 3 Amp C2/C3 (toilets produced after June 1994) Part number: 21766 Look for Service Centers, Point of Sale addresses and other information on: [www](http://www). Pull the waste tank out of the toilet by pushing down the yellow clip. remove the blade fuse. B Replace the new blade fuse Replace the waste tank in the cassette. 13/07/2006 Description: Blade fuse 3 AMP C2/C3 1 Repair instruction Description: C2 C3 (produced after June 1994) Blade fuse 3 amp Part number: 21766 Look for Service Centers, Point of Sale addresses and other information on: [www](http://www). Pull the waste tank out of the toilet by pushing down the yellow clip. remove the blade fuse. B Replace the new blade fuse Replace the waste tank in the cassette. 13/07/2006 Description: C2 C3 (produced after June 1994) Blade fuse 3 amp 1 Repair instruction Description: C2 C3 C4 (produced after 15 June 2000) Lip seal Part number: 23721 Look for Service Centers, Point of Sale addresses and other information on: [www](http://www). Sliding cover Unscrew the 8 screws on the seal cover and, take the seal cover off.

B Place new lip seal on the waste tank. note: Thinner flange has to face downwards towards the blade. Place the lip seal on the waste tank. Screw cover Thinner flange 8x C Screw the seal cover back onto the waste tank. Place sliding cover back on its place. Make sure that the two arrows are pointed to each other. 13/07/2006 Description: C2 C3 C4 (produced after 15 June 2000) Lip seal 1 13/07/2006 Description: C2 C3 C4 (produced after 15 June 2000) Lip seal 2 Repair instruction Description: C2 C3 C4 (produced until 15 June 2000) Lip seal Part number: 16175 Look for Service Centers, Point of Sale addresses and other information on: [www.thetford-europe](http://www.thetford-europe). Com Version: Date: Tools required: V2 13/07/2006 A Unscrew the 8 screws on the seal cover and, take the seal cover off. 8x Seal cover B Ensure the two cut outs on the seal face upwards and line up with the two centre screws of the three positioned on either side of the seal cover.

Cut outs C Replace the seat cover. Com Version: Date: Tools required: V2 13/07/2006 - A Holding tank C2/C3/C4/C200 B Turn the automatic vent to the left and take it out. C Place new automatic vent in the waste tank and turn it to the right to lock it in the waste tank. 13/07/2006 Description: C2 C3 C4 C200 Automatic Vent 1 Repair instruction Description: C2 C3 C4 C200 Blade Part number: 23847 Look for Service Centers, Point of Sale addresses and other information on: [www](http://www). Screw cover Sliding cover Remove the 2 screw covers (only C200 toilets).

note: Lever off gently. Screw cover B Unscrew the 8 screws on the seal cover. 8x Take the seal cover off. C General mechanism info: do NOT remove the blade arm when changing the blade. Pull the blade gently out of the blade arm.

Note: the blade is pressed into the blade arm. Blade Blade arm Description: C2 C3 C4 C200 Blade 1 13/06/2006 D Push the blade arm a little bit up. Press the new blade gently in the hole of the blade arm. Open and close the blade a few times, to ensure a good operation of the mechanism. When placing the lip seal on the waste tank, the thinner flange has to face downwards the blade. E Thinner flange 8x F Place the lip seal on the waste tank. Screw the seal cover back onto the waste tank. G Press both screw covers back on the seal cover (only C200 toilets). Place sliding cover back on its place. Make sure that the two arrows are pointed to each other.

Arrow Arrow 13/06/2006 Description: C2 C3 C4 C200 Blade 2 Repair instruction Description: C2 C3 C4 Float arm Part number: 21322 Float arm Look for Service Centers, Point of Sale addresses and other information on: [www](http://www). Sliding cover Float retainer Float arm is assembled on the opposite side of the blade opener. float arm B Open the blade. The Magnet has to point to the outside of the waste tank. Blade opener C Remove the float retainer (if this is still in the waste tank) by placing the small flat screwdriver between the rib and the float retainer and lift it up. 17/07/2006 Description: C2 C3 C4 Float arm 1 D Place the new float arm. Place where float arm has to be assembled Place where float arm has to be assembled E Press on the floatretainer. B Position the float vent as shown in the picture. C Push the float vent beneath the blade arm driver. Pull the waste tank out of the toilet by pushing down on the yellow clip.

B Remove the plug from the flush knob with a flat screwdriver. Remove the screw in the flush knob with a long Philips screwdriver. From inside the toilet remove the four screws from the mechanism E Mechanism overview. Replace the four screws from the mechanism. Replace the screw in the flush knob with a long Philips screwdriver.

J Replace the plug from the flush knob. Replace the waste tank back into the toilet. 17/01/2007 Description: C2 C3 C4 Flush knob 3 Repair instruction Description: C2 C3 C4 Level indicator Part number: 16171-62 Look for Service Centers, Point of Sale addresses and other information on: [www](http://www). B Unscrew the 7 screws underneath the level indicator Replace the level indicator C Screw the 7 screws back into the toilet 13/07/2006 Description: C2 C3 C4 Level indicator 1 Repair instruction Description: C2 C3 C4 Seat and cover/hinge pin and post Part number: 16194 seat and cover 16183 hinge pin and post Look for Service Centres, Point of Sale addresses and other information on: [www](http://www). V1 17/01/2007 A Lift the hinge post up with a flat screwdriver.



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*Note: protect the toilet against damages with a cloth. B Lift the seat and cover up. Pull out the two hinge pins with the pliers. Firmly slam the seat cover back into position on both hinge posts. E 17/01/2007 Description: C2 C3 C4 Seat and cover/hinge pin and post 2 Repair instruction Description: C2 C3 C4 Spring clip retainer Part number: 16169/16350-78 Look for Service Centers, Point of Sale addresses and other information on: www. Pull the waste tank out of the toilet by lifting up the yellow clip. B Unscrew the 2 screws on the clip retainer, replace spring or clip + clip retainer and screw the 2 screws back into the clip retainer. C Replace the waste tank in the cassette. 17/07/2006 Description: C2 C3 C4 Spring clip retainer 1 Repair instruction Description: C2 C3 C4 Vent plug Vent button Part number: 16176-74 Vent plug 07524-78 Vent button Look for Service Centers, Point of Sale addresses and other information on: www. C Turn the vent plug away from the arrow on the waste tank ( can only be turned one way) and lift it up.*

*Note : some force may be needed to take the vent plug out. 29/05/2006 Description: C2 C3 C4 Vent plug Vent button 1 \*Vent plug can now be replaced. If the vent button has to be replaced, please follow underneath instructions. C Press the vent button in and pull the seal retainer loose. E Note : Press the vent button in while assembling the new seal retainer. Place vent plug back into the waste tank and turn the two arrows back to each other. F 29/05/2006 Description: C2 C3 C4 Vent plug Vent button 2 Repair instruction Description: C2 C3 C4 Vent seal Part number: 20339 Look for Service Centers, Point of Sale addresses and other information on: www. thetford-europe. Com Version: Date: Tools required: V1 15/06/2006 A Open the blade, and depress the vent seal (1) around outer edge of seal (1a). B Take the vent seal out (2).*

*2. C Bring new vent seal on its place as shown. Thinner flange has to be on the float which is inside the waste tank. Thinner flange 15/06/2006 Description: C2 C3 C4 Vent Seal Float 1 D Depress the vent seal through the hole, from the outside. Note: Make sure that the vent seal is lying in the middle of the hole, when looking from the top.*

*Go with your hand in the waste tank. E press against the float (vent seal will be pressed into its place). Outside view: float inside waste tank Inside view: press against float 15/06/2006 Description: C2 C3 C4 Vent Seal 2 Repair instruction Description: C2 C3 Glass fuse 3 Amp Part number: 16391 Look for Service Centers, Point of Sale addresses and other information on: www. Pull the waste tank out of the toilet by pushing down the yellow clip. v1 08/05/2006 - A Unscrew the cap fuse holder.*

*B Move the glass fuse from the cap fuse holder. Place the new glass fuse back into the cap fuse holder. C Screw the cap fuse holder back into the toilet. Replace the waste tank in the cassette. 08/05/2006 Description: C2 C3 Glass Fuse 3 AMP 1 Repair instruction Description: C2 C3 Mechanism Part number: 16379-74 Look for Service Centers, Point of Sale addresses and other information on: www. Pull the waste tank out of the Cassette toilet by lifting up the yellow clip. B Place a flat screwdriver under the small plastic insert, which is in the middle of the flush knob, and take it off. Unscrew the screw inside the flush knob, with a philips head screwdriver. Complete flush knob can be taken out now. After the flush knob, the mechanism housing has to be taken out.*

*Note : This can only be done from the outside. When looking inside the Cassette toilet from the outside, the mechanism is screwed to the underside of the water tank. Flush knob C 05/05/2006 Description: Leaflet 20268 1 D Mechanism housing which is located inside the Cassette toilet with four screws (on each corner). Remove the four screws located on the mechanism, allowing it to drop down. Note: On Cassette toilets which are produced between 1987 and 1989,*

*5 screws should be removed. 4x F Pull the white connector loose from the mechanism, and press the connector into the new mechanism. G Screw the mechanism back on its place. H Place the flush knob back (in the same position as on the photo, see print on the knob) and, screw it back into the toilet with the crosshead screwdriver. 05/05/2006 Description: Leaflet 20268 2 Repair instruction Description: Switch C2/C3 Part number: 20107 Look for Service Centers, Point of Sale addresses and other information on: www. Pull the waste tank out of the toilet by pushing down the yellow clip.*

*Remove the plug from the flush knob with a flat screwdriver. B Remove the screw in the flush knob with a long Philips head screwdriver. Remove the four screws from the mechanism inside the toilet. c Remove the switch cover. Pull out the cable from the saddle.*

*08/05/2006 Switch C2/C3 1 D Cut the two cables from the switch. Strip the both wires with a wire stripper. E Pull the cables into the connectors from the new switch. F Connect the connectors from the new switch on the cables with the shrink pliers. Pull back the cable into the saddle.*

*G Place the new switch back in his position. replace the switch cover. 08/05/2006 Switch C2/C3 2 H Replace the four screws from the mechanism inside the toilet. Replace the screw in thfound on the identification label, on the bottom of the waste tank. F Push drain tube (1) into the water tank and push clamp collar over the tube. I. G Place sight glass in the plug and press drain tube into the bracket. Sight glass 15/06/2006 Description: C2 C4 LH Drain tube 2*

*Repair instruction Description: C2 C4 Water fill funnel Part number: 16381-74 Look for Service Centers, Point of Sale addresses and other information on: www. thetford-europe. Com Version: Date: Tools required: V2 13/07/2006 - A C2/C4 Toilet Pull the waste tank out of the toilet by pushing down yellow clip.*

*B Push the water fill funnel down and press the new water fill funnel into the water tank. Replace the waste tank in the cassette. 13/07/2006 Description: C2 C4 Water fill funnel 1 Repair instruction Description: C2 Flush tube Part number: 16378-62 Look for Service Centers, Point of Sale addresses and other information on: www. thetford-europe. Com Version: Date: Tools required: V1 08/05/2006 A C2 Take the tissue well out Tissue well B Take the tissue holder out to get to the location of the pump. Tissue holder C 08/05/2006 Description: C2 Flush tube 1 Unscrew the screw on The pump retainer and take complete pump out of the water tank. D Disconnect the flush tube from the pump and, pull the nozzle (inside the toilet) down. Nozzle Place the nozzle from the new flush tube inside the water tank and press it into the hole (you have to hear a click, when pressing the nozzle in). Note : Rib on nozzle has to go through the hole, to the inside of the toilet bowl. Rib inside Toilet bowl E Connect flush tube back onto the pump and screw the pump back into the water tank.*



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08/05/2006 Description: C2 Flush tube 3 Repair instruction Description: C2 Pump Part number: 16374 Look for Service Centers, Point of Sale addresses and other information on: [www](#). Take the tissue well out. Tissue well B Take the tissue holder out to get to the location of the pump. the pump retainer. Tissue holder Pump retainer C Unscrew the screw on the pump retainer and take complete pump out of the water tank. 05/05/2006 Description: C2 Pump 1 D Disconnect the flush tube from the pump. Note : Cassette toilets produced between 1987 and 1989 have two black connectors on the white cable. If this is the case, the white cable has to be cut above the black connectors. Both connectors have to be taken off.

E Cut the cable just above the pump with a cutter. Remove the white wire insulation off so that the blue and brown wire stay intact. F strip the blue and brown wire with the wire-stripper. G Place the pump retainer and shrink tube on the new pump before connecting the wires. 05/05/2006 Description: C2 Pump 2 H Connect the wires (blue-blue/brownbrown) with the shrink pliers. I J Melt the shrink tube with the hot-air gun. \*Melting the shrink tube, will prevent That the connected wires will come in contact with the water in the water tank. Note: When Melting the shrink tube make movements from left to right so that the shrink tube can melt gradually. K Note: Make sure that the shrink tube is melted completely to the white wire insulation as otherwise a short circuit can occur. 05/05/2006 Description: C2 Pump 3 L Connect flush tube back onto the pump and screw the pump back into the water tank.

Place tissue holder back into the water tank. M Place tissue well back into the water tank. 05/05/2006 Description: C2 Pump 4 Repair instruction Description: C3 Electric valve Part number: 20103 10/62 Look for Service Centers, Point of Sale addresses and other information on: [www](#). Take the tissue well out. Remove the tube from the electric valve. 23/05/2006 Description: C3 Electric valve 1 D Remove the connectors from the electric valve. Unscrew the hose nut from the electric valve. E Replace the hose nut on the new electric valve. Replace the connectors on the electric valve. F Replace the tube on the electric valve.

Push down the cableassy. 23/05/2006 Description: C3 Electric valve 3 Repair instruction Description: C3 Flush tube Part number: 20103 10/62 Look for Service Centers, Point of Sale addresses and other information on: [www](#). Take the tissue well out. Pull the nozzle (inside the toilet) down. 23/05/2006 Description: C3 Flush tube 1 D Remove the vacuum breaker by pressing against the upstanding rib. Remove the tube from the vacuum breaker and place the new tube on the vacuum breaker. E Replace the vacuum breaker by pressing against the upstanding rib. Replace the nozzle inside the water tank (you have to hear a click while replacing). The rib has to go inside of the toilet bowl. 23/05/2006 Description: C3 Flush tube 2 Repair instruction Description: C3 Relais Part number: 20106 Look for Service Centers, Point of Sale addresses and other information on: [www](#).

Take the tissue well out. tissue well B Take the tissue holder out. Unscrew the screw from the relais. tissue holder C Lift up the relais. Remove the relais from the connection relais. 29/05/2006 Description: C3 Relais 1 D Place the new relais on to the connection relais. 29/05/2006 Description: C3 Relais 2 Repair instruction Description: C3 Vacuum breaker Part number: 16833 Look for Service Centers, Point of Sale addresses and other information on: [www](#). Tissue holder C Remove the vacuum breaker by pressing against the upstanding. Remove the two tubes from the vacuum breaker. 23/05/2006 Description: C3 Vacuümbreaker 1 D Replace the two new tubes from the vacuum breaker.

Place the new vacuum breaker by placing the opening around the screw (1) and press the other side in (2). 23/05/2006 Description: C3 Vacuümbreaker 2 Repair instruction Description: C4 Flush mechanism Part number: 20291-62 Look for Service Centers, Point of Sale addresses and other information on: [www](#). Lift the flush cap (1) up with your finger. B Pump housing can be pulled out by hand. C The pump housing can be taken out. 2. Inside view, nozzle (2) has to be taken out. Can be pulled down. 20/06/2006 Description: C4 Pump complete 1 D Complete pump housing can be removed from toilet. Bring nozzle from new pump back into the hole and press it up (you will hear a click).

Note : Rib on nozzle has to go through the hole, to the inside of the toilet bowl. rib inside Rib Toilet bowl E Inside view. The pump housing can be placed. Push in by hand F Turn the lug (1) on the housing, against the lug (2) on the actual Cassette toilet. 1.

Push the flush cap manually back into the pump housing. 2. Push housing in by hand 20/06/2006 Description: C4 Pump complete 2 Repair instruction Description: C4 Pump parts Part number: Inlet tube 21066 Flush tube 20292-62 Bellow 21065 Look for Service Centers, Point of Sale addresses and other information on: [www](#). VI 20/06/2006 - A B Lift the flush cap (1) up with your finger. 1.

C Push cylinder (2) down and turn it to the left to take it out. After this, the bellow cap (3) and housing (4) can be taken out. 20/06/2006 Description: C4 Pump parts 1 D The pump housing can be taken out. 4. E Inside view, nozzle (5) has to be taken out. Can be pulled down. 5. Complete pump housing can be removed from toilet. Note : Inlet tube and Flush tube can easily be replaced by pulling of the part and Press the new part on. For replacing the Bellow see following instructions.

G Bellow is fitted into the housing with PTI (sealant). Depress bellow firmly loose (1) and pull it out (2). 20/06/2006 Description: C4 Pump parts 2 H When placing the new bellow, hold the parts in position as on the photo. Lug on the housing has to be on the right side. Lug Press the bellow into the housing. J Bring nozzle back into the hole and press it up (you will hear a click). Note: rib on nozzle has to go through the hole, to the inside of the toilet bowl. Turn the lug (1) on the housing, against the lug (2) on the actual Cassette toilet. Cylinder can only be pressed in one way (single rib has to face the backside of the toilet). N Push the flush cap manually back into the pump housing.

Place new automatic vent in the waste tank and turn it to the right to lock it in the waste tank. Pull the waste tank out of the Cassette toilet by lifting up the yellow clip. Unscrew the bracket Bracket Drain tube has to be pulled out on four places : (lift up and C. 1. In the middleinside the 1. pull the tube Cassette) 2. In the front (take tube out of the bracket and pull the tube over the two ribs) 3. In the back (pull the tube D. Sight glass Note: Some force may be needed to take the drain tube out E. Linkage \* Screw and linkage only have to be used when the toilet has been produced before November 1992. Production date can be found on the identification label, on the bottom of the waste tank.



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Push drain tube (1) into the water tank and push clamp collar over the tube. Place sight glass in the plug and press drain tube into the bracket. Press blind plug (2) into the hole at the back. \*Underneath instructions only have to be followed if the Cassette toilet has been produced before November 1992 (see identification label). As otherwise water will stay in during winterizing, the pump will be moved to the left side of the level indicator (from A to B). The distance from A to B will be around 10cm. Take tissue well and holder out to H. Tissue the location of get to the pump. tissue well Tissue holder Pump retainer I.

Unscrew the screw on the pump retainer and take complete pump out of the water tank. Disconnect the flush tube from the pump. 3 (screw) and 4 (linkage) are in the package. nr. 5 is the screw from the pump (see I, photo 1). Place the linkage above the pump retainer and screw the two together from the K. Note: make sure that the linkage is placed on the pump retainer as positioned on the photo with nr. 4 (J). \*\*As the screwing may need some force, be careful for injuries on hands and fingers. I.

Connect flush tube back onto the pump and place the pump on the left side of the level indicator and screw the linkage on the place where the pump was assembled in the first place. Float arm Position float arm, view from the outside. Float arm is always assembled on the opposite side of the blade opener. blade opener Magnet pointed to the outside B. For placing the new float arm, take sliding cover off, open the blade and go with your hand in the waste tank. Magnet always has to point to the outside of the waste tank. Note : If the float retainer is still in the waste tank (float arm has fallen off), the new float arm can not be assembled. float retainer has to be taken out first. This can be done with a small flat screwdriver. As the waste tank is welded, this can only be done through the hole in the middle.

Inside view to take the float retainer out. Inside view waste tank. Place where float arm has to be assembled Press the float retainer in. Position float arm, view from the outside. magnet pointed to the outside B. For placing the new float arm, open the blade and go with your hand in the waste tank. Magnet always has to point to the outside of the waste tank. Note : If the float retainer is still in the waste tank (float arm has fallen off), the new float arm can not be assembled. float retainer has to be taken out first. This can be done with a small flat screwdriver.

As the waste tank is welded, this can only be done through the hole in the middle. Inside view to take the float retainer out. Inside view Place where float arm waste tank. Hot-air gun Take tissue well and get to the location of the pump. Tissue holder out to Unscrew the screw C. On the pump retainer and take complete pump out of the water tank. I. Disconnect the flush tube from the pump. Note : Cassette toilets produced between 1987 and 1989 have two black connectors on the white cable. If this is the case, the white cable has to be cut above the black connector.

Both connectors have to be taken off. Cut the white wire insulation off so that the blue and brown wire stay intact and strip the blue and brown wire with the wire-stripper. Connecting the wires to each other (blue-blue/brown-brown) with the connector pliers. place the pump retainer G. And shrinktube on the new pump before Place the shrinktube over the connected wires and H.

Melt the shrinktube with the hot-air gun. \*Melting the shrinktube will prevent that the connected wires will come in contact with the water in the water tank. Note : When melting the shrinktube make movements from left to right so that the shrinktube can melt gradually. CAUTION : Make sure that the shrinktube is melted completely to the white wire insulation as otherwise a short circuit can occur. Also keep in mind that the shrinktube should not be touched after melting, because of burning.

i. Connect flush tube back onto the pump and screw the pump back into the water tank. j. Place tissue holder and tissue well back into the water tank. Pull the waste tank out of the Cassette toilet by lifting up the yellow clip. Push the waterfill funnel down and, press the new waterfill funnel into the water tank. Turn the vent plug away waste tank ( can only be turned one way) and lift it up. Note : some force may be needed to take the vent plug out. \*Vent plug can now be replaced. If the vent button has to be replaced, please follow underneath instructions.

Note : Press the vent button in while assembling the new seal retainer. e. Place vent plug back into the waste tank and turn the two arrows back to each other Leaflet no. Com Version: Date: Tools required: 1 April 2010 - A Turn automatic vent and take it out completely. B Press upper automatic vent in, so that the foam can be taken off. This can be done by turning. Now take both seals off. C 23380 Follow steps in reverse for assembling the new seals. 1/1 04/10 Repair instruction Description: SC200 Lock waterfill door Part number: 23790-57/58/80/84 Look for Service Centres, Point of Sale addresses and other information on: www. B Take the screw on the pawl out.

After this, take two screws out of the housing. C Take housing off and complete lock out. D For assembling new lock, follow steps in reverse. 23384 1/1 04/10 Repair instruction Description: SC200CW Pump retainer Part number: 23845 Look for Service Centres, Point of Sale addresses and other information on: www. After this, take the four screw out.

B To allow the kit becomes loose, use a flat screwdriver. note: Place a towel between the watertank and flush mechanism to avoid damages. 23381 1/2 04/10

C Make the vacuum breaker loose from the pump by pressing the clip. Take now complete pump out of the watertank. D Remove the tube from the pump.

E Press pump retainer loose from the pump, is connected on three points. Place new pump retainer and press it back onto the pump. F For assembling the complete pump back into the watertank, follow the steps in reverse. 23381 2/2 04/10 Repair instruction Description: SC200 Saddle bracket Part number:

23848 Look for Service Centres, Point of Sale addresses and other information on: www. thetford-europe. Com Version: Date: Tools required: 1 April 2010 Cross headed screwdriver A Remove waste holding tank out of the toilet. B Take 3 screws out of the saddle bracket. For location screws see second photo. note: photo is upside down. C Push retaining ring, which is holding the bracket and shaft together loose.

Shaft needs to be separated from bracket. 1/2 04/10 23382 Repair instruction Description: SC200/400 Tank Lock clip Part number: 2384978/5180116 Look for Service Centres, Point of Sale addresses and other information on: www. thetford-europe. Com Version: Date: Tools required: 1 April 2010 Flat screwdriver A Turn the wasteholdingtank upside down, place flat screwdriver under clip and lift it up gently. B Take complete clip out and press new lock clip in. 23383 1/1 04/10 D Take screw out where the link is connected with the handle, and take complete handle with shaft out (this needs to be done inside the vehicle.



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Handle can now be disconnected from the link. Link Handle E Place new saddle bracket from the inside so the shaft can be connected to the handle again. f Place black seal and connect link to the handle. Now place handle back in its position.

G Place screw back into handle, following three screws in saddle bracket. 23382 2/2 04/10 Repair instruction Description: C250 S/CS Electric Valve Part number: 23709 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford.eu](http://www.thetford.eu) Version: Date: Tools required: V2 Mai 2011 A

Remove Waste holding tank B Remove bowl retainer bracket closest to the door Take the bowl inner off 42799 1/4 05/11 C Remove retaining clip Remove valve D Slide hose clamp over tube Push new valve in tube, arrow should be in direction of water flow E Push tube onto valve Assemble hose clamps 42799 2/4 05/11 F Route tubing around bowl Warning! Lip to be at inside G Push the Bowl inner assembly back in position Bring tube back in position H Rotate the retainer back in position Assemble the retainer Rotate the retainer back in position 42799 3/4 05/11 I Place waste holding tank back into toilet 42799 4/4 05/11 Repair instruction Description: SC250 Overlay Part number: 50708 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com).

@@ [thetford-europe.com](http://thetford-europe.com). @@@@ [thetford.com](http://thetford.com). @@@@ [thetford.com](http://thetford.com). @@ [thetford.com](http://thetford.com). @@@@ By pressing the lip on the housing, the reed switch can be taken out.

@@ [thetford-europe.com](http://thetford-europe.com) press reed switch back in. @@@@ Take drain off and press new drain on. @@ [thetford-europe.com](http://thetford-europe.com). @@ B Place new pour out spout and turn clockwise back into position. @@ [thetford-europe.com](http://thetford-europe.com). @@ A Remove waste holding-tank out of toilet. @@ D Press two ribs from retainer in, take it off and remove blade arm. @@ H Take 6 screws out of seal retainer and take lip seal out. @@@@ [thetford-europe.com](http://thetford-europe.com). Com Version: Date: Tools required: 1 April 2010 - A Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot B Take complete mechanism out and place it upside down.

C Remove seal from mechanism and place new one. d For assembling mechanism follow steps in reverse. 51303 1/1 04/10 Repair instruction Description: SC250 Waste-holding tank float Part Number: 50725 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford.eu](http://www.thetford.eu) Version: Date: Tools required: V1 June 2010 A While looking down on the top of the tank you will notice the sliding cover. Also on the disc there is an arrow which is pointing to a solid dot on the main body of the toilet. B Remove the sliding cover and re-insert from the opposite end. C Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot. 42691 1/2 06/10 D The complete disc and mechanism can now be removed. E The float should be easily visible however if it has been washed away the float housing can be found between the wheels towards the top of the tank F The float simply unclips and clips back into place, when replacing the float ensure the fin is positioned towards the base of the waste tank.

G Now you can simply replace the mechanism and rotate back into position. Return the sliding to cover to it's original position, fill the waste tank with clean water and test. 42691 2/2 06/10 Repair instruction Description: SC250 Waste-holding tank wheels Part number: 50726 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford.eu](http://www.thetford.eu) Version: Date: Tools required: In case you are operating on a C250 and changing your Holding Tank, The Holding tank Mechanism, or the plate

only of the Holding tank mechanism, it is strongly recommended to also change the bowl retainer bracket to avoid Leakage ! V2 August 2011 A While looking down on the top of the tank you will notice the sliding cover. Also on the disc there is an arrow which is pointing to a solid dot on the main body of the toilet. B Remove the sliding cover and re-insert from the opposite end. C Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot.

D The complete disc and mechanism can now be removed, reverse the process to re-attach the new mechanism. 08/11 Description : Leaflet 42694 1 Repair instruction Description: SC250 Pull handle Part number: 50728 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Com Version: Date: Tools required: 1 June 2010 Flat head screwdriver A Turn waste holding-tank upside down. B Place flat head screwdriver underneath rib and take one complete rib out, if not broken yet. C Place screwdriver in handle and push down so that handle can be taken out completely. D E 42696 At the end pull guide of the handle up and remove spring. Assemble new pull handle and follow steps in reverse. 1/1 06/10 Repair instruction Description: C250 Seal nozzle Part number: 50729 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). B Place flat screwdriver between bracket and bowl, hold this position while pushing the bracket to the left with your thumb.

Locked by 1 C Remove brackets, one in the front and one in the back of the toilet. 2 D Pull bowl-inner loose from bowl outer 42664 1/2 06/10 E Remove nozzle retainer followed by tube from nozzle. f Fit new nozzle and nozzle retainer. G Bring tube back into position, place bowl inner and push it back on bowl outer. H Assemble both brackets back (see B and C in reverse), and place seat & cover back. 42664 2/2 06/10 Repair instruction Description: SC250/400 Blade Part number: 50731 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Com Version: Date: Tools required: 1 April 2010 Crosshead screwdriver A Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot B Take complete mechanism out and place it upside down. c Remove 3 screws out of retainer. 51304 1/2 04/10 D Press two ribs from retainer in and take it off.

G For assembling new blade follow steps in reverse. 51304 2/2 04/10 Repair instruction Description: SC250 Float stem Part number: 50732 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Com Version: Date: Tools required: 1 June 2010 Flat head screwdriver A Remove waste holding-tank out of toilet. B Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot C Place flat screwdriver under plate and press it out, and remove plate.

D While going with one hand in the waste-holding tank, press the vent lifter from the top so that the float stem can be turned out (see circle) from within the holding tank.



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42692 1/2 06/10 E Float stem which was inside waste-holding tank. F By pulling the vent lifter a bit up, the spring can be replaced. Follow steps in reverse to assemble new float stem. 42692 2/2 06/10 Repair instruction Description: C250/C260 Bowl retainer bracket Part number: 50733 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford.eu](http://www.thetford.eu)

theftord. Eu Version: Date: Tools required: V2 15/08/2011 Flat screwdriver In case you are operating on a C250 and changing your Holding Tank, The Holding tank Mechanism, or the plate only of the Holding tank mechanism, it is strongly recommended to also change the bowl retainer bracket to avoid Leakage ! a Remove waste-holding tank out Cassette toilet. B Place flat screwdriver between bracket and bowl, hold this position while pushing the bracket to the left with your thumb. c Remove bracket. D Place new bracket and push to the right so the bracket will be locked again. 08/11 Description: leaflet 42782 1 Repair instruction Description: C250 Vent plate Part number: 5073462 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford.eu](http://www.thetford.eu). Note: make sure that the vent plate is pressed in properly. 42785 1/1 06/10 Repair instruction Description: C250 Saddle Part number: 50735 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford.eu](http://www.thetford.eu). B Remove one screw out of saddle and screw new saddle in. Gear wheel Note: when new saddle is placed in position, please make sure that the gear wheel is falling into the gear ring.

Screwing the new gear wheel in, do not fix the screw too hard. The gear wheel should be easy to rotate. Gear ring 42783 1/1 06/10 Repair instruction Description: SC250 Handle grip cover Part number: 50737-92 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Com Version: Date: Tools required: 1 June 2010 Flat head screwdriver A Remove waste holding-tank out of toilet. B Place flat head screwdriver between handle grip cover and lift it up. C Press with screwdriver 2 outstanding ribs on inside handle in and take handle off. 1 2 D Place new handle grip cover. 42693 1/1 06/10 Repair instruction Description: C250 Kit one switch/single level/multi level Part number: 5075062/5075162/5075262 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford.eu](http://www.thetford.eu). @@By pressing the lip on the housing, the reed switch can be taken out. @@ press reed switch back in. D 42784 1/2 06/10 E Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot F The float should be easily visible however if it has been washed away the float housing can be found between the wheels towards the top of the tank G The float simply unclips and clips back into place, when replacing the float ensure the fin is positioned towards the base of the waste tank. Now you can simply replace the mechanism and rotate back into position. Follow steps in reverse the assemble mechanism, fill the waste tank with clean water and test. Eu Version: Date: Tools required: V1 January 2010 Philips screwdriver, wire cutters A Remove the waste tank and locate the vent plate which is situated in the base of the toilet.

Remove the vent plate where the filter is located. b Remove filter. C Remove black foam and tape which covers the wire. E Take electrical fan out and disconnect the complete wire by cutting the cable ties. Cable ties F S version: Disconnect connector block and press new connector block in. cS/CWE version: Remove control panel out of console and disconnect connector block. Note: Make sure that you do not touch the pcb G Connect new replacement part and follow all steps but in reverse. H 42666 When the electrical fan is replaced, the vent plate needs to be pressed in ensuring both lugs are in correctly. 2/2 01/10 Repair instruction Description: C250 CWE Additional Drain Tube Part number: 93073 & 24073 Look for Service Centres, Point of Sale, addresses and other information on: [www.thetford.eu](http://www.thetford.eu). Eu Version: Date: Tools required: V1 28/09/11 A Before you can fit the additional drain tube you must ensure the fresh water tank is drained. Remove the waste holding tank and pull out the drain tube from its retaining bracket. B Drain the fresh water and rinse into a receptacle by carefully removing the end cap from the drain tube. 28-9-2011 Additional drain tube C250CWE 1 C Once the fresh water tank is drained refit the waste holding tank and flush the toilet until no more water comes through the nozzle into the bowl. Empty the bowl into the waste holding tank.

Remove the waste holding tank. Have a small receptacle at hand (or ideally the waste holding tank dump cap) and using long nose pliers squeeze together the tabs on the two black clips and slide them down the clear water pipe. Depending on the age of your toilet you may only have one clip. D Pull the water pipe off the fresh water tank spigot and drain into the receptacle. To prevent unnecessary strain on the pump spigot twist the clear water pipe towards you and then pull down to remove the water pipe. Drain any excess water from the pump and the water pipe into a receptacle. E F You are now ready to fit the additional drain tube. Fit the two black clips onto the new drain tube. Push the drain tube fully into position. Using long nose pliers squeeze the black tabs on the two clips and push them up to secure the drain tube.

28-9-2011 Additional drain tube C250CWE 2 G Place the end of the drain tube along side the original drain tube behind the retaining bracket. You have now completed the fitting of the additional drain tube. Please note that there still may be some water in the tank and therefore we advise if this is not the final destination of the vehicle before it goes into storage that both the drain tubes are opened and emptied again to remove any water which may have moved during transit. This will eliminate the chance of any water causing frost damage to the pump. Remove screws that hold the service cover (2x) and remove the service cover.

3. Position the seat and cover in the desired position and fix it with tape to the bowl 4. Place the toilet upside down and fill the space between the bowl and the plastic ribs with hot melt (2x). 5. Reassemble the service cover and the pod 6.

Remove the tape Repair instruction Description: SC250/400 Vent button Part number: 0752492/3230716 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Com Version: Date: Tools required: 1 April 2010 - A Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot. b Take complete mechanism out. C While pressing with your thumb the button in, pull on the inside the seal retainer loose. 51305 1/2 04/10 D Take new seal retainer and place it through the hole where the button needs to be pressed in. E Press button with spring back into position. F Place mechanism and use sliding cover in reverse to position back into the tank.



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51305 2/2 04/10 Repair instruction Description: Pump C402C/X Part number: 16374 Look for Service Centers, Point of Sale addresses and other information on: [www.09/11/2006](http://www.09/11/2006) Description: Pump C402 C/X 1 D Remove the seal from the control well.

Take the pump out of the watertank. E Cut the cable just above the pump with the wire stripper. Cut the white wire insulation off so that the blue and brown wire stay intact. F Strip the blue and brown wire with the wire-stripper. Place the shrink tube on the wires from the new pump. G Connect the wires to each other (blue/blue/brown-brown) with the connector pliers. Place the shrink tube on the connector pliers. 09/11/2006 Description: Pump C402 C/X 2 H Melt the shrink tube with the blow drier. I Replace the seal in the control well. K 09/11/2006 Description: Pump C402 C/X 3 Repair instruction Description: Relais C403L Part number: 20106 Look for Service Centers, Point of Sale addresses and other information on: [www.](http://www.)

C Unscrew the screw from the relais. Remove the relais from the connection relais. 05/06/2006 Description: Relais C403L 1 D Place the new relais on to the connection relais. Screw the new relais into the control well. F Pictures 05/06/2006 Description: Relais C403L 2 Repair instruction Description: Blade fuse C400 Part number: 21766 Look for Service Centers, Point of Sale addresses and other information on: [www.](http://www.)

Pull the waste tank out of the Cassette toilet by lifting up the green clip. Place the new blade fuse back into the reed switch HT. c Replace the reed switch HT. Place waste tank back into the toilet. 13/06/2006 Description: Blade fuse C400 1 Repair instruction Description: Electric Valve C403L Part number: 23709 Look for Service Centers, Point of Sale addresses and other information on: [www.](http://www.)

C Remove the vacuum breaker by pressing against the upstanding rib. Remove the both connectors loose from the electric valve. 09/11 Description: Leaflet 51321 1 D Unscrew the hose barb. Remove the water tube from the electric valve. Replace the water tube on the new electric valve. E Screw the hose barb onto the electric valve. Replace the connectors onto the electric valve. F Replace the vacuum breaker by pressing against the upstanding rib. 09/11 Description: Leaflet 51321 3 Repair instruction Description: SC400 Blade opener Part number: 3230016 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.](http://www.thetford-europe.)

Com Version: Date: Tools required: 1 April 2010 - A Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot B Take complete mechanism out and place it upside down. C Press two ribs on retainer in and pull it of the blade opener 51306 1/2 04/10 D Press two ribs from blade opener in which allows to pull out the blade opener from the other side. Note: While pressing blade opener out, press with your thumb on the blade, will hold the mechanism together. E For assembling new blade opener, follow the steps in reverse. Note: when placing the retainer please make sure that the white pin is situated on the dot on mechanism. 51306 2/2 04/10 Repair instruction Description: SC400 Holdingtank plate left/right Part number: 3230206/3232806 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.](http://www.thetford-europe.) Com Version: Date: Tools required: 1 April 2010 Crosshead screwdriver/flat screwdriver A Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot B Take complete mechanism out and place it upside down. c Remove 3 screws out of retainer. 51314 1/3 04/10 D Press two ribs from retainer in and take it off and remove blade arm? G Place flat screwdriver between retainer and rib and take complete float arm out. H Press two ribs from blade opener in which allows to pull out the blade opener from the other side. 51314 2/3 04/10 I Take 6 screws out of seal retainer and take lip seal out. @@Note: when placing the retainer please make sure that the white pin is situated on the dot on mechanism. 51314 3/3 04/10 Repair instruction Description: SC400 Float arm Part number: 32304 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.](http://www.thetford-europe.)

Com Version: Date: Tools required: 1 April 2010 Flat screwdriver A Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot B Take complete mechanism out. C Take float arm out and place flat screwdriver between retainer and plate. 51300 1/2 04/10 D Place new float arm by pressing in the retainer. E Place complete mechanism back and use sliding cover in reverse to position complete mechanism back into the tank. Com Version: Date: Tools required: 1 April 2010 Flat screwdriver A Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot B Take complete mechanism out.

51301 1/2 04/10 E While going with one hand in the wasteholdingtank, press the float from the top so that the foam-float can be turned out from within the Holding tank. Now the seal can be pulled out. F For assembling new automatic vent, follow these steps in reverse. 51301 2/2 04/10 Repair instruction Description: SC400 HT Wheels Part number: 3230806 Look for Service Centres, Point of Sale addresses and other information on: [www.](http://www.) B Push/pull the wheel out of it' s situe. C Push new wheel back into position. 51313 1/1 04/10 Repair instruction Description: SC400 Control panel Part number: 32313-62/32320-62/32322-62 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.](http://www.thetford-europe.) Com Version: Date: Tools required: VI June 2010 - A Remove the handle and, remove the control panel. B Remove the plugs on the control panel carefully by pushing on the clip and, refit the plugs onto the new control panel.

C Replace the control panel and, place the handle. 51315 1/1 06/10 Repair instruction Description: SC403L/402C/402X Overlay Part number: 32314/32321/32323 Look for Service Centres, Point of Sale addresses and other information on: [www.](http://www.) Note: holes which are shown when overlay has been taken off, is depending of the toilet type. 51302 1/1 04/10 Repair instruction Description: SC402 Waterfill funnel Part number: 3231506 Look for Service Centres, Point of Sale addresses and other information on: [www.](http://www.) B Swing the waterfill funnel outside and press it down. c Press new waterfill funnel in. Note: first push the rear of the funnel in position then pull the front up. 51307 1/1 04/10 Repair instruction Description: SC400 Reed switch waste-holding tank Part number: 32316-62/32317-62 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.](http://www.thetford-europe.) Com Version: Date: Tools required: VI June 2010 - A Pull the waste tank out of the Cassette toilet by lifting up the green clip and remove the reed switch.



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B Disconnect the reed switch carefully and connect the new reed switch. C Place the new reed switch back into the toilet and place waste tank back into the toilet. 51320 1/1 06/10 Repair instruction Description: Reed Switch WT C402X Part number: 32317-62 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Pull the waste tank out of the toilet by lifting up the green clip. 02/06/2006 Description: Reed switch C402X 1 C Screw the reed switch WT back into the toilet.

Place the waste tank back into the toilet. 02/06/2006 Description: Reed switch C402X 2 Repair instruction Description: SC400 Wire harness Part number: 32319 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Com Version: Date: Tools required: 1 June 2010 Cutter, nose pliers, philips screwdriver Note: for this repair the toilet needs to be removed from the vehicle. Remove wasteholdingtank out of Cassette toilet and pull handle from control panel.

a B Pull control panel loose. C Cut the tyrap and release connector by pressing lip on connector housing. 51318 1/3 06/10 D Swing waterfill funnel out. E Look up inside the toilet where you will find the pivot of the shaft, is held by 3 screws. 51318 2/3 06/10 G Remove tyrap on cable inside and backside of the toilet. H Remove reed switch housing by pressing both lips on the side. i Release connector by pressing lip on connector housing. Follow steps in reverse to connect new wiring harness. B Remove cover inside where location of outside vent is marked, out of inside toilet and, drill a hole in the base of the toilet, is also marked. C Place tube in cover and bring it through the hole of the base.

51317 1/2 06/10 D Remove protection of foam and place it on top of the cover. E Place cover back into base of the toilet Note: Tube will be connected to the bottom of the wasteholdingtank. 51317 2/2 06/10 Repair instruction Description: SC400 Waterfill extension Part number: 3232916 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). B For storage waterfill extension can be placed under handle cover of the waste-holdingtank. 51308 1/1 04/10 Repair instruction Description: SC400 Float box Part number: 32330-62 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Com Version: Date: Tools required: V1 June 2010 - A New float box B Press the flush button to empty the water tank and, remove the handle Remove the control panel and, pull out the control well 51319 1/3 06/10 C Go inside the water tank and disconnect the nozzle by pulling It (inside the toilet) down. Take complete pump and flush tube out the water tank and, take the float box out. d Fit new float box 1. Push float box completely down, between the two ribs.

2. E Inside view position float box 51319 2/3 06/10 Place the pump and flush tube back in the inside of the water tank F Push the nozzle back into the toiletbowl, (inside the toilet, you have to hear a click when pressing the nozzle in) G Refit control panel and handle 51319 3/3 06/10 Repair instruction Description: SC400 Holdingtank mechanism R/L Part number:3233106/3233206 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Com Version: Date: Tools required: 1 April 2010 - A Using the sliding cover as a lever rotate the complete mechanism anti clockwise until the arrow points to the second dot B Take complete mechanism out and replace it by the new one. C Place new mechanism and use sliding cover in reverse to position back into the tank.

Note: a new sliding cover is not included in the package. 51309 1/1 04/10 Repair instruction Description: SC250/400 Pour out spout Part number: 5071992/3230606 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). @@B Place new pour out spout and turn clockwise back into position. 51310 1/1 04/10 Repair instruction Description: SC400/C500 Shaft Part number: 51802 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com).

Remove wasteholdingtank out of Cassette toilet and pull handle from control panel. 51316 1/2 06/10 D Look up inside the toilet where you will find the pivot of the shaft, is held by 3 screws. F Remove link from shaft, and take shaft out of. Follow steps in reverse to place new shaft. 51316 2/2 06/10 Repair instruction Description: SC400 Handle Part number: 5180362 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). 51311 1/1 04/10 Repair instruction Description: SC402 Drain tube Part number: 5180474 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Com Version: Date: Tools required: 1 April 2010 - A Press black tube out of bracket and pull sight tube out of drainplug. 51312 1/2 04/10 C Pull black tube of the toilet.

D In case bracket also needs to be replaced, pull it out. E Follow the steps in reverse to place the new drain tube. 51312 2/2 04/10 Repair instruction Description: Control knob C500 Part number: 90701 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). 210 Repair instruction Description: Drain tube C500 Part number: 90703 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Eu Version: Date: Tools required: March 2010 Philips Screwdriver A Remove waste-holding tank out of the Cassette toilet. Pull the sight glass away from the black rubber pipe. Note: make sure that the water tank is empty. Unscrew the tunnel on the side where the drain tube is located (2 screws). If necessary replace the sight glassclip by turning it and pulling outwards.

B Press the unscrewed tunnel a bit to the left so the drain tube can be taken out. 05/10 5. 211 1/2 C Push new sight tube in Cassette toilet and, place sight glass back onto black pipe. 211 Repair instruction Description: PCB C500 Part number: 90704 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com).

Eu Version: Date: Tools required March 2010 - A Pull the Waste holding tank out of the cassette B Remove the PCB cover on the inside Pull PCB out and replace with new one C Place PCB cover back into position and press it back in place Note: Be careful when handling the PCB 05/10 1/1 5. 213 Repair instruction Description: Float arm C500 Part number: 90706 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe.com](http://www.thetford-europe.com). Eu Version: Date: Tools required: March 2010 Flat screwdriver A While looking down on the top of the tank you will notice the sliding cover. Using the sliding cover as a lever, rotate the complete mechanism anti clockwise until the arrow points to the second dot.

The complete disc and mechanism can now be removed. b The float is now easily visible.



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Take float arm out of retainer. @@ d 5. 212 Reverse the process to replace the mechanism. @@ thetford-europe. @@@@B C Place new level indicator, press it in and place seat & cover back. Note: it can happen that only the cover of the level indicator comes loose, use a nose plier to pull out the rest of the level indicator. Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe](http://www.thetford-europe).

Com Version: Date: Tools required: 1 March 2012 Flat screwdriver A Place carefully a flat screwdriver underneath the cover, lift it up and push with you're thumb the cover forwards. B Dial with maget can be taken out. place new level indicator in reverse steps. 0312 Repair instruction Description: SPP Electric Pump Excellence Part number: 92402-07/135 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe](http://www.thetford-europe). Com Version: Date: Tools required: 1 March 2012 Flat screwdriver A Remove seat & cover B Turn battery housing and remove from pump housing. C Place flat screwdriver in holes pump housing, turn housing and pull housing out of the water tank. D Pull flush tube off and place new pump in reverse steps. Note: when placing the battery housing, make sure that the block mark is on indicated place. 0312 Repair instruction Description: SPP Piston Pump Excellence/Qube Part number: 92401-66/111/130, 92901-66/111/130 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe](http://www.thetford-europe). Com Version: Date: Tools required: 1 March 2012 Flat screwdriver A Remove seat & cover B Place carefully flat screwdriver under pump housing and lift it up. C Pull flush tube off and place new pump in reverse steps. 0312 Repair instruction Description: SPP Lip seal Part number: 07101 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe](http://www.thetford-europe).

Com Version: Date: Tools required: 1 January 2012 Nose plier A Push the handle in to open the waste holding tank. B Pull the lip seal out of the inside groove with help of the nose plier. C Push the new lip seal into the inside groove. D When lip seal is on its place, close the handle. Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe](http://www.thetford-europe).

Com Version: Date: Tools required: 1 January 2012 A Turn the pour out spout and pull it out. B Press new pour out spout in and turn it back in position. 0112 Repair instruction Description: SPP Vent button Part number: 92407-111 Look for Service Centres, Point of Sale addresses and other information on: [www.thetford-europe](http://www.thetford-europe).

Com Version: Date: Tools required: 1 January 2012 A Push the handle in to open the waste holding tank. Com Version: Date: Tools required: 1 January 2012 Nose plier A Push the handle in, to open the waste holding tank. B Push the vent seal loose of the inside groove and pull it out with help of the nose plier. C By squeezing the new vent seal, it can be pushed through the hole. D Hold vent seal in position with the nose plier while closing the handle slowly.

*This will press the vent seal back in its groove. .*



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