



# Your PDF Guides

You can read the recommendations in the user guide, the technical guide or the installation guide for HUSQVARNA 535RXT. You'll find the answers to all your questions on the HUSQVARNA 535RXT in the user manual (information, specifications, safety advice, size, accessories, etc.). Detailed instructions for use are in the User's Guide.

**User manual HUSQVARNA 535RXT**  
**User guide HUSQVARNA 535RXT**  
**Operating instructions HUSQVARNA 535RXT**  
**Instructions for use HUSQVARNA 535RXT**  
**Instruction manual HUSQVARNA 535RXT**



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**Manual abstract:**

15 m 50FT 15 m 50FT Machines fitted with saw blades or grass blades can be thrown violently to the side when the blade comes into contact with a fixed object. the blade is capable of amputating an arm or leg. Always keep people and animals at least 15 metres from the machine. Arrows which show limits for handle positioning, always wear approved protective gloves. Other symbols/decals on the machine refer to special certification requirements for certain markets. The engine is switched off by moving the stop switch to the stop position. cAUTION! The stop switch automatically returns to the start position.

@@ Approved eye protection must always be used. Note the following before starting: .

What is what on the brush cutter? Fitting a blade guard, grass blade and grass cutter Fitting the blade guard and saw blade . FEDERAL AND CALIFORNIA EMISSIONS CONTROL WARRANTY STATEMENT YOUR WARRANTY RIGHTS AND OBLIGATIONS 36 37 37 38 39 40 40 41 44 47 47 47 48 48 49 50 50 52 52 53 54 54 56 60 61 61 61 62 62 63 64 Note the following before starting: Please read the operator's manual carefully. Maintenance, replacement, or repair of the emission control devices and system may be performed by any nonroad engine repair establishment or individual. Long-term exposure to noise can result in permanent hearing impairment. So always use approved hearing protection.

wARNING! Under no circumstances may the design of the machine be modified without the permission of the manufacturer. always use genuine accessories. Non-authorized modifications and/or accessories can result in serious personal injury or the death of the operator or others. Your warranty may not cover damage or liability caused by the use of nonauthorized accessories or replacement parts. wARNING! A clearing saw, brushcutter or trimmer can be dangerous if used incorrectly or carelessly, and can cause serious or fatal injury to the operator or others.

It is extremely important that you read and understand the contents of this operator's manual. ! The Emissions Compliance Period referred to on the Emission Compliance label indicates the number of operating hours for which the engine has been shown to meet Federal and Californian emissions requirements. The engine exhaust from this product contains chemical known to the State of California to cause cancer, birth defects or other reproductive harm. 66 English –

37 INTRODUCTION Dear customer! Congratulations on your choice to buy a Husqvarna product! Husqvarna is based on a tradition that dates back to 1689, when the Swedish King Karl XI ordered the construction of a factory on the banks of the Huskvarna River, for production of muskets. The location was logical, since water power was harnessed from the Huskvarna River to create the waterpowered plant. During over 300 years of continuous operation, the Husqvarna factory has produced a lot of different products, from wood stoves to modern kitchen appliances, sewing machines, bicycles, motorcycles etc. In 1956, the first motor driven lawn mowers appeared, followed by chain saws in 1959, and it is within this area Husqvarna is working today. Today Husqvarna is one of the leading manufacturers in the world of forest and garden products, with quality as our highest priority. We develop, manufacture and market high quality motor driven products for forestry and gardening as well as for building and construction industry. Your purchase gives you access to professional help with repairs and service whenever this may be necessary.

If the retailer who sells your machine is not one of our authorized dealers, ask for the address of your nearest servicing dealer. It is our wish that you will be satisfied with your product and that it will be your companion for a long time. Think of this operator's manual as a valuable document. By following its' content (using, service, maintenance etc) the life span and the second-hand value of the machine can be extended. If you ever lend or sell this machine, make sure that the borrower or buyer gets the operator's manual, so they will also know how to properly maintain and use it. Thank you for using a Husqvarna product. Husqvarna AB has a policy of continuous product development and therefore reserves the right to modify the design and appearance of products without prior notice. For customer assistance, contact us at our website: www. 8 3 1 2 7 9 17 4 5 33 19 20 22 21 21 4 25 24 4 28 32 27 23 26 33 13 15 18 6 31 10 29 14 11 12 16 30 17 533RX 535RXT 1 What is what on the brush cutter? 1 2 3 4 5 6 7 8 9 Trimmer head Grease filler cap, bevel gear Bevel gear Cutting attachment guard Shaft Handlebar Throttle control Stop switch Throttle lockout 18 Locking nut 19 Support flange 20 Support cup 21 Drive disc 22 Blade 23 Socket spanner 24 Operator's manual 25 Transport guard 26 Allen key 27 Locking pin 28 Harness 29 Spark plug cap and spark plug 30 Start throttle button 31 Adjusting screw for throttle cable 32 Spark plug spanner 33 Guard extension 10 Suspension 11 Cylinder cover 12 Starter handle 13 Fuel tank 14 Choke control 15 Air purge 16 Air filter cover 17 Handle adjustment English – 39 GENERAL SAFETY PRECAUTIONS Important IMPORTANT! The machine is only designed for trimming grass, grass clearing and/or forestry clearing. The only accessories you can operate with this engine unit are the cutting attachments we recommend in the chapter on Technical data.

Never use the machine if you are tired, if you have drunk alcohol, or if you are taking medication that could affect your vision, your judgement or your coordination. wear personal protective equipment. See instructions under the heading "Personal protective equipment". Never use a machine that has been modified in any way from its original specification. Never use a machine that is faulty.

Carry out the checks, maintenance and service instructions described in this manual. Some maintenance and service measures must be carried out by trained and qualified specialists. See instructions under the heading Maintenance. All covers, guards and handles must be fitted before starting. Ensure that the spark plug cap and ignition lead are undamaged to avoid the risk of electric shock.

The machine operator must ensure that no people or animals come closer than 15 metres while working. When several operators are working in the same area the safety distance should be at least twice the tree height and no less than 15 metres. Do an overall inspection of the machine before use, see maintenance schedule. hELMET WARNING! This machine produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant manufacturer before operating this machine. wARNING! Running an engine in a confined or badly ventilated area can result in death due to asphyxiation or carbon monoxide poisoning.



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**EYE PROTECTION** Always wear approved eye protection. If you use a visor then you must also wear approved protective goggles. Approved protective goggles must comply with standard ANSI Z87.

Never allow children to use or be in the vicinity of the machine. As the machine is equipped with a springloaded stop switch and can be started by low speed and force on the starter handle, even small children under some circumstances can produce the force necessary to start the machine. This can mean a risk of serious personal injury. Therefore remove the spark plug cap when the machine is not under close supervision. **personal protective equipment IMPORTANT!** A clearing saw, brushcutter or trimmer can be dangerous if used incorrectly or carelessly, and can cause serious or fatal injury to the operator or others. It is extremely important that you read and understand the contents of this operator's manual. You must use approved personal protective equipment whenever you use the machine. Personal protective equipment cannot eliminate the risk of injury but it will reduce the degree of injury if an accident does happen. Ask your dealer for help in choosing the right equipment. **wARNING!** Listen out for warning signals or shouts when you are wearing hearing protection.

Always remove your hearing protection as soon as the engine stops. A helmet should be worn if the trees being cleared are taller than 2 m. **HEARING PROTECTION** Wear hearing protection that provides adequate noise reduction. ! 40 – English **GENERAL SAFETY PRECAUTIONS GLOVES** Gloves should be worn when necessary, e. When you press the lock (A) (i.

e. When you grasp the handle) it releases the throttle control (B). When you release the handle the throttle control and the throttle lockout both move back to their original positions. This movement is controlled by two independent return springs. This arrangement means that the throttle control is automatically locked at the idle setting.

**bOOT**s Wear boots with steel toe-caps and non-slip sole. **A B CLOTHING** Wear clothes made of a strong fabric and avoid loose clothing that can catch on twigs and branches. Always wear heavy, long pants. do not wear jewellery, shorts sandals or go barefoot. Secure hair so it is above shoulder level. **FIRST AID KIT** Always have a first aid kit nearby. Make sure the throttle control is locked at the idle setting when the throttle lockout is released. Press the throttle lockout and make sure it returns to its original position when you release it. Machine's safety equipment This section describes the machine's safety equipment, its purpose, and how checks and maintenance should be carried out to ensure that it operates correctly. see the "What is what? □ section to locate where this equipment is positioned on your machine.

**iMPORTANT!** All servicing and repair work on the machine requires special training. This is especially true of the machine's safety equipment. If your machine fails any of the checks described below you must contact your service agent. When you buy any of our products we guarantee the availability of professional repairs and service. If the retailer who sells your machine is not a servicing dealer, ask him for the address of your nearest service agent. **wARNING!** Never use a machine with faulty safety equipment. The machine's safety equipment must be checked and maintained as described in this section. If your machine fails any of these checks contact your service agent to get it repaired. Check that the throttle control and throttle lockout move freely and that the return springs work properly. ! See instructions under the heading Start.

start the machine and apply full throttle. Release the throttle and check that the cutting attachment stops and remains at a standstill. If the cutting attachment rotates with the throttle in the idle position then the carburettor idle setting must English – 41 **GENERAL SAFETY PRECAUTIONS** be checked. See instructions under the heading Maintenance. Vibration damping system Your machine is equipped with a vibration damping system that is designed to reduce vibration and make operation easier.

**Stop switch** Use the stop switch to switch off the engine. Using incorrectly wound cord or a blunt or incorrect cutting attachment (wrong type or incorrectly filed, see instructions under the heading Filing the blade) increases the level of vibration. The machine's vibration damping system reduces the transfer of vibration between the engine unit/cutting equipment and the machine's handle unit. Start the engine and make sure the engine stops when you move the stop switch to the stop setting. Cutting attachment guard This guard is intended to prevent loose objects from being thrown towards the operator.

The guard also protects the operator from accidental contact with the cutting attachment. Regularly check the vibration damping units for cracks or deformation. Check that the guard is undamaged and not cracked. replace the guard if it has been exposed to impact or is cracked. Always use the recommended guard for the cutleast 1. 5 Nm. The nut should be replaced after it has been put on approx. 10 times. A trimmer head is intended for trimming grass. 44 – English **GENERAL SAFETY PRECAUTIONS General rules** • Sharpen all edges equally to maintain the balance of the blade.

Only use cutting attachments with the guards we recommend! see the chapter on Technical data. Keep the teeth of the blade correctly sharpened! Follow our instructions and use the recommended file gauge. Always discard a blade that is bent, twisted, cracked, broken or damaged in any other way. Never attempt to straighten a twisted blade so that it can be reused. Only use original blades of the specified type. Sharpening the saw blade • Keep the correct setting on the saw blade! Follow our instructions and use the recommended setting tool. An incorrectly set saw blade increases the risk of jamming and blade thrust, and damage to the saw blade. See the cutting attachment packaging for correct sharpening instructions. A correctly sharpened blade is essential for working efficiently and to avoid unnecessary wear to the blade and brush cutter. Check the cutting attachment for damage or cracks.

a damaged cutting attachment should always be replaced. □ Make sure that the blade is well supported when you file it. use a 5. 5 mm round file with a file holder. Sharpening grass cutters and grass blades • See the cutting attachment packaging for correct sharpening instructions.

File alternate teeth to the right and those in between to the left. If the blade has been heavily pitted by stones it may be necessary to dress the top edges of the teeth with a flat file, in exceptional cases. If so, this should be done before filing with a English – 45 **GENERAL SAFETY PRECAUTIONS** round file. The top edges must be filed down by the same amount for all the teeth. Always ensure the trimmer cord is wound tightly and evenly around the drum, otherwise the machine will generate harmful vibration.



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□ Only use the recommended trimmer heads and trimmer cords. These have been tested by the manufacturer to suit a particular engine size. This is especially important when a fully automatic trimmer head is used. Only use the recommended cutting attachment. see the chapter on Technical data. □ Smaller machines generally require small trimmer heads and vice versa. This is because when clearing using a cord the engine must throw out the cord radially from the trimmer head and overcome the resistance of the grass being cleared. The length of the cord is also important. A longer cord requires greater engine power than a shorter cord of the same diameter. Make sure that the cutter on the trimmer guard is intact.

This is used to cut the cord to the correct length. To increase the life of the cord it can be soaked in water for a couple of days. This will make the line tougher so that it lasts longer. □ • • 46 – English ASSEMBLY Assembling the handlebar and throttle Assembling the cutting equipment ! □ • Remove the screw at the rear of the throttle handle. Slide the throttle handle onto the right side of the handlebar, (see diagram). WARNING! When fitting the cutting attachment it is extremely important that the raised section on the drive disc/support flange engages correctly in the centre hole of the cutting attachment. If the cutting attachment is fitted incorrectly it can result in serious and/or fatal personal injury. □ • • Align the screw hole in the throttle handle with the hole in the handlebar. Refit the screw in the hole in the rear of the throttle handle. Screw the screw through the handle and handlebar.

Never use a cutting attachment without an approved guard. see the chapter on Technical data. If an incorrect or faulty guard is fitted this can cause serious personal injury. rXT RX IMPORTANT! If a saw blade or grass blade are to be used the machine must be equipped with the correct handlebar, blade guard and harness. Fitting the guard extension • • • Fit the mounting components as shown.

loosely tighten the four screws. (R) Put on the harness and hang the machine from the support hook. Now make a final adjustment so that the machine is in a comfortable working position when it hangs from the harness. The guard extension shall always be fitted when using the trimmer head/plastic blades and combination guard. The guard extension shall always be removed when using the grass blade and combination guard.

Enter the guard extension guide in the slot of the combination guard. Then click the guard extension into position on the guard with the four quick-fasteners. □ English – 47 ASSEMBLY The guard extension is removed easily using the spark plug spanner, see illustration. Fitting a blade guard, grass blade and grass cutter Fitting the blade guard and saw blade F E K G D A B C H J A • Hook the blade guard/combination guard (A) onto the fitting on the shaft and secure with the bolt. □ • Fit the drive disc (B) on the output shaft. Turn the blade shaft until one of the holes in the drive disc aligns with the corresponding hole in the gear housing. Insert the locking pin (C) in the hole to lock the shaft. Place the blade (D), support cup (E) and support flange (F) on the output shaft. fit the nut (G). The nut must be tightened to a torque of 35-50 Nm (3.

5-5 kpm). Use the socket spanner in the tool kit. Hold the shaft of the spanner as close to the blade guard as possible. To tighten the nut, turn • L A I Remove the mounting plate (H). Fit the adapter (I) and bracket (J) with the two screws (K) as shown. Fit the blade guard (A) to the adapter using the 4 screws (L) as shown. □ • • G F D B C • • Fit the drive disc (B) on the output shaft. Turn the blade shaft until one of the holes in the drive disc aligns with the corresponding hole in the gear housing. 48 – English ASSEMBLY • • • Insert the locking pin (C) in the hole to lock the shaft. Place the blade (D) and support flange (F) on the output shaft.

fit the nut (G). The nut must be tightened to a torque of 35-50 Nm (3. 5-5 kpm). Use the socket spanner in the tool kit. Hold the shaft of the spanner as close to the blade guard as possible.

Fitting other guards and cutting attachments • Fit the trimmer guard/combination guard (A) intended for use with the trimmer head/plastic blades. Hang the trimmer guard/combination guard (A) on the two hooks on the plate holder (M). Bend the guard around the shaft and tighten it with the bolt (L) on the opposite side of the shaft. use the locking pin (C). Place the locking pin in the groove on the screw head and tighten.

see diagram. L M • When loosening and tightening the saw blade nut, there is a risk of injury from the teeth of the saw blade. You should therefore always ensure that your hand is shielded by the blade guard when doing this. Always use a socket spanner with a shaft that is long enough to allow this. The arrow in the diagram shows the area where you should operate the socket spanner when loosening or tightening the nut. C A • Fit the drive disc (B) on the output shaft. H B C M • A L Turn the blade shaft until one of the holes in the drive disc aligns with the corresponding hole in the gear housing. Insert the locking pin (C) in the hole to lock the shaft. see diagram. □ • H H • To dismantle, follow the instructions in the reverse order.

English – 49 ASSEMBLY Adjusting the harness and brush cutter height using the strap on the harness for the support hook. When using a brush cutter it must always be hooked securely to the harness. Otherwise you will be unable to control the brush cutter safely and this can result in injury to yourself or others. Never use a harness with a defective quick release. Standard harness 2 Grass clearing The machine should be supported in a harness when grass clearing so that the cutting equipment is parallel to the ground. Quick release At the front is an easily accessible, quick release. Use this if the engine catches fire or in any other emergency situation that requires you to free yourself from the machine and harness. Triobalance harness Spreading the load on your shoulders A well-adjusted harness and machine makes work much easier. Adjust the harness for the best working position. Tension the side straps so that the weight is evenly distributed across both shoulders.

Quick release Push down the red release lever to release the machine from the harness. Adjusting the harness Correct height 1 Forestry clearing The machine should be supported in a harness when forestry clearing so that the cutting equipment is angled slightly forwards in relation to the ground. Adjust the 1 Tighten the hip strap so that it sits securely. 50 – English ASSEMBLY 2 Tighten the chest strap under your left arm so that it fits closely around your body. Correct balance 1 Forestry clearing The machine is balanced by moving the suspension ring on the machine forwards or backwards.



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On some models the suspension ring is fixed, however, this will then have a number of holes for the support hook. The machine is correctly balanced when it freely hangs horizontally from the support hook. In this way the risk of hitting stones is reduced if you need to release the handlebar. 3 Adjust the shoulder strap to distribute the load evenly across your shoulders. Press downwards on the suspension hook to load the harness.

2 Grass clearing Let the blade balance at a comfortable cutting height, i. e. Close to the ground. 4 Adjust the height of the suspension hook as described in the instructions for the standard harness. (Forestry clearing) 5 If you need to lower the suspension hook, for trimming for example, move the suspension strap (A) to the lower mounting point on the backplate. The elastic strap (B) can be tightened to transfer more load from the shoulder straps to the hip strap. 6 A B English – 51 FUEL HANDLING Fuel safety Never start the machine: 1 2 If you have spilled fuel on it. Wipe off the spillage and allow remaining fuel to evaporate. If you have spilled fuel on yourself or your clothes, change your clothes. Wash any part of your body that has come in contact with fuel.

Check regularly for leaks from the fuel cap and fuel lines. gasoline 3 CAUTION! Always use a quality gasoline/oil mixture with an octane rating of at least 87 octane ((RON+MON)/2). If your machine is equipped with a catalytic converter (see chapter on Technical data) always use a good quality unleaded gasoline/oil mixture. leaded gasoline will destroy the catalytic converter. Use low-emission gasoline, also known as alkylate gasoline, if it is available. Transport and storage • Store and transport the machine and fuel so that there is no risk of any leakage or fumes coming into contact with sparks or naked flames, for example, from electrical machinery, electric motors, electrical relays/ switches or boilers. When storing and transporting fuel always use approved containers intended for this purpose. When storing the machine for long periods the fuel tank must be emptied. Contact your local gas station to find out where to dispose of excess fuel. Ensure the machine is cleaned and that a complete service is carried out before long-term storage.

The transport guard must always be fitted to the cutting attachment when the machine is being transported or in storage. Secure the machine during transport. In order to prevent unintentional starting of the engine, the spark plug cap must always be removed during long-term storage, if the machine is not under close supervision and when performing all service measures. If you run the engine on a lower octane grade than 87 so-called knocking can occur. This gives rise to a high engine temperature and increased bearing load, which can result in serious engine damage.

When working at continuous high revs a higher octane rating is recommended. □ • • Two-stroke oil • For best results and performance use HUSQVARNA two-stroke engine oil, which is specially formulated for our air-cooled two stroke-engines. Never use two-stroke oil intended for water-cooled engines, sometimes referred to as outboard oil (rated TCW). Never use oil intended for four-stroke engines. Take care when handling fuel.

Bear in mind the risk of fire, explosion and inhaling fumes. • • CAUTION! The machine is equipped with a two-stroke engine and must always been run using a mixture of gasoline and two-stroke engine oil. It is important to accurately measure the amount of oil to be mixed to ensure that the correct mixture is obtained. When mixing small amounts of fuel, even small inaccuracies can drastically affect the ratio of the mixture. Fuel and fuel fumes are highly inflammable and can cause serious injury when inhaled or allowed to come in contact with the skin. For this reason observe caution when handling fuel and make sure there is adequate ventilation. 1 2 1/2 5 52 – English FUEL HANDLING Mixing • • Always mix the gasoline and oil in a clean container intended for fuel. Always start by filling half the amount of the gasoline to be used. Then add the entire amount of oil. Mix (shake) the fuel mixture thoroughly before filling the machine's fuel tank.

Taking the following precautions, will lessen the risk of fire: Mix and pour fuel outdoors, where there are no sparks or flames. Mix and pour fuel outdoors, where there are no sparks or flames. Do not smoke or place hot objects near fuel. Always shut off the engine before refuelling. Always stop the engine and let it cool for a few minutes before refuelling. When refuelling, open the fuel cap slowly so that any excess pressure is released gently. □ • • Do not mix more than one month's supply of fuel at a time. If the machine is not used for some time the fuel tank should be emptied and cleaned. Tighten the fuel cap carefully after refuelling. Always move the machine away from the refuelling area and source before starting.

• • • If you have spilled fuel on it. Wipe off the spillage and allow remaining fuel to evaporate. Clean the area around the fuel cap. Contamination in the tank can cause operating problems. Ensure that the fuel is well mixed by shaking the container before filling the tank.

The catalytic converter muffler gets very hot during and after use. This also applies during idling. Be aware of the fire hazard, especially when working near flammable substances and/ or vapours. English – 53 STARTING AND STOPPING Check before starting trimmer guard if they have been exposed to impact or are cracked. □ Check the blade to ensure that no cracks have formed at the bottom of the teeth or by the centre hole.

The most common reason why cracks are formed is that sharp corners have been formed at the bottom of the teeth while sharpening or that the blade has been used with dull teeth. discard a blade if cracks are found. □ • Never use the machine without a guard nor with a defective guard. All covers must be correctly fitted and undamaged before you start the machine. Starting and stopping • Check that the support flange is not cracked due to fatigue or due to being tightened too much. □ Ensure the locking nut has not lost its captive force. The nut lock should have a locking force of at least 1. 5 Nm. The tightening torque of the locking nut should be 35-50 Nm. WARNING! The complete clutch cover and shaft must be fitted before the machine is started, otherwise the clutch can come loose and cause personal injury.

Always move the machine away from the refuelling area and source before starting. place the machine on a flat surface. @@@@The safety distance is 15 metres. □ Check that the blade guard is not damaged or cracked. Replace the blade guard if it is exposed to impact or is cracked. Starting Choke: Set the choke control in the choke position. @@@@The bulb need not be completely filled. @@@@The throttle function is now activated. @@@@Not with your foot!).



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@@@ when the engine starts.

@@ cAUTION! @@This can damage the machine. Stopping Stop the engine by switching off the ignition. cAUTION! The stop switch automatically returns to the start position. @@ cAUTION! Do not put any part of your body in marked area. @@ always use gloves.

Do not use a machine with damaged spark plug cap. @@@@Contact your dealer or your service workshop. Avoid all usage which you consider to be beyond your capability. @@Always hold the machine with both hands. Hold the machine on the right side of your body.

Keep all parts of your body away from the hot surfaces. @@@@Both situations can cause serious personal injury. @@To ensure that people, animals, etc. , do not come into contact with the cutting attachment or loose objects that are thrown out by the cutting attachment. cAUTION! Do not use the machine unless you are able to call for help in the event of an accident. inspect the working area. Remove all loose objects, such as stones, broken glass, nails, steel wire, string, etc. That could be thrown out or become wrapped around the cutting attachment. Do not use the machine in bad weather, such as dense fog, heavy rain, strong wind, intense cold, etc. Working in bad weather is tiring and often brings added risks, such as icy ground, unpredictable felling direction, etc.

Make sure you can move and stand safely. Check the area around you for possible obstacles (roots, rocks, branches, ditches, etc. ) in case you have to move suddenly. Take great care when working on sloping ground. □ 2 3 8 9 Keep the cutting attachment below waist level. Switch off the engine before moving to another area. Fit the transport guard before carrying or transporting the equipment any distance. 4 10 Never put the machine down with the engine running unless you have it in clear sight. The ABC of clearing •••••Always use the correct equipment. Make sure the equipment is well adjusted.

Always use full throttle when starting to cut with the blade. Control the felling direction (take advantage of the wind). 5 Take great care when cutting a tree that is under tension. A tree that is under tension may spring back to its normal position before or after being cut. Neither the operator of the machine nor anyone else may attempt to remove the cut material while the engine is running or the cutting equipment is rotating, as this can result in serious injury.

Stop the engine and cutting equipment before you remove material that has wound around the blade shaft as otherwise there is a risk of injury. The bevel gear can get hot during use and may remain so for a while afterwards. You could get burnt if you touch it. Exploits the full reach of the machine in both directions and gives the operator a convenient and varied working area to work in. Always wear approved eye protection.

Never lean over the cutting attachment guard. stones , rubbish , etc. Can be thrown up into the eyes causing blindness or serious injury. keep unauthorised persons at a distance. Children, animals, onlookers and helpers should be kept outside the safety zone of 15 m. Stop the machine immediately if anyone approaches. Never swing the machine around without first checking behind you to make sure no-one is within the safety zone. •••Clear a strip around 75 m long. Move your fuel can as work progresses. On sloping ground you should work along the slope.

It is much easier to work along a slope than it is to work up and down it. You should plan the strip so that you avoid going over ditches or other obstacles on the ground. You should also orient the strip to take advantage of wind conditions, so that cleared stems fall in the cleared area of the stand. Sometimes branches or grass get caught between the guard and cutting attachment. Always stop the engine before cleaning. Machines fitted with saw blades or grass blades can be thrown violently to the side when the blade comes into contact with a fixed object. This is called blade thrust. A blade thrust can be violent enough to cause the machine and/ or operator to be propelled in any direction, and possibly lose control of the machine. Blade thrust can occur without warning if the machine snags, stalls or binds. Blade thrust is more likely to occur in areas where it is difficult to see the material being cut.

Avoid cutting with the area of the blade between the 12 o'clock and 3 o'clock positions. Because of the speed of rotation of the blade, blade thrust can occur if you attempt to cut thick stems with this area of the blade. Forestry clearing using a saw blade •The risk of blade thrust increases with increasing stem size. You should therefore avoid cutting with the area of the blade between 12 o'clock and 3 o'clock. □ ••Before you start clearing, check the clearing area, the type of terrain, the slope of the ground, whether there are stones, hollows etc.

Start at whichever end of the area is easiest, and clear an open space from which to work. Work systematically to and fro across the area, clearing a width of around 4-5 m on each pass. This •To fell to the left, the bottom of the tree should be pushed to the right. Tilt the blade and bring it diagonally down to the right, exerting firm pressure. At the same time push the stem using the blade guard.

Cut with the area of the English – 57 WORKING TECHNIQUES blade between 3 o'clock and 5 o'clock. Apply full throttle before advancing the blade. □ If the blade jams in a stem, never jerk the machine free. If you do this the blade, bevel gear, shaft or handlebar may be damaged. Release the handles, grip the shaft with both hands and gently pull the machine free. Brush cutting with a saw blade ••To fell to the right, the bottom of the tree should be pushed to the left. Tilt the blade and bring it diagonally up to the right. Cut with the area of the blade between 3 o'clock and 5 o'clock so that the direction of rotation of the blade pushes the bottom of the tree to the left. Try to cut several stems in a single sawing movement. With groups of hardwood stems, first clear around the group.

Start by cutting the stems high up around the outside of the group to avoid jamming. Then cut the stems to the required height. Now try to reach in with the blade and cut from the centre of the group. If it is still difficult to gain access, cut the stems high up and let them fall. This will reduce the risk of jamming. □

To fell a tree forwards, the bottom of the tree should be pulled backwards. Pull the blade backwards with a quick, firm movement. Grass clearing using a grass blade •Large stems must be cut from two sides. First determine which direction the stem will fall. Make the first cut on the felling side.

Then finish cutting the stem from the other side. Adjust the cutting pressure to match the size of the stem and the hardness of the wood. Small stems require more pressure, while large stems require less pressure. □ ••Grass blades and grass cutters must not be used on woody stems.



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A grass blade is used for all types of tall or coarse grass.

The grass is cut down with a sideways, swinging movement, where the movement from right-to-left is the clearing stroke and the movement from left-to-right is the return stroke. Let the left-hand side of the blade (between 8 and 12 o'clock) do the cutting. 58 – English • If the stems are tightly packed, adapt your walking pace to suit. **WORKING TECHNIQUES** • If the blade is angled to the left when clearing grass, the grass will collect in a line, which makes it easier to collect, e. Try to work rhythmically.

stand firmly with your feet apart. Move forward after the return stroke and stand firmly again. Let the support cup rest lightly against the ground. It is used to protect the blade from hitting the ground. Reduce the risk of material wrapping around the blade by following these instructions: 1 Always work at full throttle. 2 Avoid the previously cut material during the return stroke. □ Stop the engine, unclip the harness and place the machine on the ground before you start to collect the cut material. □ Do not allow the trimmer head to constantly come into contact with the ground during normal cutting. Constant contact of this type can cause damage and wear to the trimmer head. □ The cord wears quicker and must be fed forward more often when working against stones, brick, concrete, metal fences, etc.

, than when coming into contact with trees and wooden fences. When trimming and clearing you should use less than full throttle so that the cord lasts longer and to reduce the wear on the trimmer head. □ • • • Cutting • The trimmer is ideal for cutting grass that is difficult to reach using a normal lawn mower. Keep the cord parallel to the ground when cutting. Avoid pressing the trimmer head against the ground as this can ruin the lawn and damage the tool. Grass trimming with a trimmer head Trimming • Hold the trimmer head just above the ground at an angle. It is the end of the cord that does the work. Let the cord work at its own pace. Never press the cord into the area to be cut. Sweeping • The fan effect of the rotating cord can be used for quick and easy clearing up. Hold the cord parallel to and above the area to be swept and move the tool to and fro. □ The cord can easily remove grass and weeds up against walls, fences, trees and borders, however it can also damage sensitive bark on trees and bushes, and damage fence posts. Reduce the risk of damaging plants by shortening the cord to 10-12 cm and reducing the engine speed. □ When cutting and sweeping you should use full throttle to obtain the best results. • Clearing

• The clearing technique removes all unwanted vegetation.

Keep the trimmer head just above the ground and tilt it. Let the end of the cord strike the ground around trees, posts, statues and the like. **CAUTION!** This technique increases the wear on the cord. English – 59 **MAINTENANCE** Carburetor Your Husqvarna product has been designed and manufactured to specifications that reduce harmful emissions. After the engine has used 8-10 tanks of fuel the engine will be run-in.

To ensure that it continues to run at peak performance and to minimise harmful exhaust emissions after the running-in period, ask your dealer/ service workshop (who will have a rev counter at their disposal) to adjust your carburetor. **CAUTION!** If the cutting attachment rotates when the engine is idling the idle adjustment screw T should be turned anti-clockwise until the cutting attachment stops. Adjustment of the idle speed Adjust the idle speed using the idle adjustment screw T, if it is necessary to readjust. First turn the idle adjustment screw T clockwise until the cutting attachment starts to rotate. Then turn the screw anticlockwise until the cutting attachment stops. The idle speed is correctly adjusted when the engine will run smoothly in every position. The idle speed should also be well below the speed at which the cutting attachment starts to rotate. **Function** • The carburetor governs the engine's speed via the throttle control. Air and fuel are mixed in the carburetor. the air/fuel mixture is adjustable.

Correct adjustment is essential to get the best performance from the machine. The setting of the carburetor means that the engine is adapted to local conditions, for example, the climate, altitude, fuel and the type of 2-stroke oil. The carburetor has three adjustment controls: L = Low speed jet H = High speed jet T = Idle adjustment screw T • • • ! **! H T WARNING!** If the idle speed cannot be adjusted so that the cutting attachment stops, contact your dealer/service workshop. Do not use the machine until it has been correctly adjusted or repaired. Adjusting the start throttle speed The correct start throttle speed is set by means of an adjuster on the rear of the handle next to the cable. Use this screw (4 mm Allen screw) to increase or decrease the start throttle speed. □ The L and H-jets are used to adjust the supply of fuel to match the rate that air is admitted, which is controlled with the throttle. If they are screwed clockwise the air/fuel ratio becomes leaner (less fuel) and if they are turned anti-clockwise the ratio becomes richer (more fuel). A lean mixture gives a higher engine speed and a rich mixture gives a lower engine speed. The T-screw regulates the throttle setting at idle speed.

If the T-screw is turned clockwise this gives a higher idle speed; turning it anti-clockwise gives a lower idle speed. 1 2 3 • 5 mm Basic setting • The basic carburetor settings are adjusted during testing at the factory. The basic setting is richer than the optimal setting and should be maintained for the first few hours the machine is in use. The carburetor should then be finely adjusted. Fine adjustment should be carried out by a skilled technician.

proceed as follows: Run the machine at idle. Press the start throttle lock as described under the heading Starting and stopping. If the start throttle speed is too low (below 4000 rpm), turn the adjuster screw A clockwise until the cutting attachment starts to rotate. Then turn A clockwise a further 1/2 turn. 60 – English **MAINTENANCE** 4 If the start throttle speed is too high, turn the adjuster screw A anticlockwise until the cutting attachment stops.

Then turn adjuster screw A clockwise a further 1/2 turn. **CAUTION!** Never use a machine with a defective muffler. **wARNING!** Mufflers fitted with catalytic converters get very hot during use and remain so for some time after stopping. this also applies at idle speed. Contact can result in burns to the skin. If the idle speed cannot be adjusted so that the cutting attachment stops, contact your dealer/service workshop. Do not use the machine until it has been correctly adjusted or repaired. **Cooling system** To keep the working temperature as low as possible the machine is equipped with a cooling system. **CAUTION!** Some mufflers are fitted with a catalytic converter.



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See chapter on Technical data to see whether your machine is fitted with a catalytic converter.

The muffler is designed to reduce the noise level and to direct the exhaust gases away from the operator. The exhaust gases are hot and can contain sparks, which may cause fire if directed against dry and combustible material. 3 2 1 The cooling system consists of: 1 2 Some mufflers are equipped with a special spark arrestor screen. If your machine has this type of muffler, you should clean the screen at least once a week. This is best done with a wire brush. On mufflers without a catalytic converter the screen should be cleaned weekly, or replaced if necessary. On mufflers fitted with a catalytic converter the screen should be checked, and if necessary cleaned, monthly. If the screen is damaged it should be replaced. If the screen is frequently blocked, this can be a sign that the performance of the catalytic converter is impaired. Contact your dealer to inspect the muffler.

A blocked screen will cause the machine to overheat and result in damage to the cylinder and piston. Cylinder cover (directs cold air over the cylinder). Clean the cooling system with a brush once a week, more often in demanding conditions. A dirty or blocked cooling system results in the machine overheating which causes damage to the piston and cylinder. Bevel gear The bevel gear is filled with the right quantity of grease at the factory.

However, before using the machine you should check that the bevel gear is filled three-quarters full with grease. Use HUSQVARNA special grease. The grease in the bevel gear does not normally need to be changed except if repairs are carried out. English – 61 MAINTENANCE Air filter use common engine oil. This would drain through the filter quite quickly and collect in the bottom.

The air filter must be regularly cleaned to remove dust and dirt in order to avoid: ••••• Carburettor malfunctions Starting problems Loss of engine power Unnecessary wear to engine parts Excessive fuel consumption. The spark plug condition is influenced by: ••• Incorrect carburetor adjustment. An incorrect fuel mixture (too much or incorrect type of oil). a dirty air filter. Spark plug These factors cause deposits on the spark plug electrodes, which may result in operating problems and starting difficulties. If the machine is low on power, difficult to start or runs poorly at idle speed: always check the spark plug first before taking any further action. If the spark plug is dirty, clean it and check that the electrode gap is 0. The spark plug should be replaced after about a month in operation or earlier if necessary. Clean the filter every 25 hours, or more regularly if conditions are exceptionally dusty. Cleaning the air filter Remove the air filter cover and take out the filter.

Wash it clean in warm, soapy water. Ensure that the filter is dry before refitting it. An air filter that has been in use for a long time cannot be cleaned completely. The filter must therefore be replaced with a new one at regular intervals. a damaged air filter must always be replaced. If the machine is used in dusty conditions the air filter should be soaked in oil. See instructions under the heading Oiling the air filter. cAUTION! Always use the recommended spark plug type! Use of the wrong spark plug can damage the piston/ cylinder. note: Use only HUSQVARNA replacement parts. Use of other brands of replacement parts can cause damage to your unit or injury to the operator or others.

Your warranty does not cover damage or liability caused by the use of accessories and/or attachments not specifically recommended by HUSQVARNA. Oiling the air filter Always use HUSQVARNA filter oil, art. The filter oil contains a solvent to make it spread evenly through the filter. You should therefore avoid skin contact. Put the filter in a plastic bag and pour the filter oil over it.

Knead the plastic bag to distribute the oil. Squeeze the excess oil out of the filter inside the plastic bag and pour off the excess before fitting the filter to the machine. Never 62 – English MAINTENANCE Maintenance schedule The following is a list of the maintenance that must be performed on the machine. Most of the items are described in the Maintenance section. The user must only carry out the maintenance and service work described in this manual.

More extensive work must be carried out by an authorized service workshop. Maintenance Clean the outside of the machine. Check that the harness is not damaged. Check that the suspension ring is not damaged. Make sure the throttle trigger lock and the throttle function correctly from a safety point of view. Check that the stop switch works correctly. Check that the handle and handlebar are undamaged and secured correctly. Check that the cutting attachment does not rotate at idle. Check that the guard is undamaged and not cracked. replace the guard if it has been exposed to impact or is cracked.

Check that the blade is correctly centred, is sharp, and is not cracked. An off-centre blade will cause vibration that could result in damage to the machine. Check that the trimmer head is undamaged and not cracked. Replace the trimmer head if necessary. Check that the locking nut of the cutting equipment is tightened correctly. Check that nuts and screws are tight. Check that there are no fuel leaks from the engine, tank or fuel lines. Check that the transport guard for the blade is intact and that it can be secured correctly. check the starter and starter cord. Check that the vibration damping elements are not damaged.

Clean the outside of the spark plug. Check that the spark plug is fitted with a suppressor. clean the machine's cooling system. Clean or replace the spark arrestor screen on the muffler (only applies to mufflers without a catalytic converter). Clean the outside of the carburettor and the space around it.

Check that the bevel gear is filled three-quarters full with lubricant. Fill if necessary using special grease. Check that the safety release on the harness is not damaged and works. Check the fuel filter from contamination and the fuel hose from cracks or other defects. Check the clutch, clutch springs and the clutch drum for wear.

Check that the spark plug is fitted with a suppressor. Check and clean the spark arrestor screen on the muffler (only applies to mufflers fitted with a catalytic converter). To ISO 8893, kW/ rpm Catalytic converter muffler Speed-regulated ignition system Ignition system Spark plug Electrode gap, inch/mm Fuel and lubrication system Fuel tank capacity, US pint/litre Weight Weight without fuel, cutting attachment and guard, Lbs/kg Sound levels (see note 1) Equivalent sound pressure level at the user's ear, measured according to ANSI B175. 3-1997, dB(A), min/max: Equipped with trimmer head (original) Equipped with grass blade (original) Vibration levels (see note 2) Vibration levels at handles, measured according to ANSI B175. 3-1997, m/s<sup>2</sup> Equipped with trimmer head (original), left/right Equipped with grass blade (original), left/right 3,0/3,4 3,4/4,1 2,4/3,1 2,5/2,7 95 95 95 96 13,4/6,1 6,2 1,27/0,6 1,27/0,6 Champion RCJ 6Y 0,02/0,5 Champion RCJ 6Y 0,02/0,5 2,11/3,4,6 1,50/3,8,0 1,20/30,5 2900 11500 8220 1,6/8400 Yes Yes 2,11/3,4,6 1,50/3,8,0 1,20/30,5 2900 11500 8220 1,6/8400 Yes Yes 535RX 535RXT NOTE! This spark ignition system complies with the Canadian standard ICES-002.



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Note 1 Reported data for equivalent sound pressure level for the machine has a typical statistical dispersion (standard deviation) of 1 dB (A). Note 2: Reported data for equivalent vibration level has a typical statistical dispersion (standard deviation) of 1 m/s<sup>2</sup>. 64 – English TECHNICAL DATA Approved accessories Centre hole in blades/cutters, Ø 25,4 mm Output shaft thread M12 Multi 255-3 (Ø 255 3 teeth) Grass blade/grass cutter Grass 255-4 (Ø 255 4 teeth) Multi 275-4 (Ø 275 4 teeth) Multi 300-3 (Ø 300 3 teeth) Saw blade Plastic blades Scarlet 200-22 (Ø 200 22 teeth) Tricut Ø 300 mm (Separate blades have part number 531 01 77-15) T35, T35x (Ø 2. 3 mm cord) Support cup 503 89 01-02 537 33 16-01 537 33 16-01 537 33 16-01 537 33 16-01 537 38 77-01 537 33 16-01 / 537 34 94-01 537 33 16-01 / 537 34 94-01 537 33 16-01 / 537 34 94-01 537 33 16-01 / 537 34 94-01 537 33 16-01 / 537 34 94-01 537 33 16-01 / 537 34 94-01 537 33 16-01 / 537 34 94-01 537 33 16-01 / 537 34 94-01 Type Cutting attachment guard, Art. Environmental Protection Agency), CARB (California Air Resources Board), Environment Canada and Husqvarna Forest & Garden are pleased to explain the emissions control system's warranty on your 2009 and later small off-road engine.

And Canada, new equipment that use small off-road engines must be designed, built, and equipped to meet the applicable Federal or Californian stringent anti-smog standards. Husqvarna Forest & Garden must warrant the emissions control system on your small off-road engine for the period listed below provided there has been no abuse, neglect or improper maintenance of your equipment. Your emissions control system may include parts such as the carburetor, ignition system, catalytic converter, fuel tank, filters and other associated components. Also, included may be hoses, belts, connectors, sensors, and other emission-related assemblies. Where a warrantable condition exists, Husqvarna Forest & Garden will repair your small off-road engine at no cost to you including diagnosis, parts and labor. **WARRANTY COMMENCEMENT DATE** The warranty period begins on the date the engine or equipment is delivered to an ultimate purchaser. **LENGTH OF COVERAGE** Husqvarna Forest & Garden warrants to the ultimate purchaser and each subsequent owner that the engine or equipment is designed, built, and equipped so as to conform with all applicable regulations adopted by EPA and CARB, and is free from defects in materials and workmanship that causes the failure of a warranted part for a period of two years. **WHAT IS COVERED REPAIR OR REPLACEMENT OF PARTS** Repair or replacement of any warranted part under the warranty must be performed at no charge to the owner at a warranty station. Warranty services or repairs will be provided at all Husqvarna Forest & Garden distribution centers that are franchised to service the subject engines. Throughout the emissions warranty period of two years, Husqvarna Forest & Garden must maintain a supply of warranted parts sufficient to meet the expected demand for such parts.

**WARRANTY PERIOD** Any warranted part that is scheduled for replacement as required in the maintenance schedule, is warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part will be repaired or replaced by Husqvarna Forest & Garden at no cost. Any such part repaired or replaced under warranty is warranted for the remainder of the period prior to the first scheduled replacement point for the part. Any warranted part that is not scheduled for replacement as required in the maintenance schedule, is warranted for two years. @@@@Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.

**DIAGNOSIS** The owner must not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a warranty station. **CONSEQUENTIAL DAMAGES** Husqvarna Forest & Garden is liable for damages to other engine components proximately caused by a failure under warranty of any warranted part. **MANUFACTURER'S WARRANTY COVERAGE** The emissions control system is warranted for two years. If any emissions-related part on your equipment is defective, the part will be repaired or replaced by Husqvarna Forest & Garden. **OWNER'S WARRANTY RESPONSIBILITIES** • As the small off-road engine owner, you are responsible for performance of the required maintenance listed in your operator's manual.

Husqvarna Forest & Garden recommends that you retain all receipts covering maintenance on your small off-road engine, but Husqvarna Forest & Garden cannot deny warranty solely for the lack of receipts or your failure to ensure the performance of all scheduled maintenance. As the small off-road engine owner, you should however be aware that Husqvarna Forest & Garden may deny you warranty coverage if your small off-road engine or a part has failed due to abuse, neglect, or improper maintenance or unapproved modifications. You are responsible for presenting your small off-road engine to a Husqvarna Forest & Garden distribution center or service center as soon as the problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days. If you have any questions regarding your warranty coverage, you should contact Husqvarna Forest & Garden at 1-800-487-5951 or visit [www.husqvarna.com](http://www.husqvarna.com). Spark Plug, covered up to maintenance schedule Ignition Module Muffler with catalytic converter Fuel tank **WHAT IS NOT COVERED** All failures caused by abuse, neglect or improper maintenance are not covered. **ADD -ON OR MODIFIED PARTS** Add-on or modified parts that are not exempted by CARB or EPA may not be used. The use of any non-exempted add-on or modified parts will be grounds for disallowing a warranty claim. Husqvarna Forest & Garden will not be liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part. **HOW TO FILE A CLAIM** If you have any questions regarding your warranty rights and responsibilities, you should contact your nearest authorized servicing dealer or call Husqvarna Forest & Garden at 1-800-487-5951 or visit [www.husqvarna.com](http://www.husqvarna.com).

**WHERE TO GET WARRANTY SERVICE** Warranty services or repairs are provided through all Husqvarna Forest & Garden authorized servicing dealers. **MAINTENANCE, REPLACEMENT AND REPAIR OF EMISSION-RELATED PARTS** Any replacement part may be used in the performance of any warranty maintenance or repairs and must be provided without charge to the owner. Such use will not reduce the warranty obligations of the manufacturer. **MAINTENANCE STATEMENT** The owner is responsible for the performance of all required maintenance, as defined in the operator's manual. .



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