

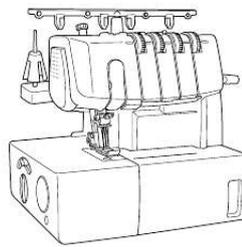


Your PDF Guides

You can read the recommendations in the user guide, the technical guide or the installation guide for BROTHER 2340CV. You'll find the answers to all your questions on the BROTHER 2340CV in the user manual (information, specifications, safety advice, size, accessories, etc.). Detailed instructions for use are in the User's Guide.

User manual BROTHER 2340CV
User guide BROTHER 2340CV
Operating instructions BROTHER 2340CV
Instructions for use BROTHER 2340CV
Instruction manual BROTHER 2340CV

Cover Stitch Machine Operation Manual **Manual de instrucciones de la máquina de** **puntada de recubierto**



CONTENTS: ENGLISH

I. Names of parts and their functions	3
II. Preparation before threading	8
III. Threading	9
IV. Types of stitches	11
Tri-cover stitch	11
Two needle three threads cover stitch	12
Chain stitch sewing	14
V. Sewing	15
VI. Maintenance	19
VII. Machine specifications	19

ENGLISH

INDICE: ESPAÑOL

I. Nombres de las partes y sus funciones	21
II. Preparación antes del enhebrado	26
III. Enhebrado	27
IV. Tipos de puntadas	29
Puntada de recubierto triple	29
Puntada de recubierto de	
dos agujas con tres hilos	30
Costura de puntada de cadena	32
V. Costura	33
VI. Mantenimiento	37
VII. Especificaciones de la máquina	37

ESPAÑOL



[You're reading an excerpt. Click here to read official BROTHER 2340CV user guide](http://yourpdfguides.com/dref/2359597)
<http://yourpdfguides.com/dref/2359597>

Manual abstract:

11 Two needle three threads cover stitch . When using the sewing machine, basic safety precautions should always be followed, including the following. The sewing machine should never be left unattended when plugged in. Always unplug this sewing machine from the electrical outlet immediately after using and before cleaning. 2. Always unplug before relamping. Do not allow to be used as a toy. Close attention is necessary when the sewing machine is used by or near children. 2. Use this sewing machine only for its intended use as described in this manual.

Use only accessories recommended by the manufacturer as contained in this manual. 3. Never operate this sewing machine if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water. Return the sewing machine to the nearest authorized dealer or service center for examination, repair, electrical or mechanical adjustment. 4.

Never operate the sewing machine with any air openings blocked. Keep ventilation openings of the sewing machine and foot controller free from the accumulation of lint, dust, and loose cloth. 5. Never drop or insert any object into any openings. Do not operate where aerosol (spray) products are being used or where oxygen is being administered.

8. To disconnect, turn the main switch to the symbol "O" position which represents off, then remove plug from outlet. Keep fingers away from all moving parts. Special care is required around the sewing machine needle. 11. Always use the proper needle plate. The wrong plate can cause the needle to break. Do not pull or push fabric while stitching. @ @ 15. @ @ 16.

@ @ 17. @ @ This appliance has a polarized plug (one blade wider than the other) to reduce the risk of electric shock, this plug is intended to fit in a polarized outlet only one way. Do not modify the plug in any way. When leaving this sewing machine unattended, the main switch of the machine must be switched off or the plug must be removed from the socket outlet. When servicing the sewing machine, or when removing covers or changing lamps, the machine or the electrical set must be disconnected from the supply by removing the plug from the socket-outlet. @ @ @ @ With alternative plugs an approved fuse must be fitted in the plug. @ @ Always replace the fuse cover, never use plugs with the fuse cover omitted. **WARNING: DO NOT CONNECT EITHER WIRE TO THE EARTH TERMINAL WHICH IS MARKED WITH THE LETTER 'E', BY THE EARTH SYMBOL OR COLOURED GREEN OR GREEN AND YELLOW.** The wires in this mains lead are coloured in accordance with the following code: Blue Brown Neutral Live As the colours of the wiring in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows. The wire which is coloured blue must be connected to the terminal which is marked with the letter 'N' or coloured black or blue.

The wire which is coloured brown must be connected to the terminal which is marked with the letter 'L' or coloured red or brown. To fully enjoy all the features, we suggest that you study this booklet. If you need more information regarding the use of your machine, your nearest authorized dealer is always happy to be of service. @ @ @ @ @ @ @ @ @ @ Insert the power supply plug into a power outlet. @ @ To turn on push toward " I " mark.

Only) This foot controller can be used for sewing machine model 2340CV. Operation When the pedal is pressed lightly, the machine runs at a low speed. The motor and hand wheel of this machine turn in a counterclockwise direction (direction of arrow). This is the same direction as an ordinary home sewing machine. Opening and closing the front cover It is necessary to open the front cover when threading this machine.

NOTE: For your safety, make sure that the front cover is closed when operating the machine. How to attach and remove the presser foot · Turn off the main power switch or disconnect the 1 (2) Set the needle to its highest position by turning the hand wheel 2 counter clockwise. @ @ @ @ Then remove the presser foot and store it in a safe location. @ @ @ @ Then lower the presser foot lever to attach the foot. @ @ @ @ @ @ @ @ @ @ This is effective on lightweight fabric that may pucker. @ @ @ @ @ @ @ @ @ @ To make the material more smooth, adjust the feed ratio from 1. (The feed ratio required depends on the elasticity of the material.) The more elastic the material, the further toward 2. 0 the differential feed ratio should be set. Test sew with a scrap of the fabric to find the correct adjustment.

@ @ @ @ @ @ @ @ @ @ (2) Turn the hand wheel counter-clockwise by hand until the needle is at its highest position. (2) Turn the hand wheel until the needle bar is at its highest position. (3) Hold the needle with its flat side away from you and insert it up as far as it will go. (4) Tighten the needle set screw securely with the hexagonal wrench. NOTE: When front needles are inserted correctly you can see the top of the needle in the window (5) above each needle position. @ @ CAUTION Do not drop the needle and needle set screw in the machine, otherwise it may be damaged. 5 Flat surface 6 Place the needle on its flat side and check to see if the space is parallel. @ @ Raise the telescoping thread tree to its highest position. @ @ @ @ (1) Turn off the main power switch for safety. @ @ @ @ @ @ @ @ Run the thread in the sequence illustrated, following Run the thread in the sequence illustrated, following the green color and the numbers next to each threading point.

(1-9) CAUTION When needle threading, always thread in this order: Left needle, center needle and then right needle. A To left needle B To center needle C To right needle D Branching plate E Pull about 6 cm (about 2-1/2 inches) of thread through the eye of the needle. The pink color and the numbers next to each threading point. @ @ Pass each thread from 3 to 4 as shown in I · Pass the thread through the proper thread I · slide and hold the thread tension release Button to the right, then pass the thread through the tension disc which is in the channel next to the tension adjustment dial. @ @ @ @ @ @ NOTE: When using thick thread, such as decorative thread, as the looper thread, run the thread as shown in the illustration.

Do not run the thread through A. Use four threads, three front needles and the looper thread to sew a 6 mm (15/64 inch) cover stitch. @ @ CAUTION Make sure that the thread is properly seated in the tension discs by holding the tension release button to the right while passing finished, refer to "Removing the fabric from the machine" in "V. sewing" on page 15 for details on taking care of the thread. @ @ @ @ @ @ Actual examples of two needles three threads cover stitch sewing 1) Hems of T-shirts (Simple stitch) 2) Stitches (Top stitched seams/Ribbing/Yokes) @ @ The glass plate over the light bulb will be hot immediately after using the machine, therefore it is advisable to wait until the light bulb has had a chance to cool down before changing bulbs.



[You're reading an excerpt. Click here to read official BROTHER 2340CV user guide](http://yourpdfguides.com/dref/2359597)

Loosen the lightbulb cover set screw pull up the light bulb cover and remove it. â. Take out the light bulb and replace it with a new one. Stitch One needle two thread double chain stitch Two needles three thread cover stitch (Wide 6 mm (15/64 inch)/Narrow 3 mm(1/8 inch)) Three needles four thread cover stitch (6 mm (15/64 inch)) Sewing speed 1,000 stitches per minute Stitch length (pitch) 2 mm to 4 mm (5/64 to 5/32 inch) Presser foot Free presser type Presser foot lift 5 mm to 6 mm (3/16 to 15/64 inch) Needle SCHMETZ 130/705H (90/#14) Machine net weight 7. 1 Screw 2 Lamp cover 3 Screw 4 Light bulb cover 5 Light bulb .



[You're reading an excerpt. Click here to read official BROTHER 2340CV user guide](http://yourpdfguides.com/dref/2359597)
<http://yourpdfguides.com/dref/2359597>