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You can read the recommendations in the user guide, the technical guide or the installation guide for AEG-ELECTROLUX NM1800. You'll find the answers to all your questions on the AEG-ELECTROLUX NM1800 in the user manual (information, specifications, safety advice, size, accessories, etc.). Detailed instructions for use are in the User's Guide.

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Instruction Manual Sewing Machine NM 1600/1800



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Manual abstract:

1800/1600 GB 30.08.2004 17:44 Uhr Seite 2 Instruction Manual Sewing Machine NM 1600/1800 Bedienungsanl. 1800/1600 GB 30.08.2004 17:44 Uhr Seite 3 Contents Important introduction Important instructions Name of Parts Accessory Power supply Change the electric light bulb Change the needle Selection of the right needle Remove and attach presser foot Adjust the threading tension Adjust the lower threading tension Reverse stitch Stitch selection dial Remove the bobbin case Wind the bobbin Thread the upper threading Draw up lower threading Straight sewing and zigzag sewing Start sewing Change sewing direction Strengthen the stitches Tricot stitch Witchcraft or herringbone stitch Zipper insertion Make a buttonhole Hem Button sewing Blind hem sewing Free arm sewing Clean the bobbin case Clean feed dog Oil the machine Page 2 3 4 5 5 5 6 7 7 7 8 8 8 9 10 11 11 12 12 12 13 13 13 14 15 15 16 16 17 17 18 1 Bedienungsanl. 1800/1600 GB 30.08.2004 17:44 Uhr Seite 4 Important introduction Before using the machine please read the following instructions carefully. Take enough time to read it.

By doing that, you'll get a general idea of functioning and of the function of the machine what will help you to work more easily and successfully. @@@@2. @@@Always unplug from the electrical outlet in these cases! 3. The light bulb's maximal power is 15 watts. @@2.

3. 4. 5. 6. 7.

8. 9. 10. 11. screw driver ripper felt plate needles oilcan shuttles sew on button foot buttonhole foot hem foot zipper foot blind stitch foot Power supply Put the coupling plug into the sewing machine. Put the plug into the wall socket. (See figure) Change the electric light bulb The sewing lamp is behind the front cover. Open the front cover with a screw driver and unscrew the light bulb. After that, put in the new light bulb. WARNING! Pull the plug out of the wall socket! 5 Bedienungsanl.

1800/1600 GB 30.08.2004 17:45 Uhr Seite 8 Change the needle Turn the balance wheel into your direction until the needle is in the highest position. Loosen the needle screw and remove the needle from the fixture (see figure). After that, put the new needle into the fixture with its flat side at the back. Press the needle as wide as possible up into the needle fixture. @@@@By lifting the presser foot lever you lift the presser foot (1). @@Warning: Do not use force! @@@@The numbers stand for the approximate stitch length in mm. The lower the number is the shorter the stitch is. Stich length selection button Reverse stitch Press the button down to use the reverse stitch.

Stitch selection dial You can set the desired stitch using the stitch selection dial. 8 Bedienungsanl. 1800/1600 GB 30.08.2004 17:45 Uhr Seite 11 Remove the bobbin case Set up the presser foot, turn the hand wheel into your direction until the thread take-up lever is on its position (figure 1).

Open the bobbin cover (figure 2). After that, open the bobbin case and take the case out of the machine (figure 3). As long as you keep the cover of the bobbin case open, the bobbin cannot fall out. As soon as you release the cover, the bobbin falls out. 9 Bedienungsanl.

1800/1600 GB 30.08.2004 17:45 Uhr Seite 12 Wind the bobbin Release the hand wheel release by turning the release plate into your direction. Guide the thread from the thread reel through the thread retainer (figure 2). Now, put the end of the thread through the hole in the bobbin (figure 3). Put the bobbin onto the bobbin thorn so that the end of the thread is on top of the bobbin. Press the bobbin thorn to the right until you can hear a clicking. Hold the end of the thread tight and start the machine. @@@@Lead the thread to the top through the thread giver. @@@@Stop the hand wheel as soon as the needle is on its highest position.

Hold on the end of the upper stitch with your left hand. @@@@Lift the presser foot. 2. Turn the material in the desired direction. 3. @@@Press the reverse button; sew a few reverse stitches to bolt the stitches. 2. To remove the material you have to take up the presser foot and to move the material away into the other direction. 3. The thread cutter is at the backside of the presser foot.

12 Bedienungsanl. 1800/1600 GB 30.08.2004 17:45 Uhr Seite 15 Tricot stitch This stitch is especially suitable for darning tears. It is also used to strengthen stretching materials and to sew on applications.

Presser foot: zigzag foot Stich selection: 8 Stich length: 0.3 4 Witchcraft and herringbone stitch You can sew stretching materials using this very elastic stitch. The witchcraft stitch is suitable for lycra swimsuits, etc, as a margin stitch for belts or as a decorative stitch. Presser foot: zigzag foot Stich selection: Stich length: s.s.

@@@@Switch on symbol: while the needle is outside the material. You sew the first row with 3-4 stitches (see 2). 3. Switch on symbol: while the needle is outside the material. Now, you sew the right caterpillar automatically backwards (see 3). @@@@The button hole is now sewed and can be opened with a dividing knife (see 4). 14 Bedienungsanl. 1800/1600 GB 30.08.2004 17:45 Uhr Seite 17 Hem Presser foot: Hem foot Stich selection: "1" Stich length: 1-4 1.

Replace the normal foot by a hem foot. 2. Turn up the selvage about 3 mm as shown on the right side. 3. To protect the selvage you have to take in 5 mm from the selvage. For a short moment, stop the machine with the needle in a horizontal position. 4. Pull the selvage into the hem foot and start the automatic hemming. During hemming, fold the material slightly to the left and let the selvage run through the foot as wide as you can. Button sewing Presser foot: button foot Stich selection: "3" about "7" Stich length: 0 The button hole foot is for sewing buttons up to an average size.

Insert the foot. @@@@Fold the material according to the desired material width (figure 1). 2. @@3. @@The guidance of the blind stitch foot can be changed in that way, that the needle only hits the selvage of the hem using the biggest zigzag over-lock so that you can only see a point of the thread at the other side (figure 4).

You should complete the hem only slowly to have a better control. Free arm sewing By removing the cloth plate you get a free arm cloth plate. The free arm makes it possible to sew tubular components mo.



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